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Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam, Fork	C8
Shift Shaft	C9

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
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Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
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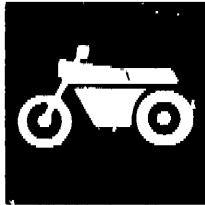
CHASSIS

Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
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YAMAHA



**PARTS
CATALOGUE**

TT250RF (4MR1) OCEANIA

244MR-700E1

YAMAHA
GENUINE
Parts & Accessories

2009/2/16

NEWS NO.	DATE	COMMENT
PE0-MC-080072	Dec.,27,2008	MOD:TT250R*/TTR250* FIG. 8 CARBURETOR ILLUSTR. CORRECTION

A2



A3

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

TT250RF(4MR1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News. It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- "UR" Use specified parts number.
- "UN" Use as many as needed.
- "AP" Alternate Parts
- "LM" Local Made (Parts need to be ordered locally)
- "F#" Frame No. (Applicable machine No.)

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

- . CARRIER FOR ASSY
- . SET, PILOT
- . NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

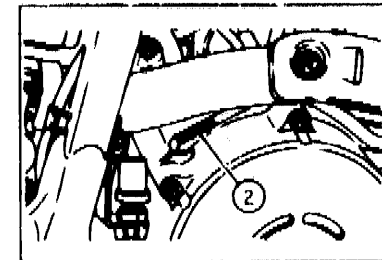
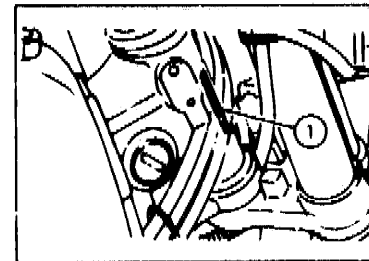
PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	BULB (6V-18W)	1	

5. Applicable colors of graphics are represented in the "REMARKS" as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	GRAPHIC, FUEL TANK	1	for MXR

6. Applicable Serial No. and Color Code

① Frame Serial No.	4MR-000101 ~
② Engine Serial No.	4MR-000101 ~



Color Code	Color Name	Abbreviation
0206	PURPLISH WHITE SOLID 1	PWS1

7. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

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Stand, Footrest	E2
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Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
Electrical 2	E13

CHASSIS

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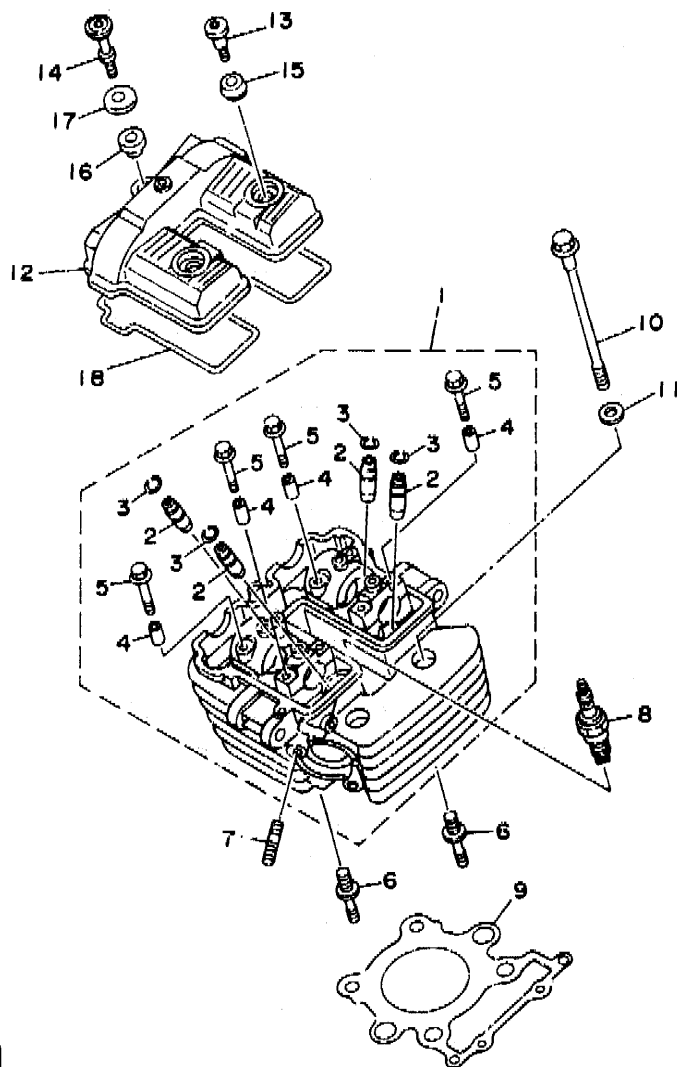


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-11102-00	CYLINDER HEAD ASSY	1	
2	4GY-11133-10	.GUIDE, INTAKE VALVE	4	
3	93440-09141	.CIRCLIP	4	
4	99510-08016	.PIN, DOWEL	8	
5	90105-06384	.BOLT, WASHER BASED	8	
6	90116-10578	BOLT, STUD	2	
7	95612-08325	BOLT, STUD	2	
8	94701-00319	PLUG, SPARK (ND U27ESR-N)	1	UR
	94701-00318	PLUG, SPARK (NGK R CR9E)	1	UR
9	4GY-11181-00	GASKET, CYLINDER HEAD 1	1	
10	90105-10608	BOLT, WASHER BASED	4	
11	90201-10269	WASHER, PLATE	4	
12	4GY-11191-00	COVER, CYLINDER HEAD 1	1	
13	90109-066F0	BOLT	2	
14	90109-06605	BOLT	1	
15	4BR-1111G-09	RUBBER, MOUNT 1	2	
16	2GH-1111G-00	RUBBER, MOUNT 1	1	
17	90209-11262	WASHER	1	
18	4GY-11193-00	GASKET, HEAD COVER 1	1	

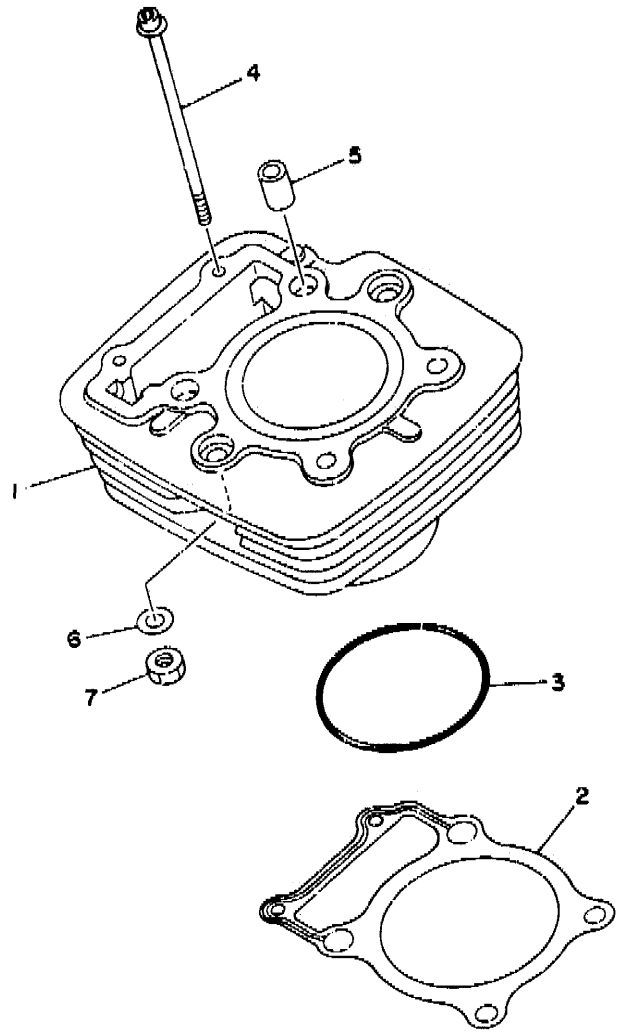


4GY1010-3010

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FIG. 2 CYLINDER

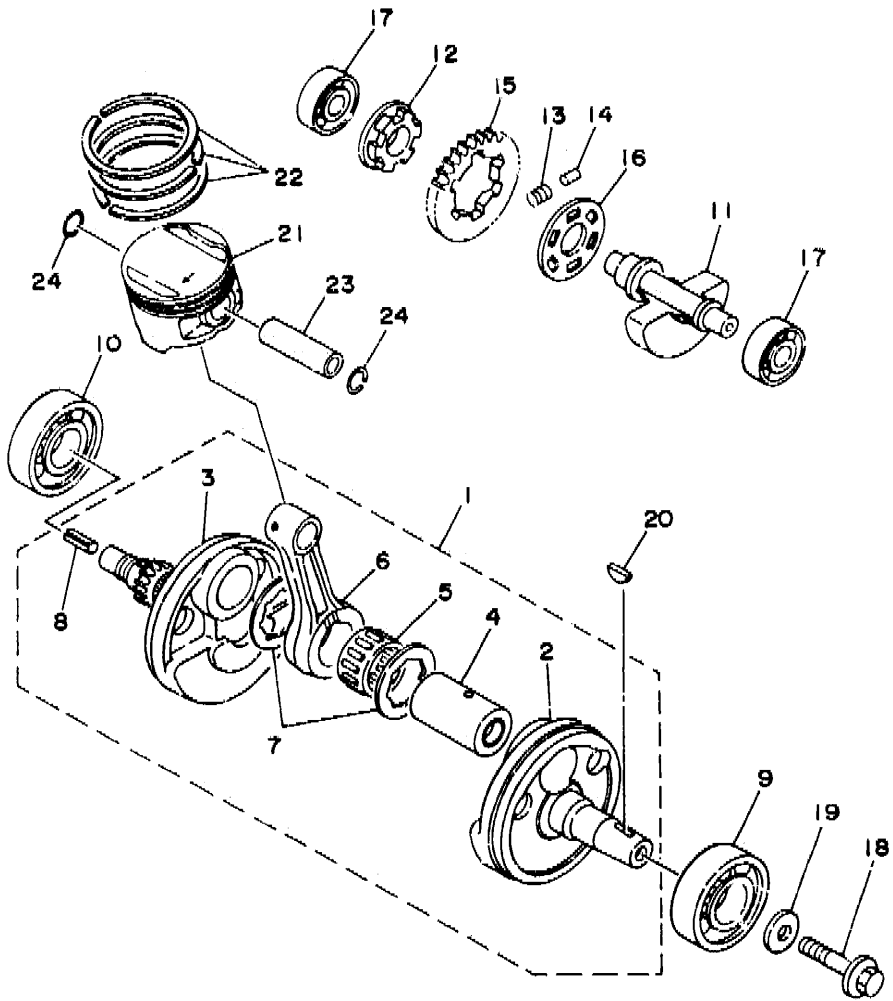
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-11310-00	CYLINDER	1	
2	4GY-11351-00	GASKET, CYLINDER	1	
3	93210-78544	O-RING	1	
4	90105-06406	BOLT, WASHER BASED	2	
5	99530-14016	PIN, DOWEL	2	
6	90201-094G1	WASHER, PLATE	2	
7	95336-08600	NUT	2	



4GY1010-3020

B3

FIG. 3 CRANKSHAFT. PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-11400-00	CRANKSHAFT ASSY	1	
2	4GY-11412-00	.CRANK 1	1	
3	4GY-W1142-00	.CRANK 2	1	
4	4GY-11681-00	.PIN, CRANK 1	1	
5	93310-63207	.BEARING, CYLINDRICAL	1	
6	4GY-11651-00	.ROD, CONNECTING	1	
7	90209-32328	.WASHER	2	
8	90254-07017	.PIN, SPRING	1	
9	93306-37804	BEARING	1	
10	93306-37802	BEARING	1	
11	4GY-11454-00	WEIGHT 1	1	
12	4GY-11496-00	BOSS, BUFFER	1	
13	90501-22721	SPRING, COMPRESSION	6	
14	93605-10090	PIN, DOWEL	3	
15	4GY-11531-00	GEAR, BALANCE WT	1	
16	4GY-11533-00	PLATE, ABSORBER	1	
17	93306-30210	BEARING	2	
18	90105-10430	BOLT, WASHER BASED	1	
19	90201-102R1	WASHER, PLATE	1	
20	90280-16053	KEY, WOODRUFF	1	
21	4GY-11631-00-C0	PISTON (STD)	1	
	4GY-11636-00	PISTON (0.50MM O/S)	1	AP
	4GY-11638-00	PISTON (1.00MM O/S)	1	AP
22	4GY-11603-00	PISTON RING SET (STD)	1	
	4GY-11605-00	PISTON RING SET (0.50MM O/S)	1	AP
	4GY-11607-00	PISTON RING SET (1.00MM O/S)	1	AP
23	30X-11633-03	PIN, PISTON	1	
24	93450-19052	CIRCLIP	2	


4GY1010-3030

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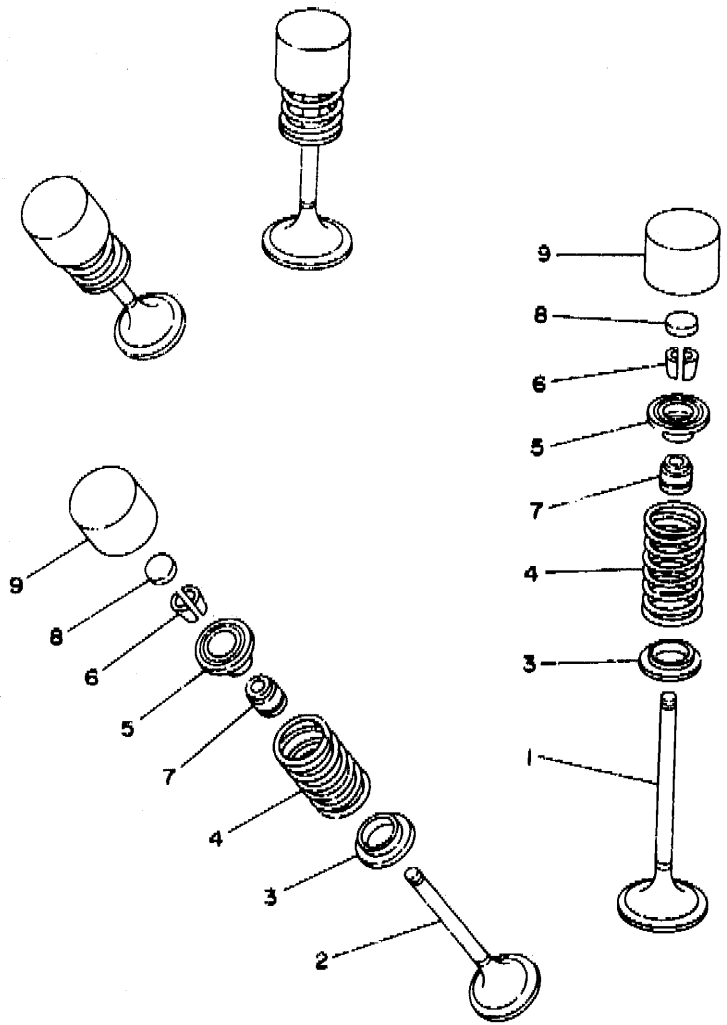


FIG. 4 VALVE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-12111-00	VALVE, INTAKE	2	
2	4GY-12121-00	VALVE, EXHAUST	2	
3	2GH-12116-00	SEAT, VALVE SPRING	4	
4	4GY-12113-00	SPRING, VALVE INNER	4	
5	4GY-12117-00	RETAINER, VALVE SPRING	4	
6	1AA-12118-00	COTTER, VALVE	8	
7	33M-12119-00	SEAL, VALVE STEM	4	
8	3LD-12168-00	PAD, ADJUSTING (1.20)	4	UR
	3LD-12168-20	PAD, ADJUSTING (1.25)	4	UR
	3LD-12168-40	PAD, ADJUSTING (1.30)	4	UR
	3LD-12168-60	PAD, ADJUSTING (1.35)	4	UR
	3LD-12168-80	PAD, ADJUSTING (1.40)	4	UR
	3LD-12168-AU	PAD, ADJUSTING (1.45)	4	UR
	3LD-12168-F0	PAD, ADJUSTING (1.50)	4	UR
	3LD-12168-H1	PAD, ADJUSTING (1.55)	4	UR
	3LD-12168-K1	PAD, ADJUSTING (1.60)	4	UR
	3LD-12168-M1	PAD, ADJUSTING (1.65)	4	UR
	3LD-12168-R1	PAD, ADJUSTING (1.70)	4	UR
	3LD-12168-U1	PAD, ADJUSTING (1.75)	4	UR
	3LD-12168-W1	PAD, ADJUSTING (1.80)	4	UR
	3LD-12168-Y1	PAD, ADJUSTING (1.85)	4	UR
	3LD-12169-11	PAD, ADJUSTING (1.90)	4	UR
	3LD-12169-31	PAD, ADJUSTING (1.95)	4	UR
	3LD-12169-50	PAD, ADJUSTING (2.00)	4	UR
	3LD-12169-70	PAD, ADJUSTING (2.05)	4	UR
	3LD-12169-90	PAD, ADJUSTING (2.10)	4	UR
	3LD-12169-E0	PAD, ADJUSTING (2.15)	4	UR
	3LD-12169-G0	PAD, ADJUSTING (2.20)	4	UR

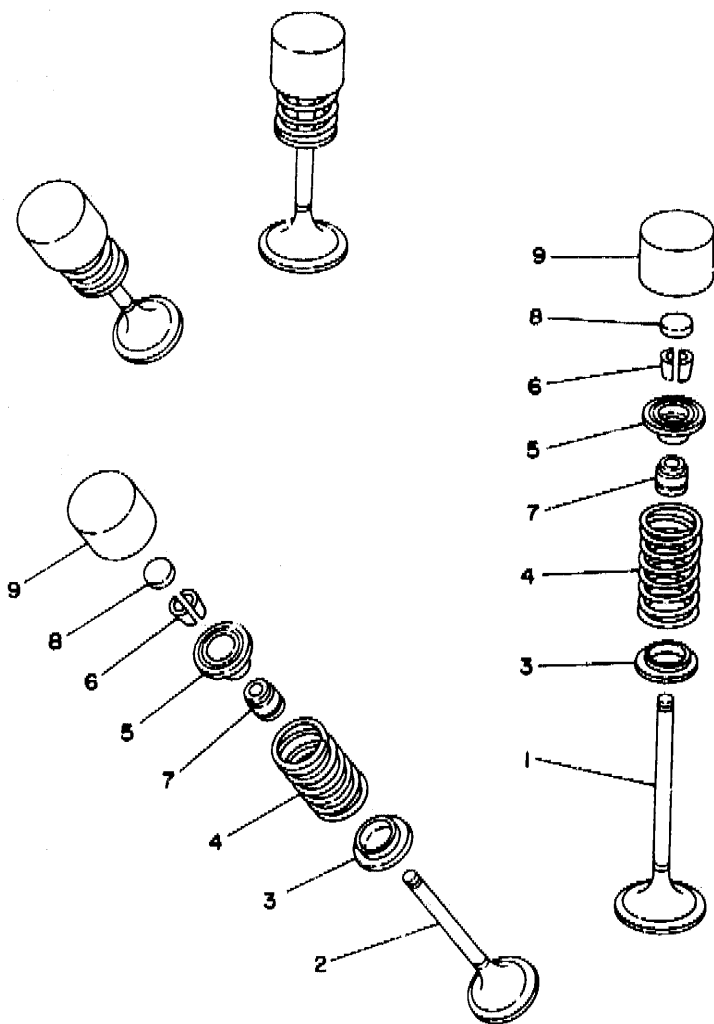
B5



4GY1010-3040

FIG. 4 VALVE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
8	3LD-12169-J0	PAD, ADJUSTING (2.25)	4	UR
	3LD-12169-L0	PAD, ADJUSTING (2.30)	4	UR
	3LD-12169-N0	PAD, ADJUSTING (2.35)	4	UR
	3LD-12169-T0	PAD, ADJUSTING (2.40)	4	UR
9	1WG-12153-21	LIFTER, VALVE	4	UR BLUE
	1WG-12153-31	LIFTER, VALVE	4	UR RE

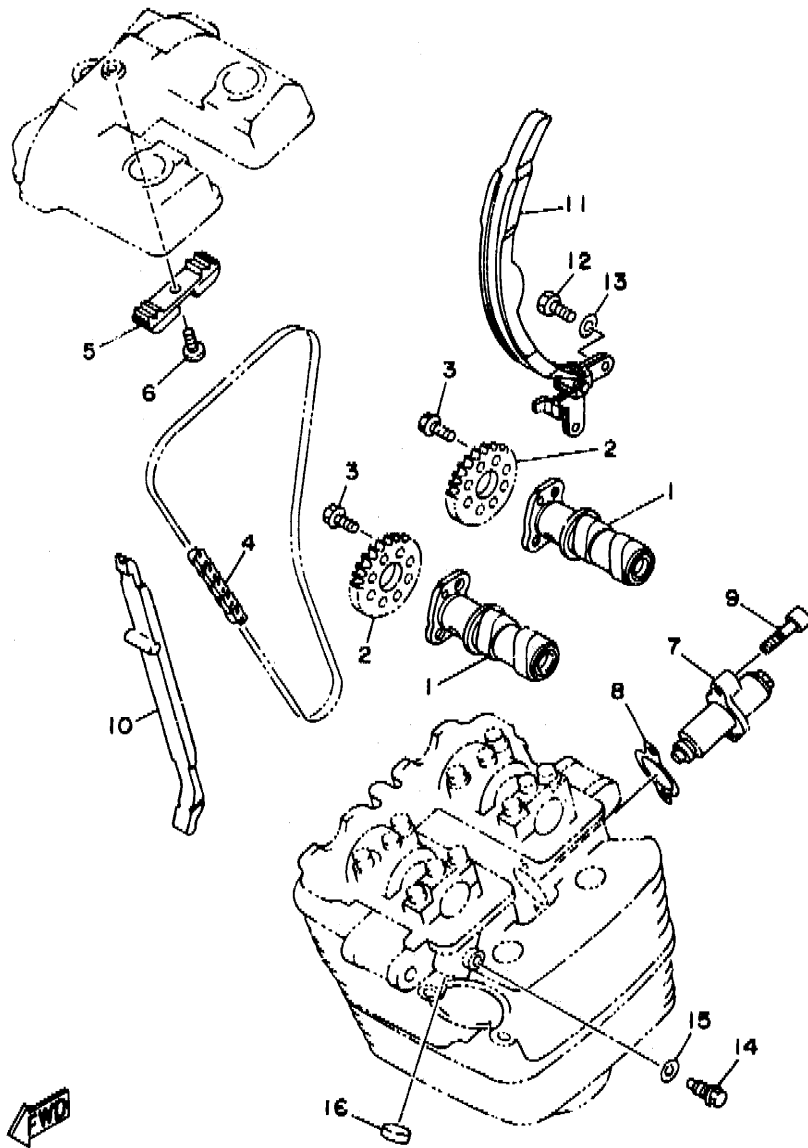


4GY1010-3040

B6

FIG. 5 CAMSHAFT. CHAIN

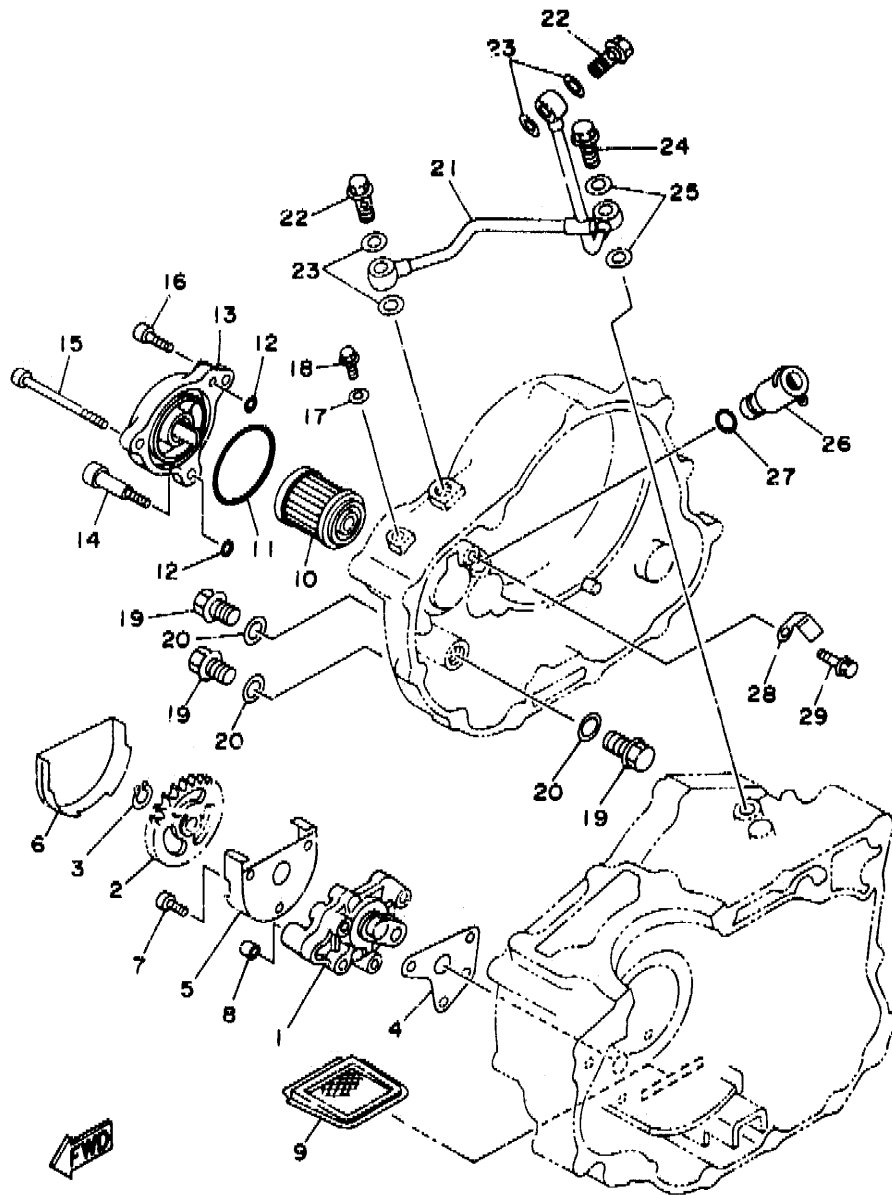
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-12171-00	CAMSHAFT 1	2	
2	4GY-12176-00	SPROCKET, CAM CHAIN	2	
3	90105-07385	BOLT, WASHER BASED	4	
4	94591-43122	CHAIN	1	
5	4GY-12241-00	GUIDE, STOPPER 2	1	
6	98580-06008	SCREW, PAN HEAD	1	
7	3GC-12210-10	TENSIONER ASSY, CAM CHAIN	1	
8	1BE-12213-00	GASKET, TENSIONER CASE	1	
9	91311-06025	BOLT	2	
10	4GY-12251-00	DAMPER, CHAIN 1	1	
11	4GY-12252-00	DAMPER, CHAIN 2	1	
12	97011-06016	BOLT	2	
13	92901-06600	WASHER, PLATE	2	
14	90109-06418	BOLT	1	
15	90430-06014	GASKET	1	
16	90338-18067	PLUG	1	



4GY1010-3050

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FIG. 6 OIL PUMP



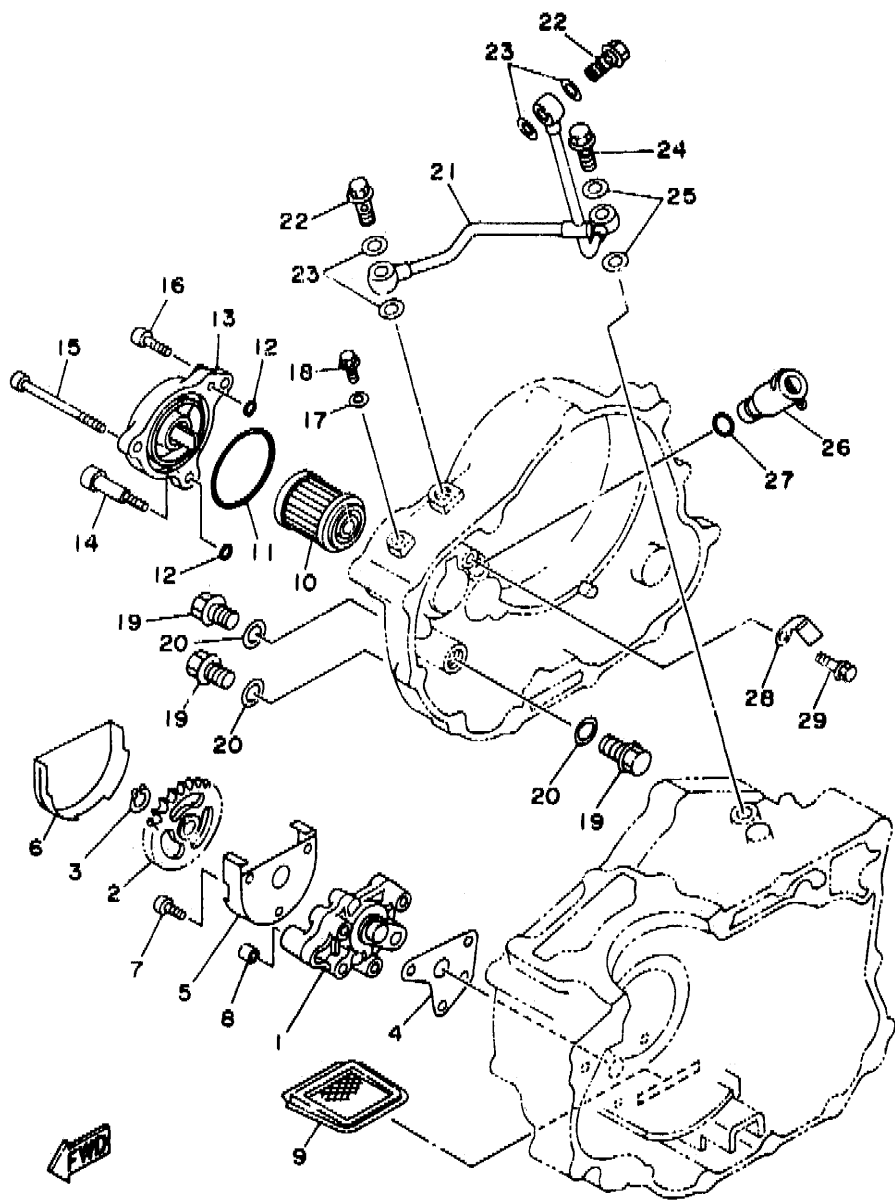
4GY1010-3060

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-13300-00	OIL PUMP ASSY	1	
2	4GY-13326-00	GEAR, PUMP DRIVEN 2	1	
3	99009-11400	CIRCLIP	1	
4	4GY-13329-00	GASKET, PUMP COVER	1	
5	4GY-13356-00	COVER, PUMP 2	1	
6	4GY-13327-00	COVER, PUMP GEAR	1	
7	98580-06035	SCREW, PAN HEAD	3	
8	90430-06156	GASKET	1	
9	22F-13411-00	STRAINER, OIL	1	
10	1UY-13440-02	ELEMENT ASSY, OIL CLEANER	1	
11	93210-54175	O-RING	1	
12	93210-07135	O-RING	2	
13	4GY-13447-00	COVER, OIL ELEMENT	1	
14	90109-06419	BOLT	1	
15	91315-06070	BOLT	1	
16	91316-06020	BOLT	1	
17	90430-06014	GASKET	1	
18	90153-06045	SCREW, HEXAGON	1	
19	90340-12065	PLUG, STRAIGHT SCREW	3	
20	90430-12213	GASKET	3	
21	4GY-13161-00	PIPE, DELIVERY 1	1	
22	90401-10096	BOLT, UNION	2	
23	90430-10171	GASKET	4	
24	90401-08133	BOLT, UNION	1	
25	90201-08087	WASHER, PLATE	2	
26	4GY-13490-00	RELIEF VALVE ASSY	1	
27	93210-10096	O-RING	1	
28	4GY-13151-00	STAY	1	

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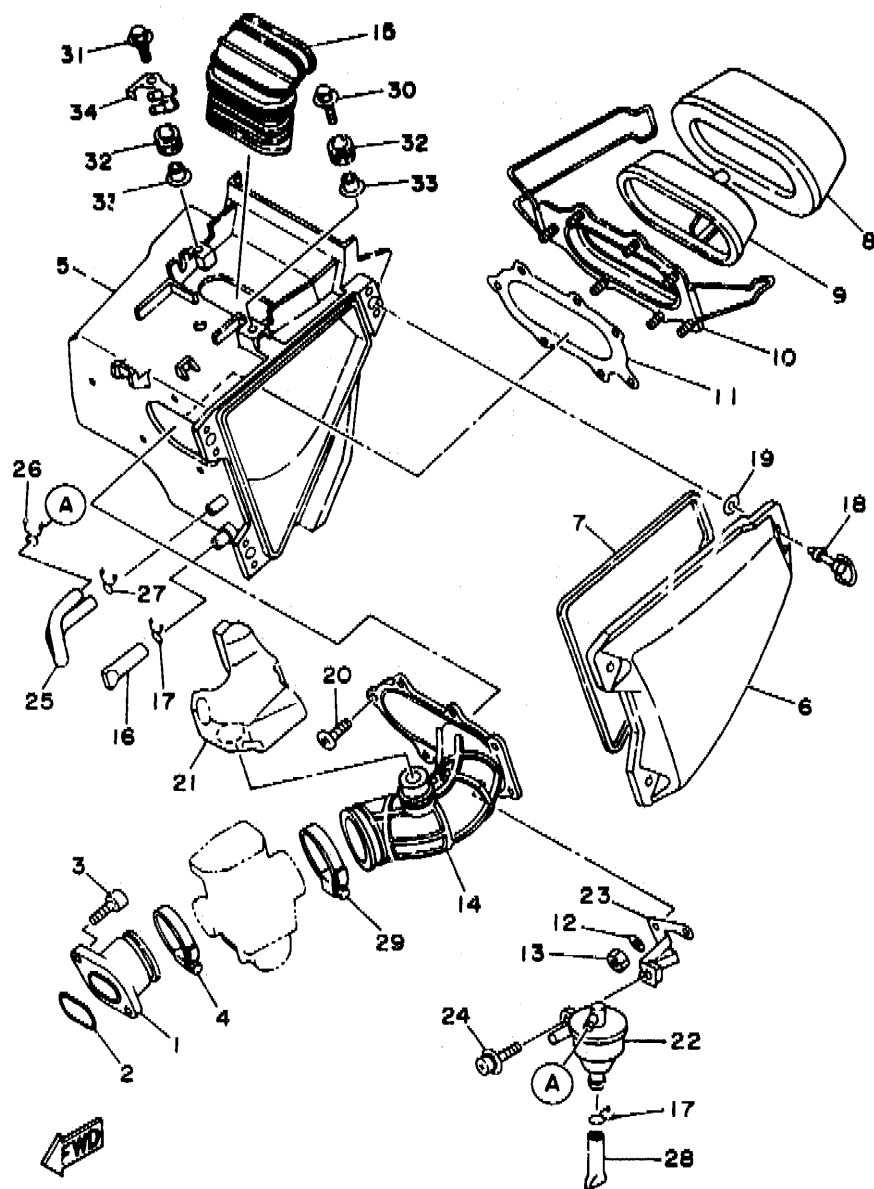
FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90105-06553	BOLT, WASHER BASED	1	



46Y1010-3060

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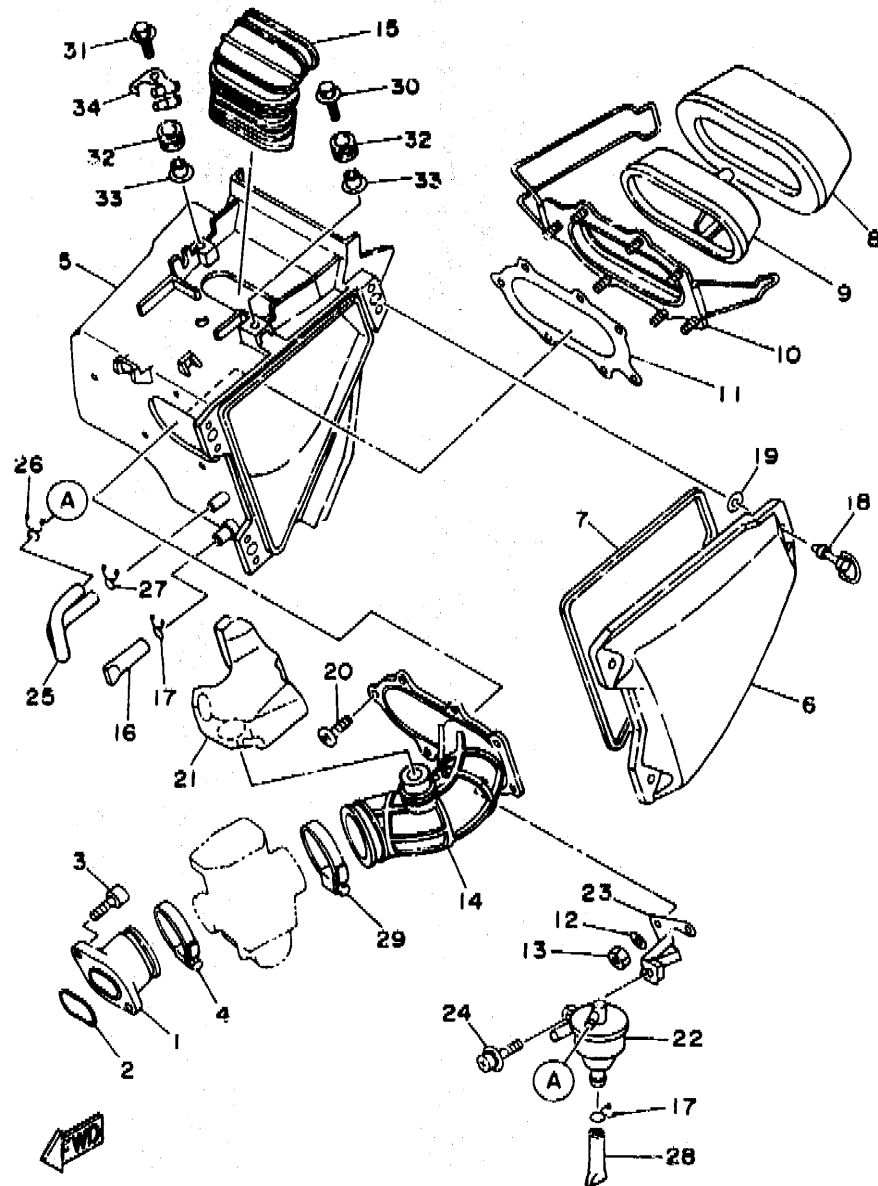
4GY1010-3070

FIG. 7 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-13586-00	JOINT, CARBURETOR 1	1	
2	93210-40659	O-RING	1	
3	91316-06020	BOLT	2	
4	90460-52210	CLAMP, HOSE	1	
5	4GY-14401-00	AIR CLEANER CASE ASSY	1	
6	4GY-14412-00	CAP, CLEANER CASE 1	1	
7	1VJ-14462-00	SEAL	1	
8	1LN-14451-00	ELEMENT, AIR CLEANER	1	
9	4GY-14458-00	GUIDE	1	
10	4GY-14459-00	HOLDER, GUIDE	1	
11	1LN-14462-00	SEAL	1	
12	92990-05200	WASHER, PLAIN	3	
13	95601-05100	NUT, U	5	
14	4GY-14453-00	JOINT, AIR CLEANER 1	1	
15	4GY-14437-00	DUCT	1	
16	3AJ-1443E-00	PIPE, DRAIN	1	
17	90467-15012	CLIP	2	
18	4GY-28386-00	HEAD	3	
19	2TK-21757-00	WASHER, SPECIAL 1	3	
20	90154-05004	SCREW, BINDING	2	
21	4GY-13591-00	CHAMBER, AIR 2	1	
22	4GY-15370-00	BREATHER ASSY	1	
23	4GY-14413-00	STAY	1	
24	90159-06056	SCREW, WITH WASHER	1	
25	4GY-11167-00	PIPE, BREATHER 2	1	
26	90467-11106	CLIP	1	
27	90467-13064	CLIP	1	
28	4GY-1443E-00	PIPE, DRAIN	1	

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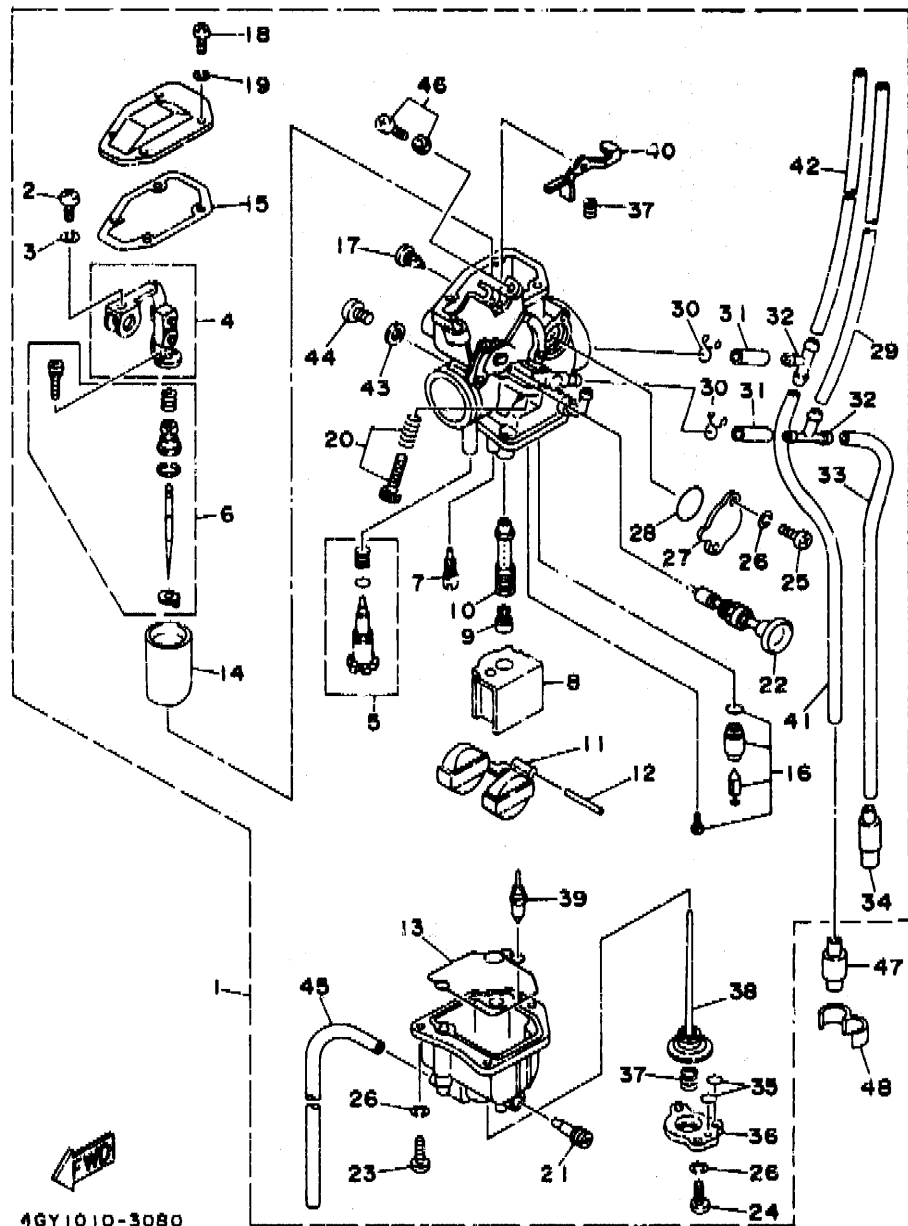
FIG. 7 INTAKE



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REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
29	90460-58015	CLAMP, HOSE	1	
30	90119-06096	BOLT, WITH WASHER	1	
31	90119-06097	BOLT, WITH WASHER	2	
32	90480-13428	GROMMET	3	
33	90387-06737	COLLAR	3	
34	4GY-14485-00	PIPE, JOINT	1	

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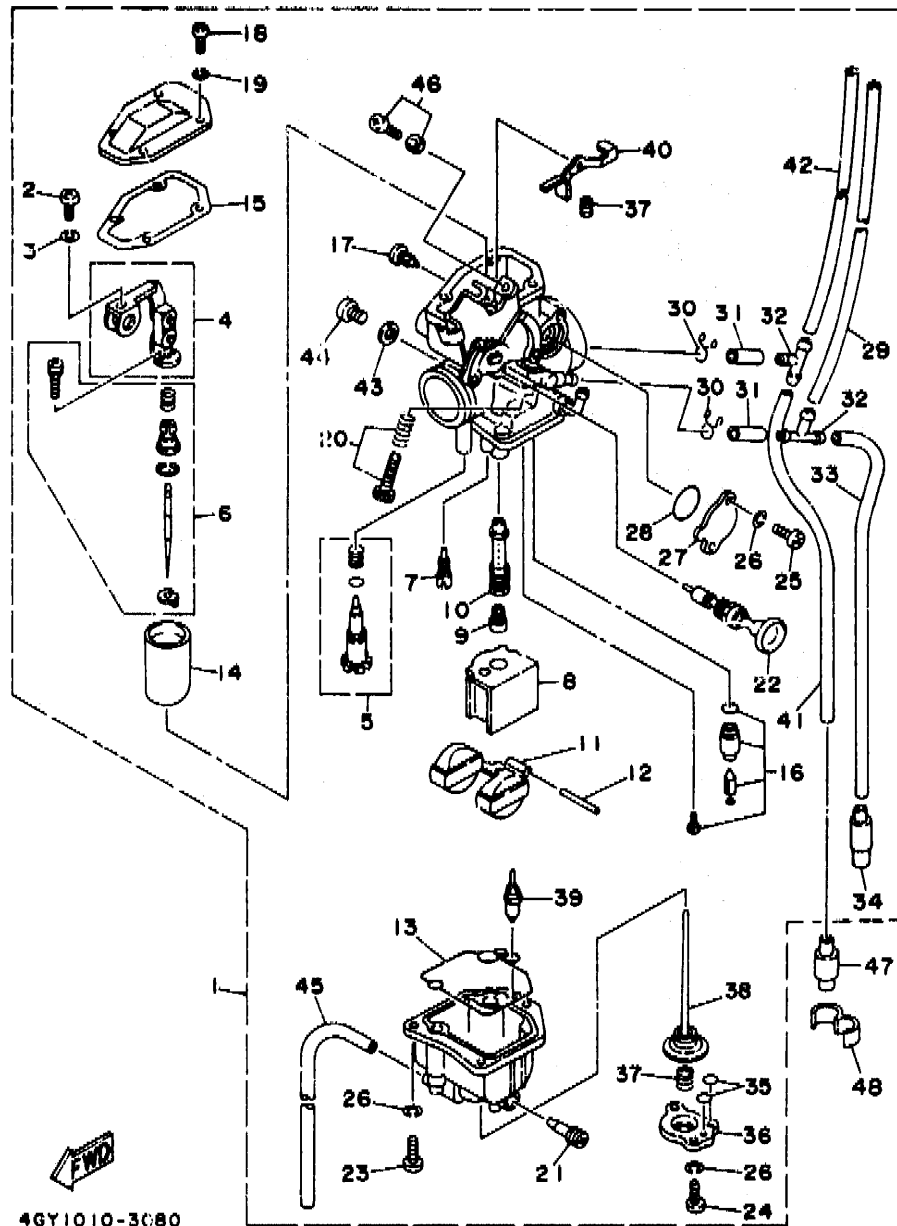


4GY1010-3080

FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-14301-00	CARBURETOR ASSY 1	1	
2	98580-04C16	.SCREW, PAN HEAD	1	
3	92990-04100	.WASHER, SPRING	1	
4	4GY-14292-00	.BRACKET 2	1	
5	4GY-14105-00	.PILOT SCREW SET	1	
6	4GY-1490J-00	.NEEDLE SET	1	
7	43F-14342-24	.JET, PILOT (#48)	1	
8	4GY-14153-00	.WASHER, MAIN JET	1	
9	268-14329-71	.JET, MAIN (#142)	1	
10	4GY-14341-00	.NOZZLE, MAIN	1	
11	2JN-14385-CJ	.FLOAT	1	
12	6E5-14386-01	.PIN, FLOAT	1	
13	4GY-14384-00	.GASKET, FLOAT CHAMBER	1	
14	4GY-14312-40	.VALVE, THROTTLE 1	1	
15	4GY-14198-00	.GASKET	1	
16	4GY-14107-00	.NEEDLE VALVE SET	1	
17	4GY-14326-00	.SCREW, GUIDE	1	
18	98580-04008	.SCREW, PAN HEAD	4	
19	92901-04100	.WASHER, SPRING	4	
20	3GV-1490K-00	.STOP SCREW SET	1	
21	14T-14104-00	.AIR SCREW SET	1	
22	2KF-1410A-00	.STARTER SET	1	
23	98503-04014	.SCREW, PAN HEAD	3	
24	98580-04010	.SCREW, PAN HEAD	2	
25	98501-04006	.SCREW, PAN HEAD	2	
26	92901-04100	.WASHER, SPRING	7	
27	4GY-14293-00	.COVER 1	1	
28	1HV-14147-00	.O-RING	1	

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FIG. 8 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3YF-14149-00	.PIPE	1	
30	3YF-14159-00	.CLIP	2	
31	4GY-14149-00	.PIPE	2	
32	90413-07007	.WAY 3	2	
33	4GY-14149-10	.PIPE	1	
34	24W-14193-00	.PIPE	1	
35	5Y1-14397-00	.O-RING	2	
36	4GY-14558-00	.COVER, DIAPHRAGM	1	
37	6G8-14275-00	.SPRING	2	
38	4GY-14940-00	.DIAPHRAGM ASSY	1	
39	4GY-14272-00	.VALVE, CHECK SEAT	1	Go to P/N : PE0-MC-080072
40	4GY-14276-00	.LEVER	1	
41	4GY-14149-20	.PIPE	1	
42	3YF-14196-00	.PIPE	1	
43	5H0-14126-00	.GASKET	1	
44	5H0-14991-00	.SCREW	1	
45	1JK-14197-00	.PIPE	1	
46	4GY-1490K-00	.STOP SCREW SET	1	
47	24W-14193-00	PIPE	1	
48	90468-15064	CLIP	1	

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PARTS NEWS

Date: Dec./27/2008

Signature: K.Otsuka

News No. PE0-MC-080072

 Cause Revision Notice Correction Sales Unit Change Others

Model	TT250R (See the "List of Models and CATALOGUE No's below.")	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Jan../30/2009	PDF Replace --> Jan./30/2009
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

FIG. 8 CARBURETOR SEC. ILLUSTRATION CORRECTION

1. LIST of Models and CATALOGUE No's.

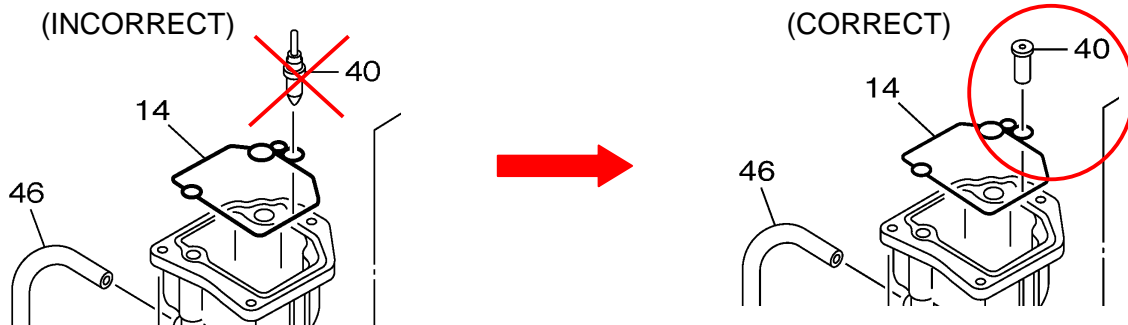
The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	CATALOGUE NO.	FIG. NO.	REF. NO.
TT250RF	4MR1	144MR-700E1	8	39
TT250R'96	4MR2	264MR-310E1	8	39
TT250R'98	4RR4	184RR-200S1	8	39
TTR250L/LC	5GF1/5GF2	195GF-110E1	8	39
TTR250L	5GF3	195GF-171E2	8	39
TTR250M/MC/M	5GF4/5GF5/5GF6	105GF-100E2	8	39
TTR250N/NC/N	5GF7/5GF8/5GF9	115GF-100E1	8	39
TTR250P/PC/P	5GFA/5GFB/5GFC	1A5GF-100E1	8	39
TTR250R/RC/R	5GFD/5GFE/5GFF	1B5GF-100E1	8	39
TTR250S/SC/S	5GFG/5GFH/5GFJ	1C5GF-100E1	8	39
TTR250T/TC/T	5GFK/5GFL/5GFM	1D5GF-100E1	8	39
TTR250V/VC/V	5GFN/5GFP/5GFR	1E5GF-100E1	8	39
TT250RG	4PX1	154PX-700E1	8	39
TT250RJ	4PX3	174PX-700E1	8	39
TT250RL	4PX5	194PX-700E1	8	39
TT250RM	4PX6	104PX-700E1	8	39
TT250RN	4PX7	114PX-700E1	8	40
TT250RP	4PX8	1A4PX-700E1	8	40
TT250R	4PX8	1A4PX-351F1	8	40
TT250RR	4PX9	1B4PX-700E1	8	40
TT250RS	4PXA	1C4PX-700E1	8	40
TT250RT	4PXB	1D4PX-700E1	8	40
TT250RV	4PXC	1E4PX-700E1	8	40
TT250RW	4PXD	1F4PX-700E1	8	40
TT250RX	4PXE	1G4PX-700E1	8	40
TT250RY	4PXF	1H4PX-700E1	8	40

2. LIST CORRECTION

REF. NO.	P/No.	PART NAME	Q'TY	REMARKS
39 or 40	4GY-14272-00	. VALVE, CHECK SEAT	1	*There is no change

3. ILLUSTRATION CORRECTION



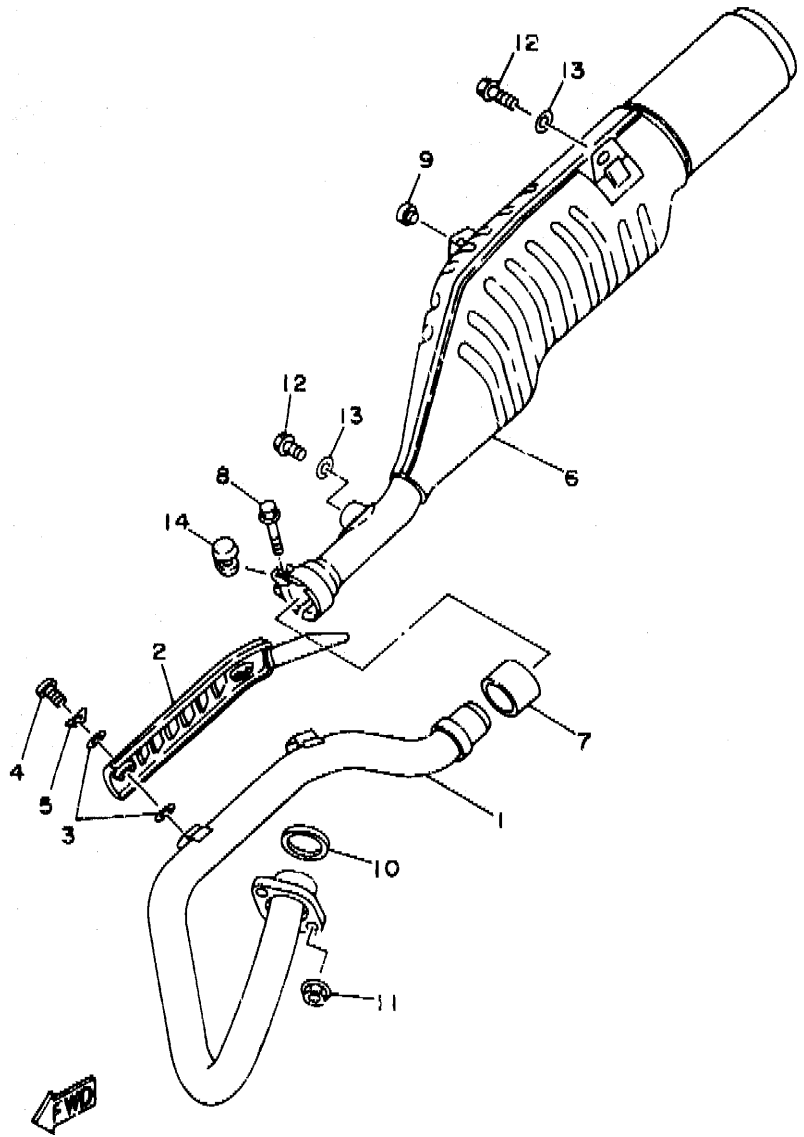
Thank you very much for your cooperation.

Parts Manager	Service Manager	Parts Manager File
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 2500 Shingai Iwata Shizuoka 438-8501.Japan
 Technical Publication Dept.

FIG. 9 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-14611-01	PIPE, EXHAUST 1	1	
2	4GY-14628-00	PROTECTOR, EXHAUST PIPE	1	
3	4BD-14766-00	WASHER, PROTECTOR	4	
4	98980-06010	SCREW, BIND	2	
5	90206-06090	WASHER, WAVE	2	
6	4GY-14711-00	MUFFLER 1	1	
7	4EL-14714-00	GASKET, MUFFLER	1	
8	95026-08040	BOLT, FLANGE	1	
9	22W-24181-00	DAMPER, LOCATING 1	1	
10	4FM-14613-00	GASKET, EXHAUST PIPE	1	
11	90179-08410	NUT	2	
12	90109-085E2	BOLT	2	
13	90201-081H4	WASHER, PLATE	2	
14	4GY-14799-00	CAP	1	



4GY1010-3090

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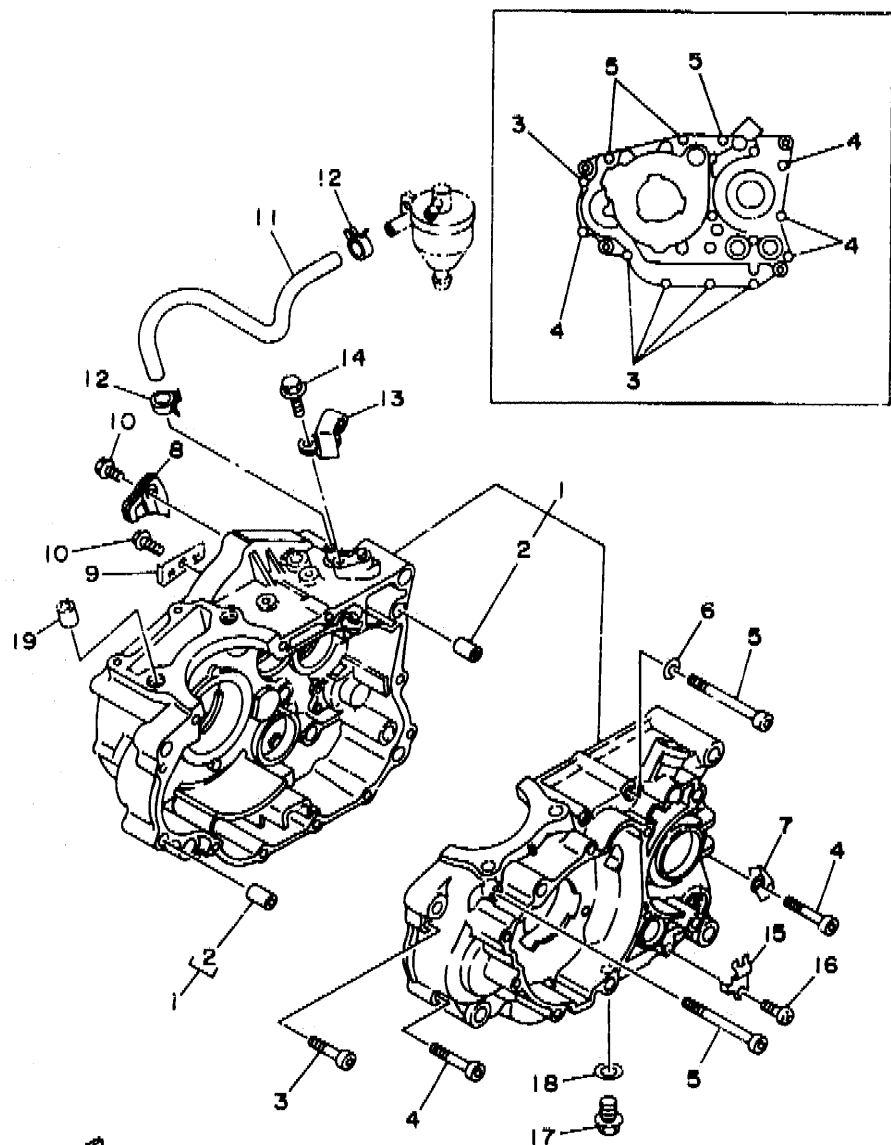


FIG. 10 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-15100-01	CRANKCASE ASSY	1	
2	99530-10014	.PIN, DOWEL	2	
3	90110-06138	BOLT, HEXAGON SOCKET HEAD	5	
4	91316-06045	BOLT	4	
5	91316-06070	BOLT	3	
6	90430-06014	GASKET	1	
7	90462-08194	CLAMP	1	
8	4GY-11165-00	PLATE, BREATHER	1	
9	4GY-11145-00	PLATE, BREATHER 2	1	
10	90105-06553	BOLT, WASHER BASED	2	
11	4GY-11166-00	PIPE, BREATHER 1	1	
12	90467-13064	CLIP	2	
13	4GY-15441-00	HOLDER, CLUTCH CABLE	1	
14	95816-06016	BOLT, FLANGE	1	
15	90462-10215	CLAMP	1	
16	98506-06010	SCREW, PAN HEAD	1	
17	90340-12059	PLUG, STRAIGHT SCREW	1	
18	90430-12213	GASKET	1	
19	99530-14016	PIN, DOWEL	2	



4GY1010-3100

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CONTENTS

ENGINE

Cylinder Head	B2
Cylinder	B3
Crankshaft, Piston	B4
Valve	B5~B6
Camshaft, Chain	B7
Oil Pump	B8~B9
Intake	B10~B11
Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam, Fork	C8
Shift Shaft	C9

CHASSIS

Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
Rear Suspension	D2
Steering	D3~D4
Front Fork	D5~D7
Fuel Tank	D8
Seat	D9
Front Wheel	D10
Front Brake Caliper	D11

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
Rear Master Cylinder	E3
Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
Electrical 2	E13

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CONTENTS

ENGINE

Cylinder Head	B2
Cylinder	B3
Crankshaft, Piston	B4
Valve	B5~B6
Camshaft, Chain	B7
Oil Pump	B8~B9
Intake	B10~B11
Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam, Fork	C8
Shift Shaft	C9

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
Rear Master Cylinder	E3
Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
Electrical 2	E13

CHASSIS

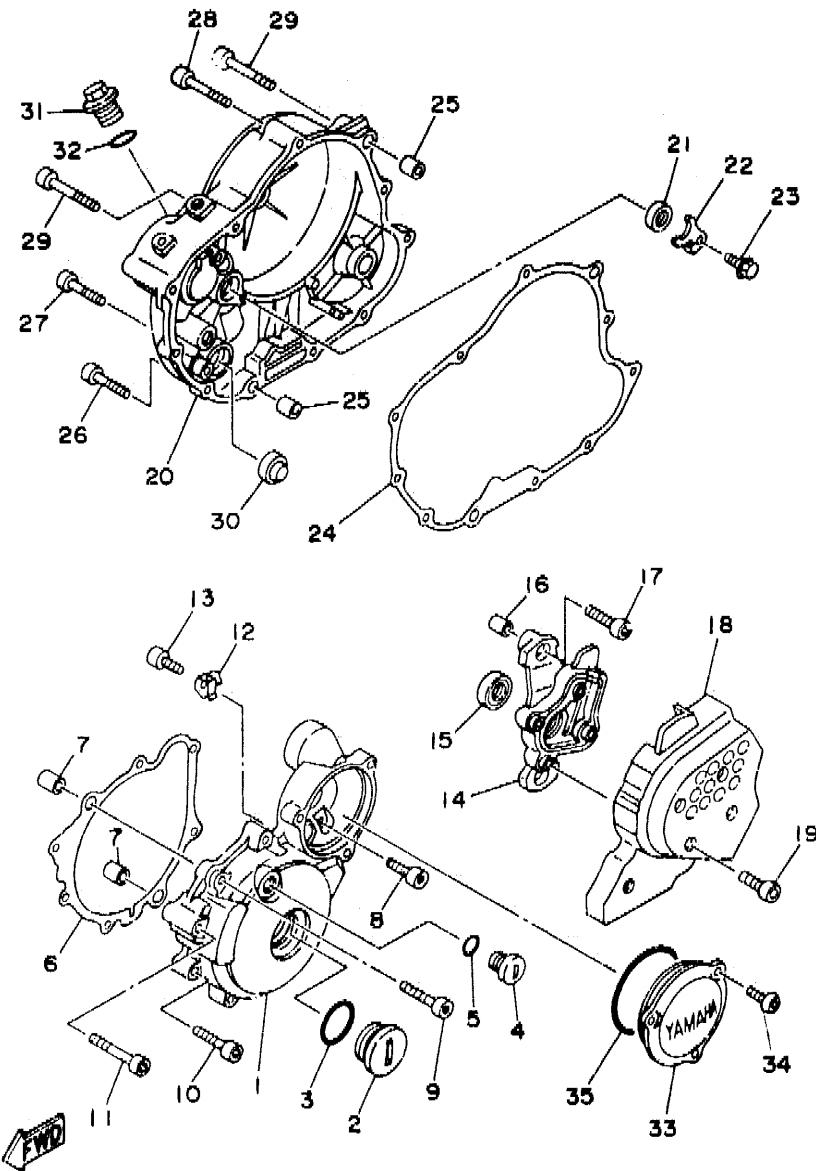
Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
Rear Suspension	D2
Steering	D3~D4
Front Fork	D5~D7
Fuel Tank	D8
Seat	D9
Front Wheel	D10
Front Brake Caliper	D11

INDEX

Numerical Index	M1~M4
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FIG. 11 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-15411-01	COVER, CRANKCASE 1	1	
2	90340-32126	PLUG, STRAIGHT SCREW	1	
3	93210-32172	O-RING	1	
4	90340-14128	PLUG, STRAIGHT SCREW	1	
5	93210-14369	O-RING	1	
6	4GY-15451-00	GASKET, CRANKCASE COVER 1	1	
7	99530-10014	PIN, DOWEL	2	
8	90110-06224	BOLT, HEXAGON SOCKET HEAD	1	
9	91316-06040	BOLT	2	
10	90110-06138	BOLT, HEXAGON SOCKET HEAD	4	
11	91316-06045	BOLT	1	
12	90465-10359	CLAMP	1	
13	91311-05012	BOLT	1	
14	4GY-1541E-00	STAY, COVER 2	1	
15	93106-15034	OIL SEAL	1	
16	99530-10014	PIN, DOWEL	2	
17	90110-06224	BOLT, HEXAGON SOCKET HEAD	2	
18	4GY-15421-00	COVER, CRANKCASE 2	1	
19	91316-06016	BOLT	5	
20	4GY-15431-00	COVER, CRANKCASE 3	1	
21	93101-14164	OIL SEAL	1	
22	4GY-15118-00	HOLDER	1	
23	90105-06553	BOLT, WASHER BASED	1	
24	4GY-15461-00	GASKET, CRANKCASE COVER 2	1	
25	99530-10014	PIN, DOWEL	2	
26	91316-06025	BOLT	6	
27	91316-06035	BOLT	1	
28	91316-06040	BOLT	1	

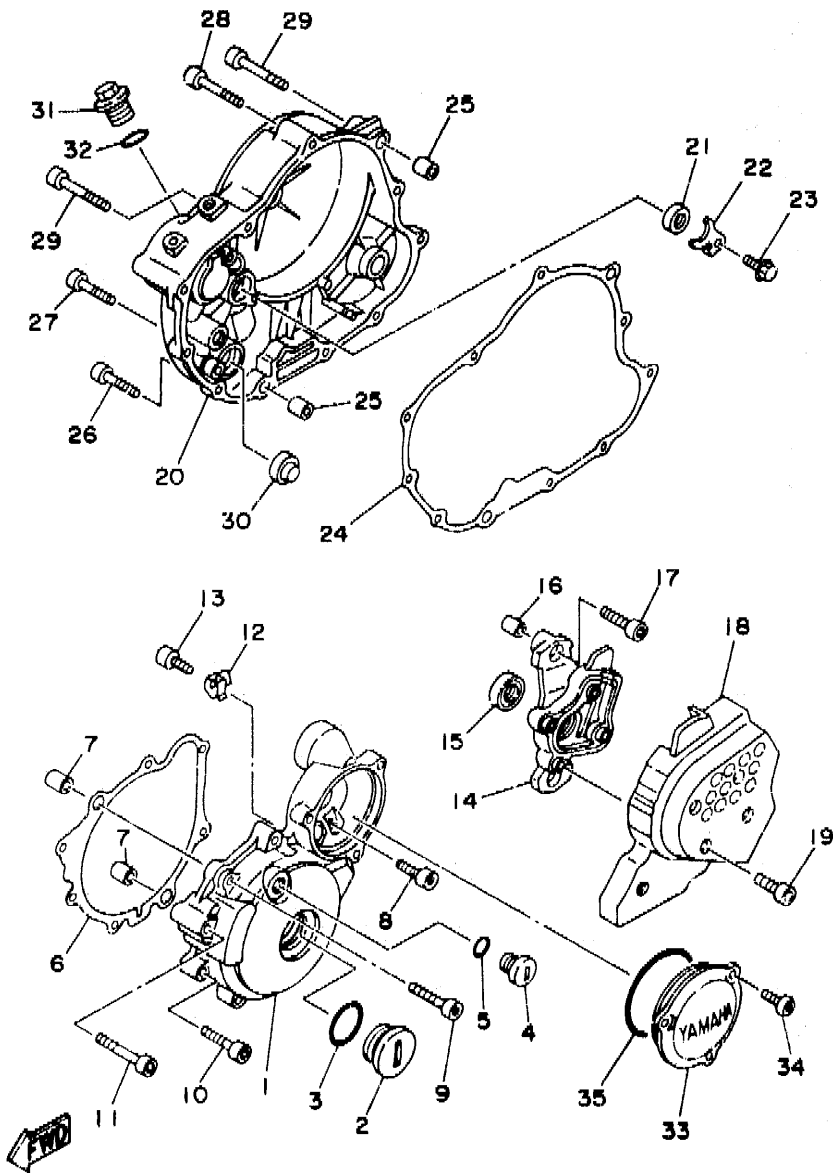


4GY1010-3110

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FIG. 11 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	91316-06050	BOLT	2	
30	3Y1-15361-00	GAUGE, LEVEL	1	
31	90340-20143	PLUG, STRAIGHT SCREW	1	
32	93210-19123	O-RING	1	
33	4GY-15415-01	COVER, GENERATOR	1	
34	92016-06016	SCREW	3	
35	93210-74M35	O-RING	1	

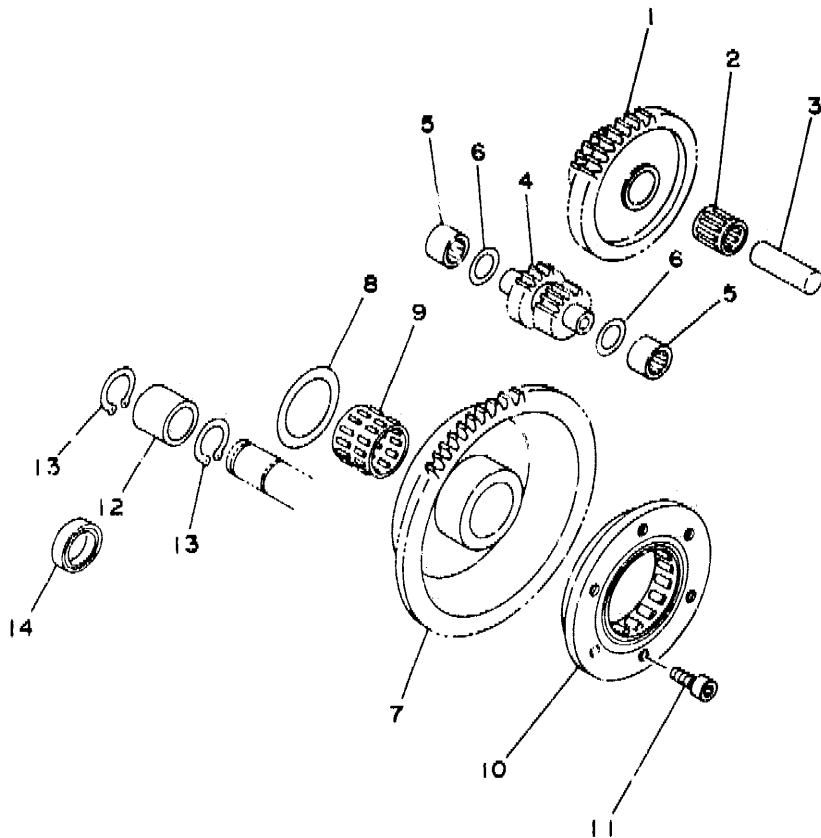


4GY1010-3110

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FIG. 12 STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-15512-00	GEAR, IDLER 1	1	
2	93310-212R6	BEARING, CYLINDRICAL	1	
3	4GY-15521-00	SHAFT 1	1	
4	4GY-15517-00	GEAR, IDLER 2	1	
5	93315-11206	BEARING, CYLINDRICAL	2	
6	296-13147-00	SHIM	2	
7	4GY-15515-00	GEAR 3	1	
8	90201-25291	WASHER, PLATE	1	
9	93310-225N0	BEARING, CYLINDRICAL	1	
10	4GY-15590-00	STARTER ONE-WAY ASSY	1	
11	90110-06091	BOLT, HEXAGON SOCKET HEAD	6	
12	90560-17265	SPACER	1	
13	99009-17400	CIRCLIP	2	
14	55X-15157-00	PLUG, BLIND 1	1	

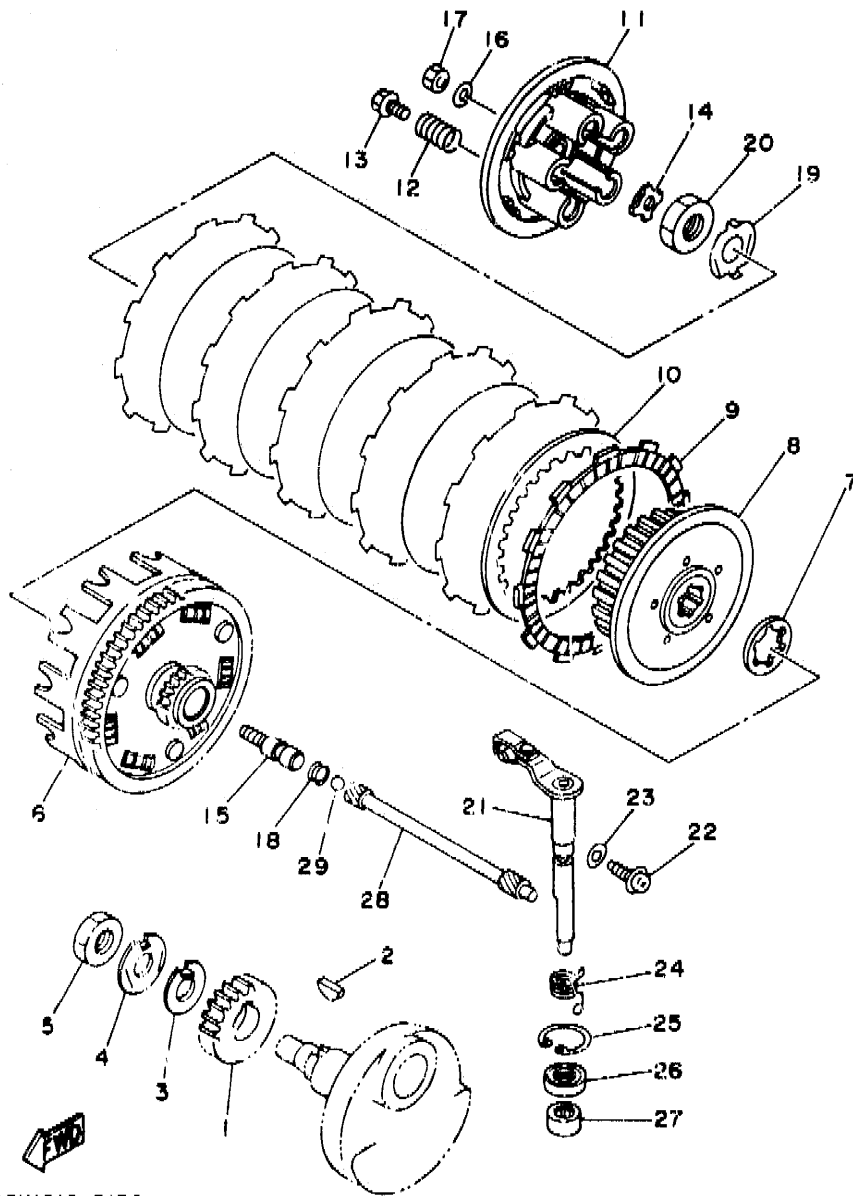


4GY1010-3120

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FIG. 13 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-16111-00	GEAR, PRIMARY DRIVE	1	
2	90280-07055	KEY, WOODRUFF	1	
3	90214-16063	WASHER, CLAW	1	
4	90215-16286	WASHER, LOCK	1	
5	90170-16182	NUT	1	
6	4GY-16150-00	PRIMARY DRIVEN GEAR COMP.	1	
7	30X-16154-00	PLATE, THRUST 1	1	
8	4GY-16371-00	BOSS, CLUTCH	1	
9	3XJ-16321-00	PLATE, FRICTION	6	
10	3XJ-16324-00	PLATE, CLUTCH 1	5	
11	4GY-16351-00	PLATE, PRESSURE 1	1	
12	90501-23694	SPRING, COMPRESSION	5	
13	90159-06010	SCREW, WITH WASHER	5	
14	30X-16358-00	PLATE, PUSH	1	
15	4DN-16356-00	ROD, PUSH 1	1	
16	92901-06200	WASHER, PLAIN	1	
17	95380-06600	NUT	1	
18	3"X-1635A-00	SEAL, ROD PUSH	1	
19	90215-16245	WASHER, LOCK	1	
20	90170-16326	NUT	1	
21	4GY-16380-00	PUSH LEVER ASSY	1	
22	90149-08067	SCREW	1	
23	90201-08087	WASHER, PLATE	1	
24	90508-163A7	SPRING, TORSION	1	
25	99009-20500	CIRCLIP	1	
26	93102-12224	OIL SEAL	1	
27	93315-11206	BEARING, CYLINDRICAL	1	
28	4GY-16357-00	ROD, PUSH 2	1	

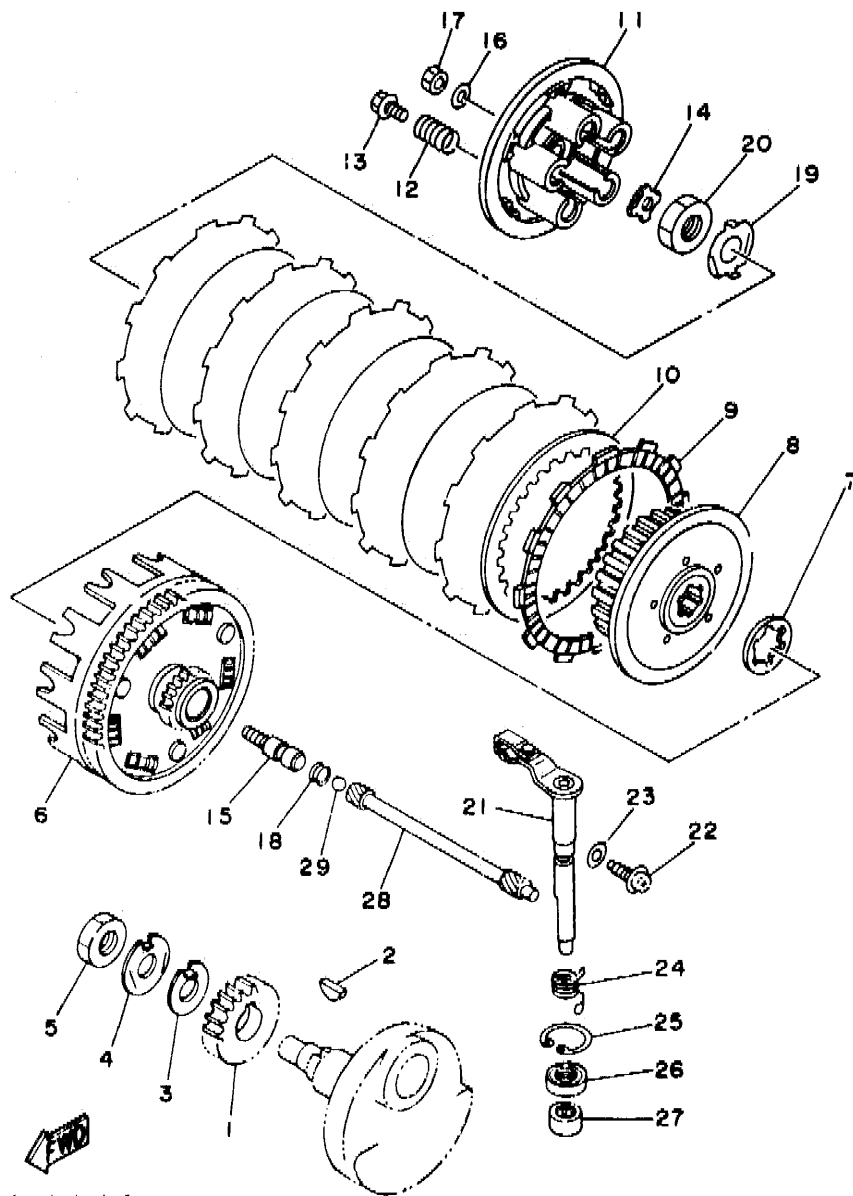


4GY1010-3130

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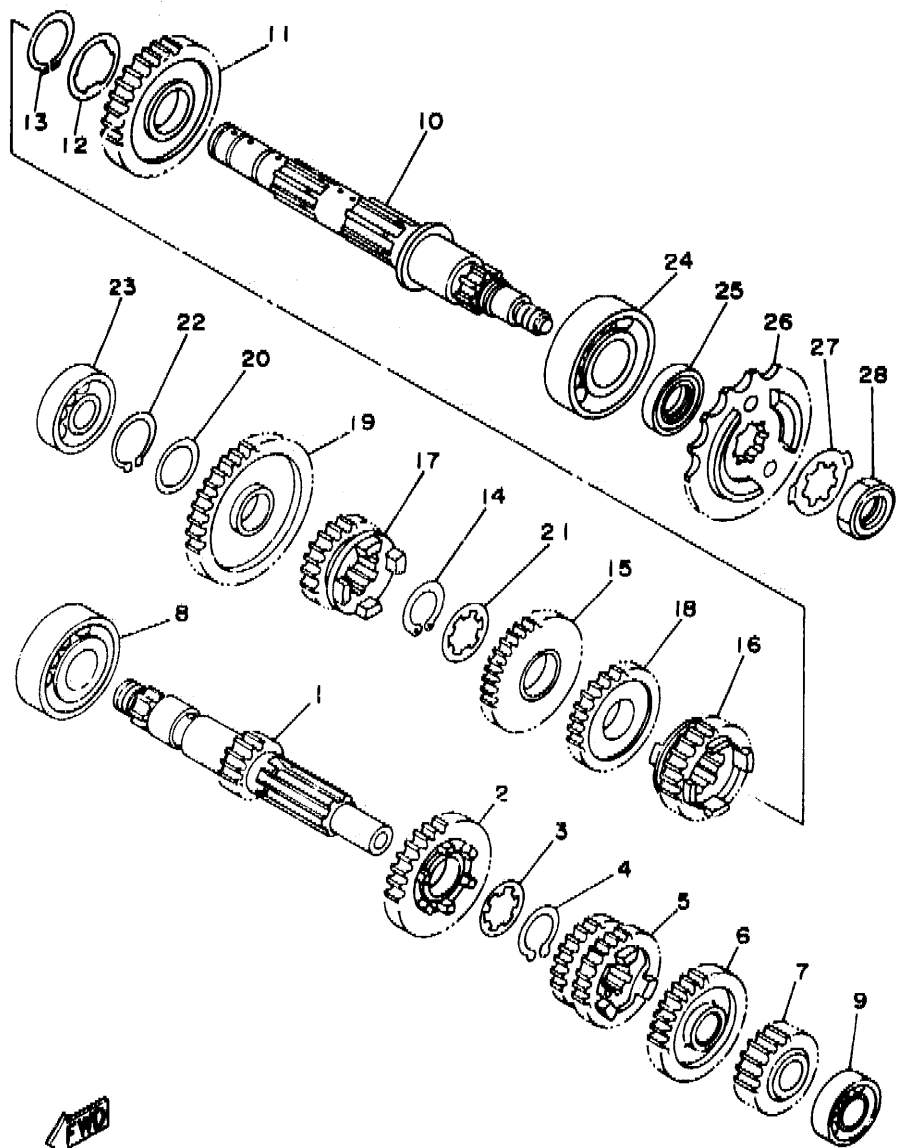
FIG. 13 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93511-32027	BALL	1	



40Y1010-3130

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4GY1010-3140

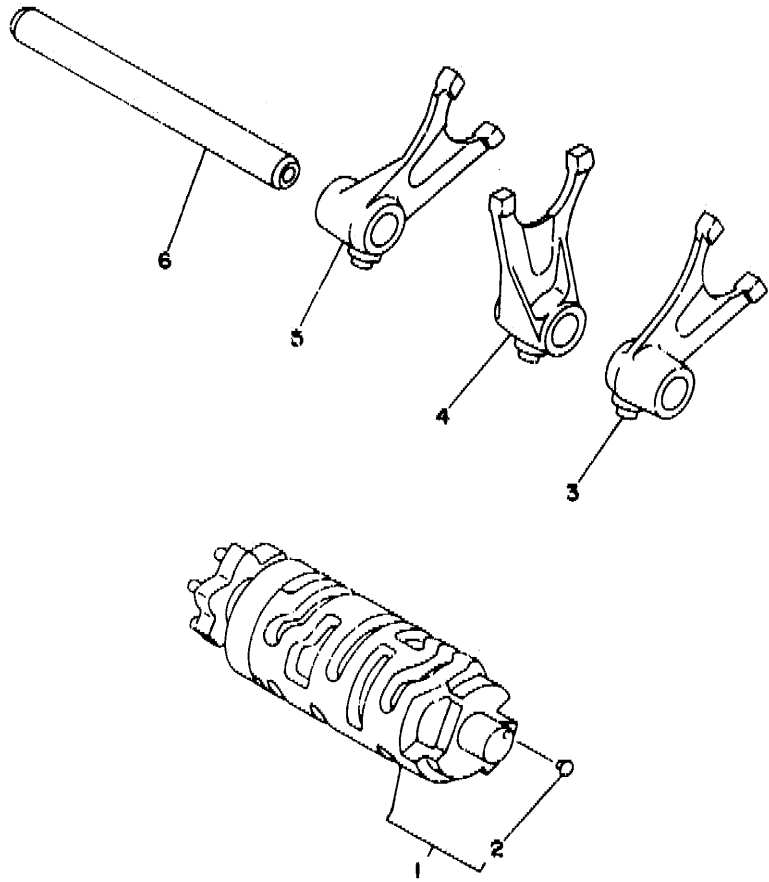
FIG. 14 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARK
1	4GY-17411-00	AXLE, MAIN	1	
2	4GY-17161-00	GEAR, 6TH PINION	1	
3	90209-18208	WASHER	1	
4	93410-22039	CIRCLIP	1	
5	4GY-17131-00	GEAR, 3RD PINION	1	
6	55V-17151-01	GEAR, 5TH PINION (27T)	1	
7	51Y-17121-00	GEAR, 2ND PINION (16T)	1	
8	93306-20427	BEARING (62/22-9-C3)	1	
9	93306-00320	BEARING	1	
10	4GY-17402-00	DRIVE AXLE ASSY	1	
11	4GY-17221-00	GEAR, 2ND WHEEL	1	
12	90209-23241	WASHER	1	
13	93410-26067	CIRCLIP	1	
14	93410-22039	CIRCLIP	1	
15	4GY-17231-00	GEAR, 3RD WHEEL	1	
16	4GY-17251-00	GEAR, 5TH WHEEL	1	
17	4GY-17261-01	GEAR, 6TH WHEEL	1	
18	4GY-17241-00	GEAR, 4TH WHEEL	1	
19	4GY-17211-00	GEAR, 1ST WHEEL	1	
20	90201-17764	WASHER, PLATE	1	
21	90209-18208	WASHER	1	
22	93410-17037	CIRCLIP	1	
23	93306-20332	BEARING	1	
24	93306-20529	BEARING (86205C4)	1	
25	93102-25226	OIL SEAL	1	
26	4GY-17460-00	SPROCKET, DRIVE	1	
27	90215-23265	WASHER, LOCK	1	
28	90179-18552	NUT	1	

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FIG. 15 SHIFT CAM. FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-18540-00	SHIFT CAM ASSY	1	
2	136-18542-00	.POINT, NEUTRAL	2	
3	4GY-18511-00	FORK, SHIFT 1	1	
4	4GY-18512-00	FORK, SHIFT 2	1	
5	4GY-18513-00	FORK, SHIFT 3	1	
6	4GY-18531-00	BAR, SHIFT FORK GUIDE 1	1	



4GY1010-3150

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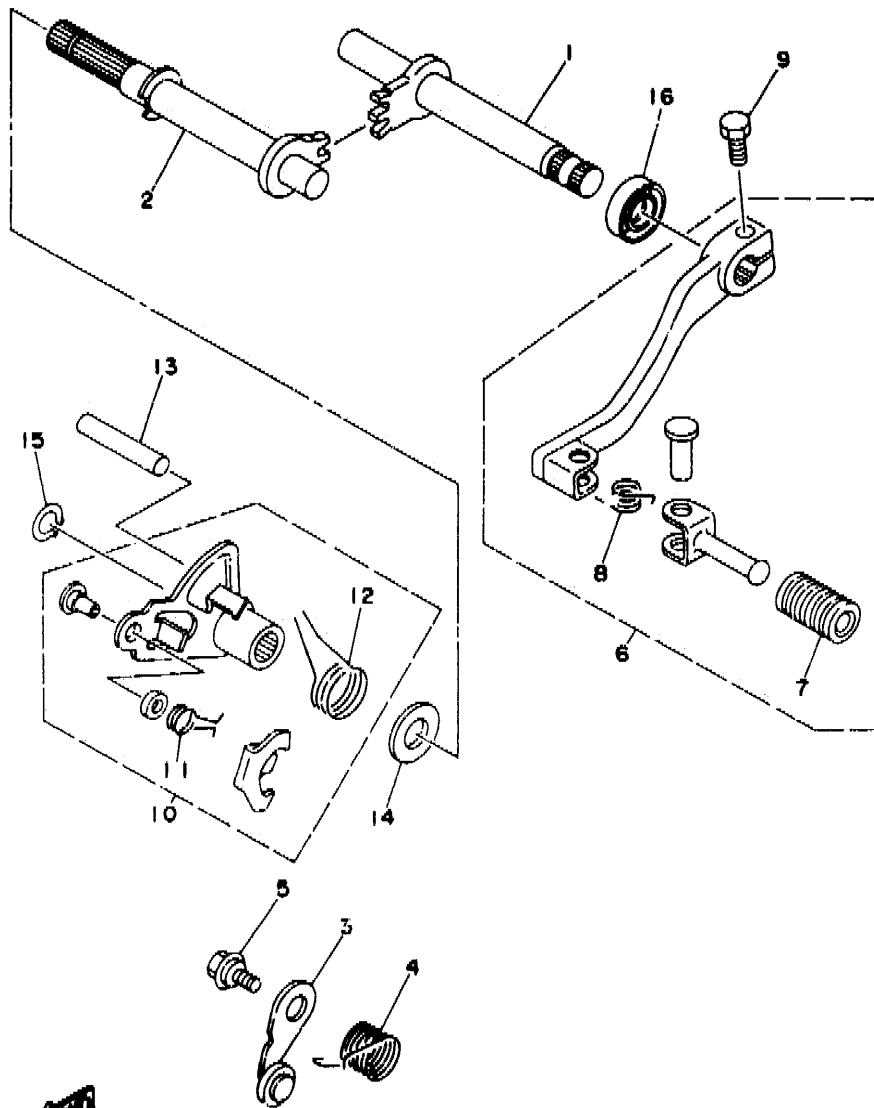
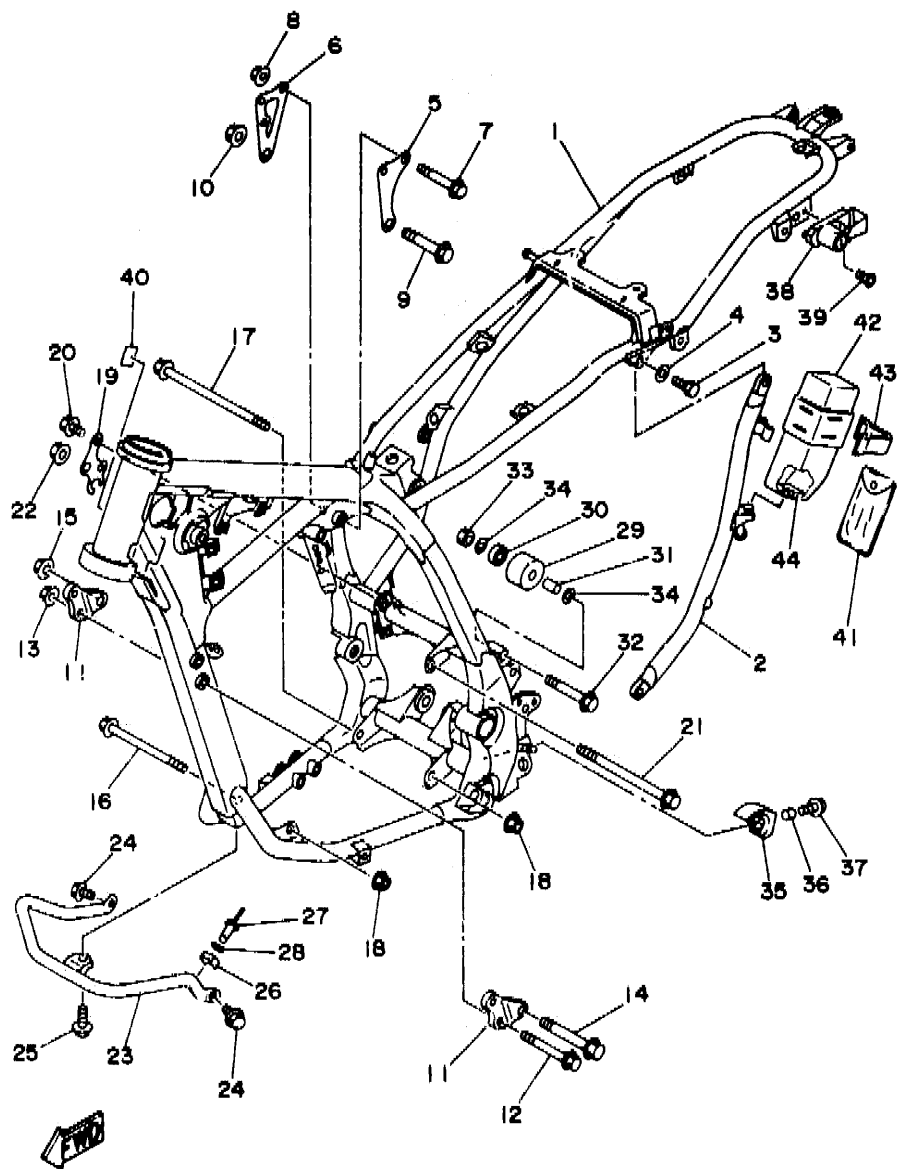


FIG. 16 SHIFT SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-18101-00	SHIFT SHAFT ASSY	1	
2	4GY-18102-00	SHIFT SHAFT ASSY 2	1	
3	4GY-18140-00	STOPPER LEVER ASSY	1	
4	90508-26561	SPRING, TORSION	1	
5	90109-063F7	BOLT	1	
6	4GY-18110-00	SHIFT PEDAL ASSY	1	
7	1W6-18113-00	.COVER, SHIFT PEDAL	1	
8	90508-14525	.SPRING, TORSION	1	
9	97016-06020	BOLT	1	
10	4GY-18120-00	SHIFT LEVER ASSY	1	
11	90508-09420	.SPRING, TORSION	1	
12	90508-32682	.SPRING, TORSION	1	
13	93608-43228	PIN, DOWEL	1	
14	90201-12474	WASHER, PLATE	1	
15	99001-09600	CIRCLIP	1	
16	93102-14209	OIL SCAL	1	

4GY1010-3180

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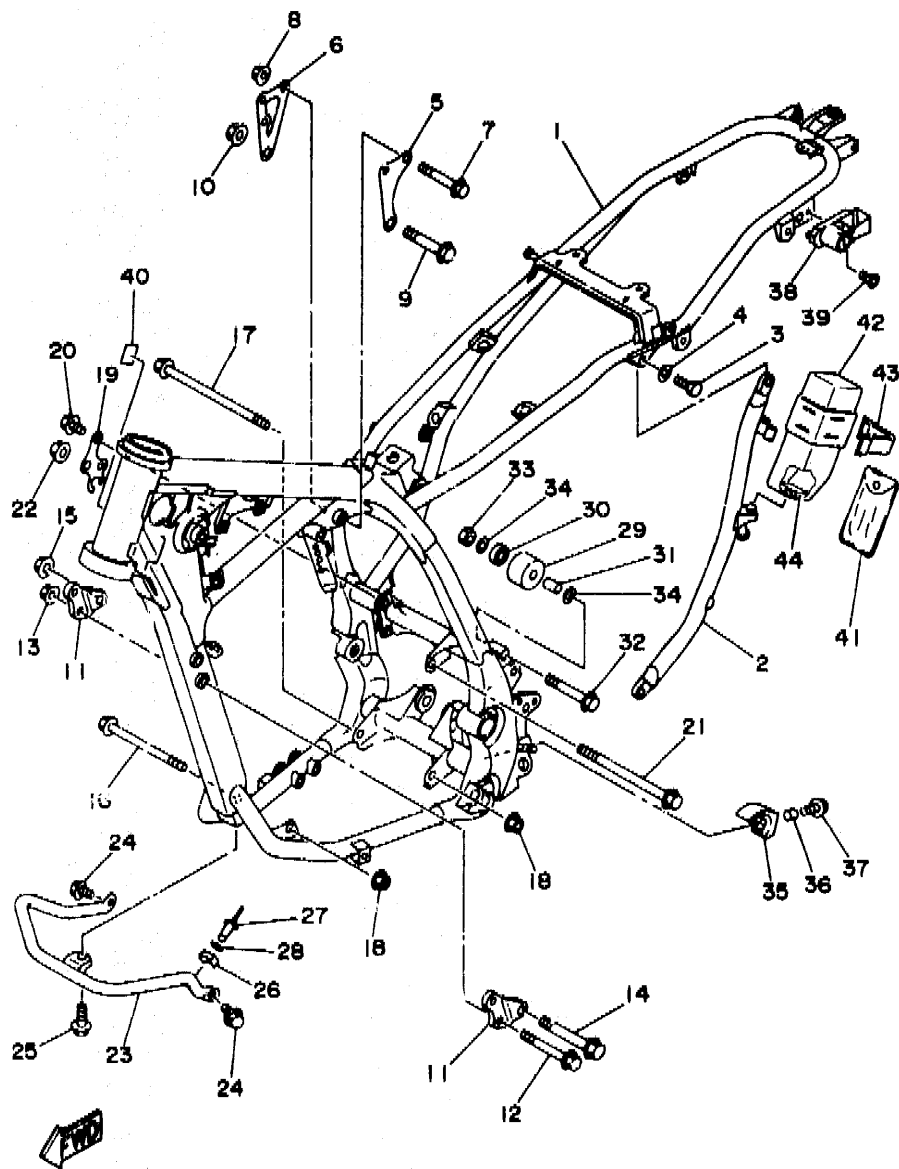


4MR1700-4170

FIG. 17 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-21110-01-PO	FRAME COMP.	1	DEEP VIOLET SOLID 1
2	4GY-21105-00-PO	BACK STAY SUB COMP. 1	1	DEEP VIOLET SOLID 1
3	90106-08053	BOLT	2	
4	90201-08086	WASHER, PLATE	2	
5	4GY-21315-00	STAY, ENGINE 2	1	
6	4GY-21318-00	STAY, ENGINE 5	1	
7	95816-08055	BOLT, FLANGE	2	
8	95611-08200	NUT, SELF-LOCKING	2	
9	90105-10202	BOLT, WASHER BASED	1	
10	95611-10200	NUT, SELF-LOCKING	1	
11	4GY-21319-00	STAY, ENGINE 5	2	
12	95811-08070	BOLT, FLANGE	2	
13	95611-08200	NUT, SELF-LOCKING	2	
14	90105-10609	BOLT, WASHER BASED	1	
15	95611-10200	NUT, SELF-LOCKING	1	
16	90105-10050	BOLT, WASHER BASED	1	
17	90105-10444	BOLT, WASHER BASED	1	
18	95611-10200	NUT, SELF-LOCKING	2	
19	4GY-21317-00	STAY, ENGINE 3	1	
20	95611-08016	BOLT, FLANGE	2	
21	90105-10103	BOLT, WASHER BASED	1	
22	95611-10200	NUT, SELF-LOCKING	1	
23	4GY-21471-00	PROTECTOR, ENGINE	1	
24	95816-06012	BOLT, FLANGE	2	
25	95826-06020	BOLT, FLANGE	1	
26	4GY-21486-00	DAMPER 2	1	
27	90267-32071	RIVET, BLIND	1	
28	90201-03313	WASHER, PLATE	1	

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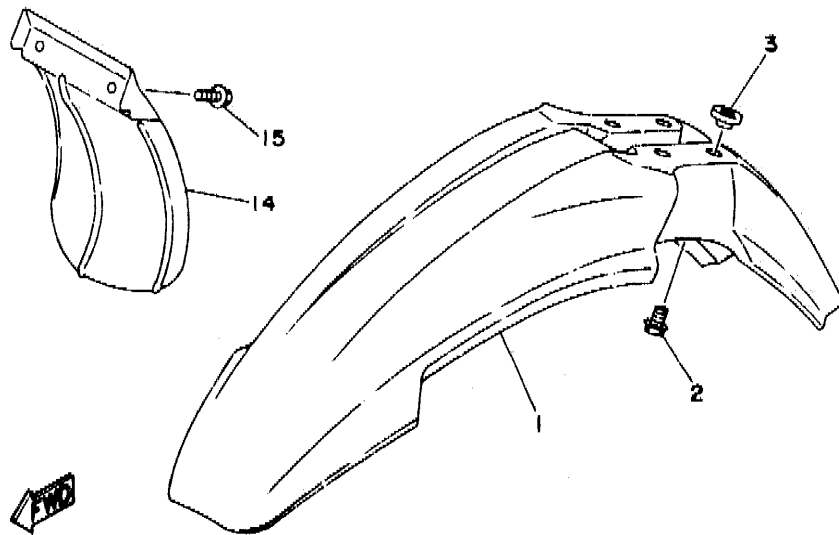
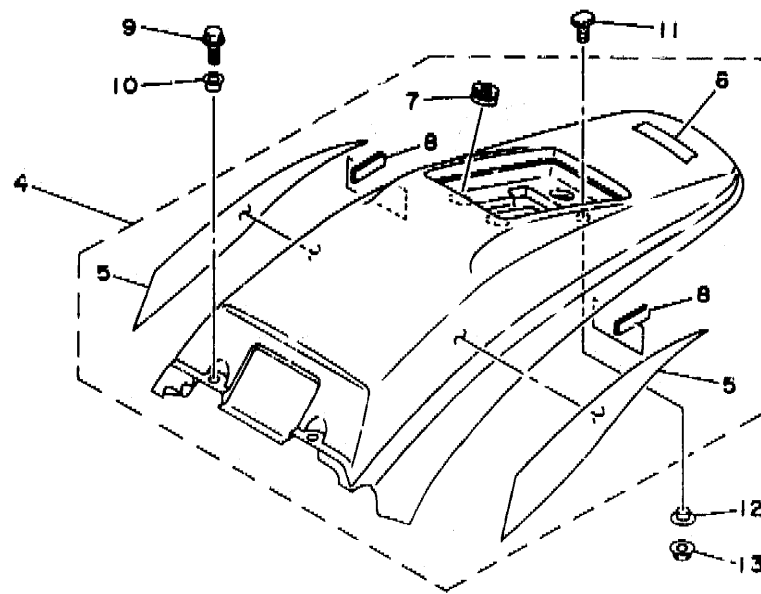
4MR1700-4170

FIG. 17 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4EW-22178-00	TENSIONER	1	
30	93300-60804	BEARING	1	
31	90387-086N4	COLLAR	1	
32	95021-08060	BOLT, FLANGE	1	
33	90170-08158	NUT	1	
34	90201-066P8	WASHER, PLATE	2	
35	4ES-22178-00	TENSIONER	1	
36	90387-06216	COLLAR	1	
37	90119-06118	BOLT, WITH WASHER	1	
38	55E-21308-00	HELMET HANGER ASSY	1	
39	90151-06025	SCREW, COUNTERSUNK	1	
40	1JK-21268-00	SEAL	1	
41	4GY-28100-00	TOOL KIT	1	
42	4GY-21107-00	TOOL BOX COMP.	1	
43	120-82131-00	BAND, BATTERY	1	
44	4GY-28267-00	DAMPER 5	1	

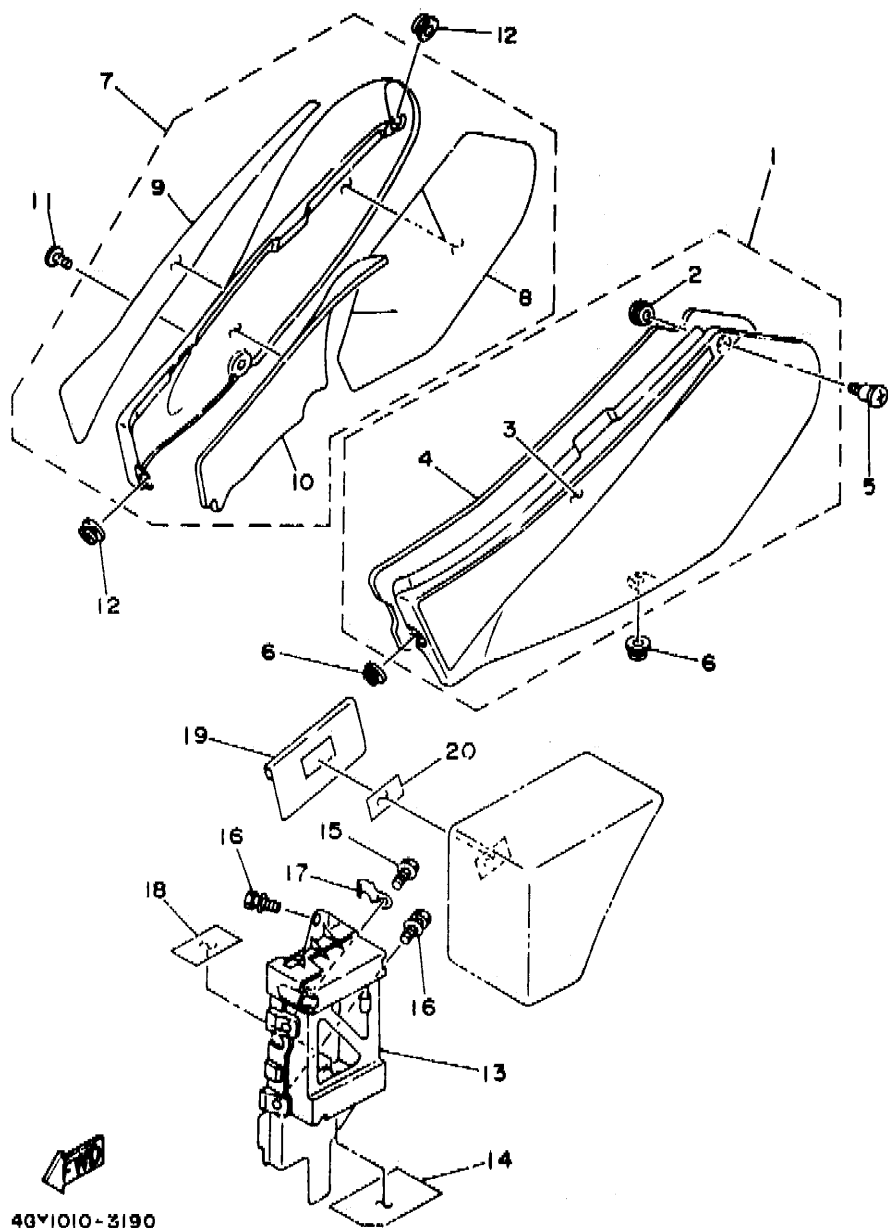
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FIG. 18 FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-21511-00	FENDER, FRONT	1	
2	90119-05063	BOLT, WITH WASHER	4	
3	90387-06681	COLLAR	4	
4	4GY-Y2161-10	REAR FENDER COMP.	1	
5	4GY-2165A-00	.GRAPHIC SET, REAR FENDER	1	
6	99247-00080	.EMBLEM, YAMAHA	1	
7	90480-14023	.GROMMET	3	
8	3XV-21717-00	.DAMPER, SIDE COVER	2	
9	95816-06016	BOLT, FLANGE	2	
10	90387-064J1	COLLAR	2	
11	90109-064A5	BOLT	1	
12	90387-06648	COLLAR	1	
13	95601-06200	NUT, SELF-LOCKING	1	
14	4GY-21642-00	GUARD, FLAP	1	
15	90119-06194	BOLT, WITH WASHER	2	

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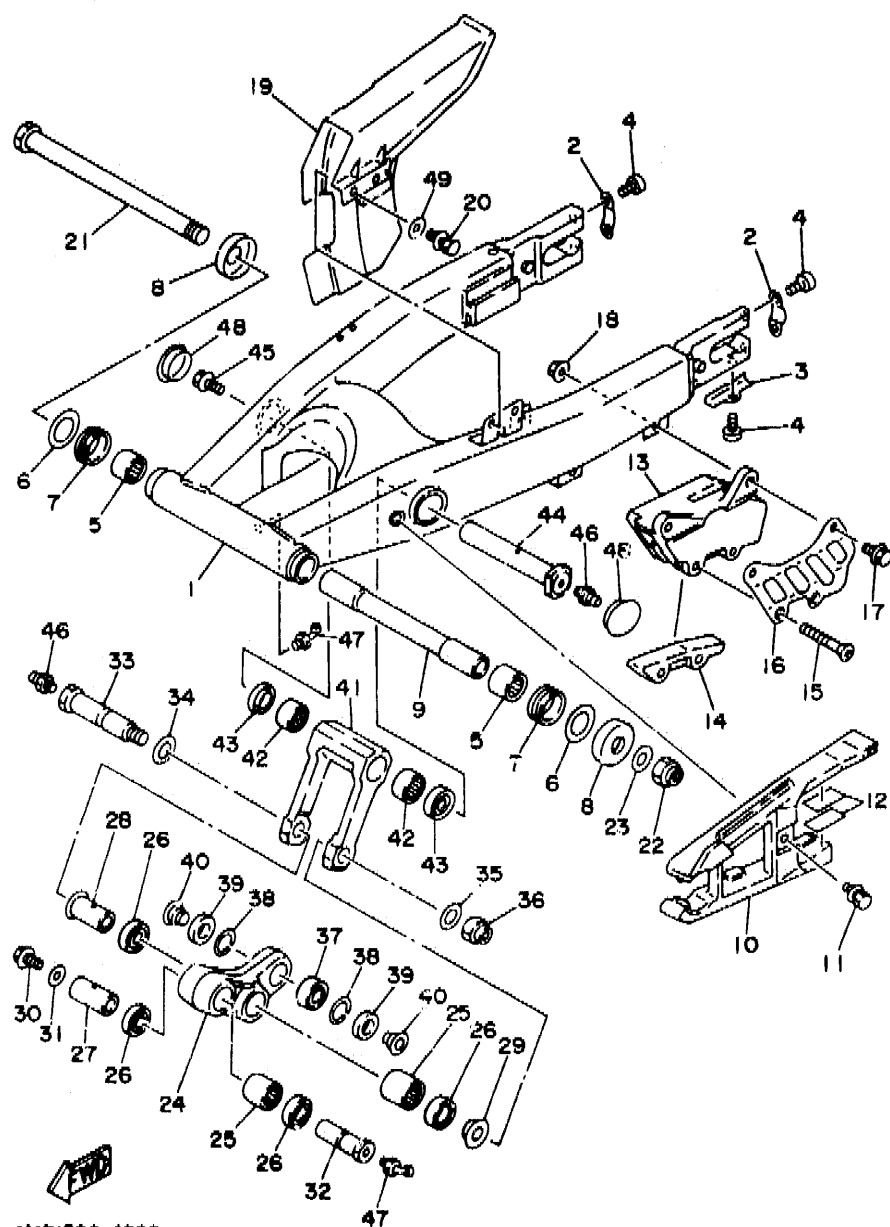


4GY1010-3190

FIG. 19 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-Y2171-00	COVER, SIDE 1	1	
2	90480-13018	.GROMMET	1	
3	4GY-2173E-00	.GRAPHIC 1	1	
4	4GY-21746-00	.DAMPER	1	
5	90150-06036	SCREW, ROUND HEAD	1	
6	90480-12320	GROMMET	2	
7	4GY-Y2172-00	COVER, SIDE 2	1	
8	4GY-2174A-00	.INSULATOR, SIDE COVER	1	
9	4GY-2173F-00	.GRAPHIC 2	1	
10	4GY-21747-00	.DAMPER	1	
11	90150-06031	SCREW, ROUND HEAD	1	
12	90480-12320	GROMMET	2	
13	4GY-2177G-00	BOX, BATTERY	1	
14	4GY-2174T-00	INSULATOR, SIDE COVER 2	1	
15	90101-06664	BOLT	1	
16	90119-06094	BOLT, WITH WASHER	2	
17	4GY-21365-00	HOOK, BATTERY BAND	1	
18	4GY-82123-00	SEAT, BATTERY	1	
19	4U7-28186-00	POUCH	1	
20	4K5-2814E-10	HOOK	1	

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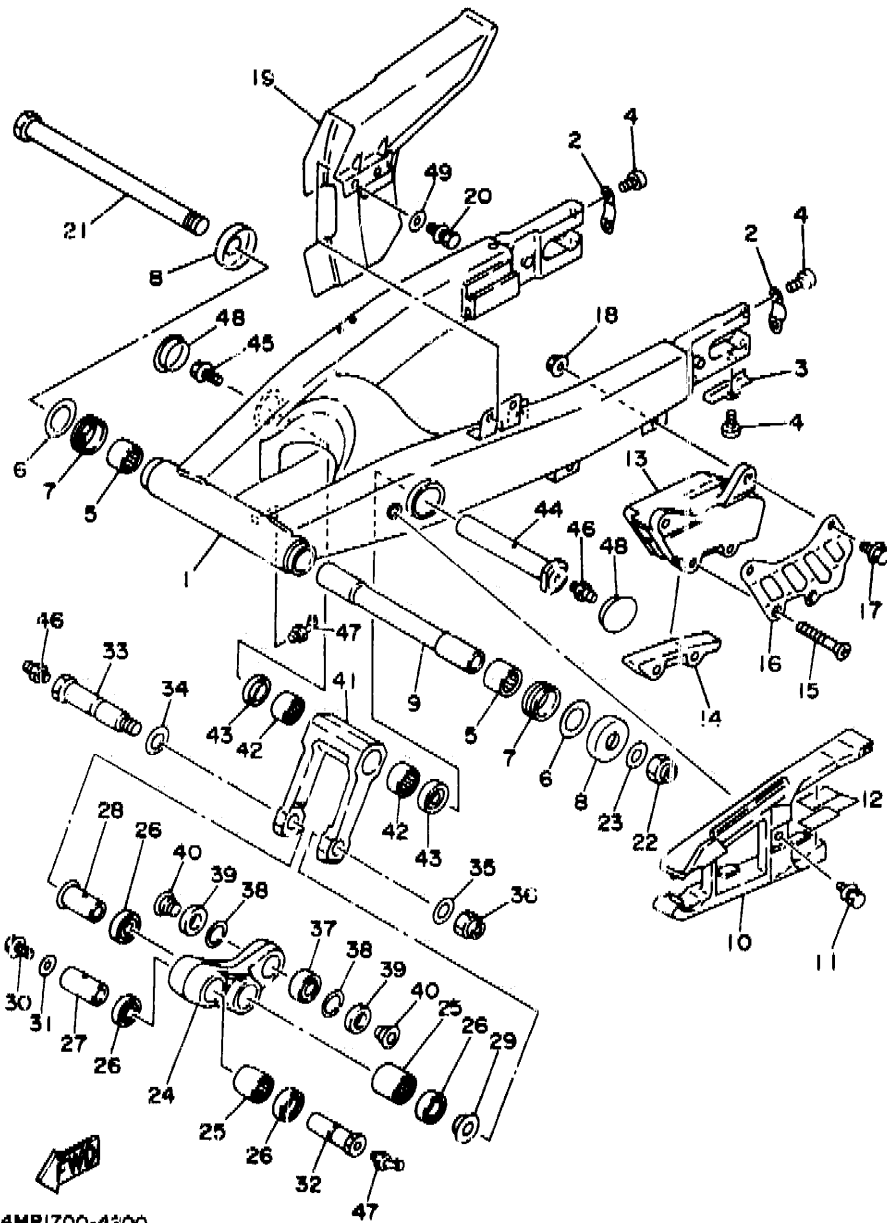
FIG. 20 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-22110-00	REAR ARM COMP.	1	
2	4GY-22177-00	END 3	2	
3	4GY-22165-00	BRACKET	1	
4	98580-05010	SCREW, PAN HEAD	5	
5	93317-32231	BEARING, CYLINDRICAL	2	
6	90201-254H8	WASHER, PLATE	2	
7	92108-35004	OIL SEAL (35-41-8)	2	
8	30X-2219X-00	COVER	2	
9	29L-22184-00	BUSH	1	
10	4GY-22151-00	SEAL, GUARD	1	
11	90119-06096	BOLT, WITH WASHER	1	
12	22F-2139X-00	DAMPER	2	
13	3XP-22199-02	SUPPORT, CHAIN	1	
14	3JD-22147-00	PROTECTOR, CHAIN	1	
15	98701-06050	SCREW, FLAT HEAD	2	
16	3JD-22128-00	COVER, THRUST 1	1	
17	90105-06601	BOLT, WASHER BASED	2	
18	95701-06500	NUT, FLANGE	2	
19	34K-22311-01	CASE, CHAIN	1	
20	90119-06203	BOLT, WITH WASHER	2	
21	5X6-22141-01	SHAFT, PIVOT	1	
22	90185-16127	NUT, SELF-LOCKING	1	
23	90201-164H4	WASHER, PLATE	1	
24	4GY-2217A-00	ARM, RELAY	1	
25	93317-32034	BEARING, CYLINDRICAL	2	
26	93109-20029	OIL SEAL	4	
27	90387-166X1	COLLAR	1	
28	90387-164N3	COLLAR	1	

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FIG. 20 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90387-164N2	COLLAR	1	
30	95811-10016	BOLT, FLANGE	1	
31	90201-106F2	WASHER, PLATE	1	
32	90179-10649	NUT	1	
33	90401-14153	BOLT, UNION	1	
34	90201-164H4	WASHER, PLATE	1	
35	90201-14740	WASHER, PLATE	1	
36	90185-14070	NUT, SELF-LOCKING	1	
37	93399-99935	BEARING	1	
38	93440-30113	CIRCLIP	2	
39	3XJ-22475-00	SEAL, DUST	2	
40	90387-103X9	COLLAR	2	
41	4GY-2217F-00	ROD, CONNECTING 1	1	
42	93315-32044	BEARING (YT2015)	2	IKO
43	93109-20029	OIL SEAL	2	
44	90179-12643	NUT	1	
45	95811-12016	BOLT, FLANGE	1	
46	93700-06M03	NIPPLE, GREASE	2	
47	93700-06005	NIPPLE, GREASE	2	
48	1HX-2135F-10	COVER	2	
49	90201-067J4	WASHER, PLATE	2	



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ENGINE

Cylinder Head	B2
Cylinder	B3
Crankshaft, Piston	B4
Valve	B5~B6
Camshaft, Chain	B7
Oil Pump	B8~B9
Intake	B10~B11
Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam, Fork	C8
Shift Shaft	C9

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
Rear Master Cylinder	E3
Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
Electrical 2	E13

CHASSIS

Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
Rear Suspension	D2
Steering	D3~D4
Front Fork	D5~D7
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Front Wheel	D10
Front Brake Caliper	D11

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ENGINE

Cylinder Head	B2
Cylinder	B3
Crankshaft, Piston	B4
Valve	B5~B6
Camshaft, Chain	B7
Oil Pump	B8~B9
Intake	B10~B11
Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam, Fork	C8
Shift Shaft	C9

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
Rear Master Cylinder	E3
Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
Electrical 2	E13

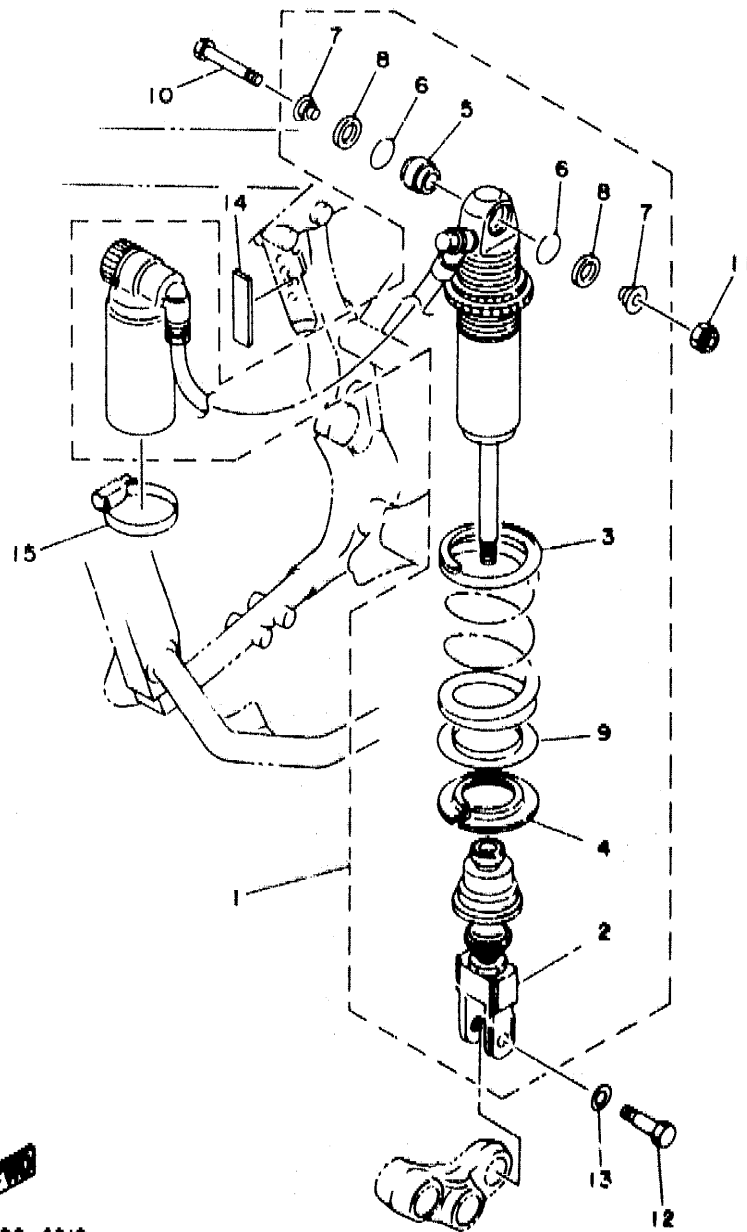
CHASSIS

Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
Rear Suspension	D2
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Seat	D9
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FIG. 21 REAR SUSPENSION



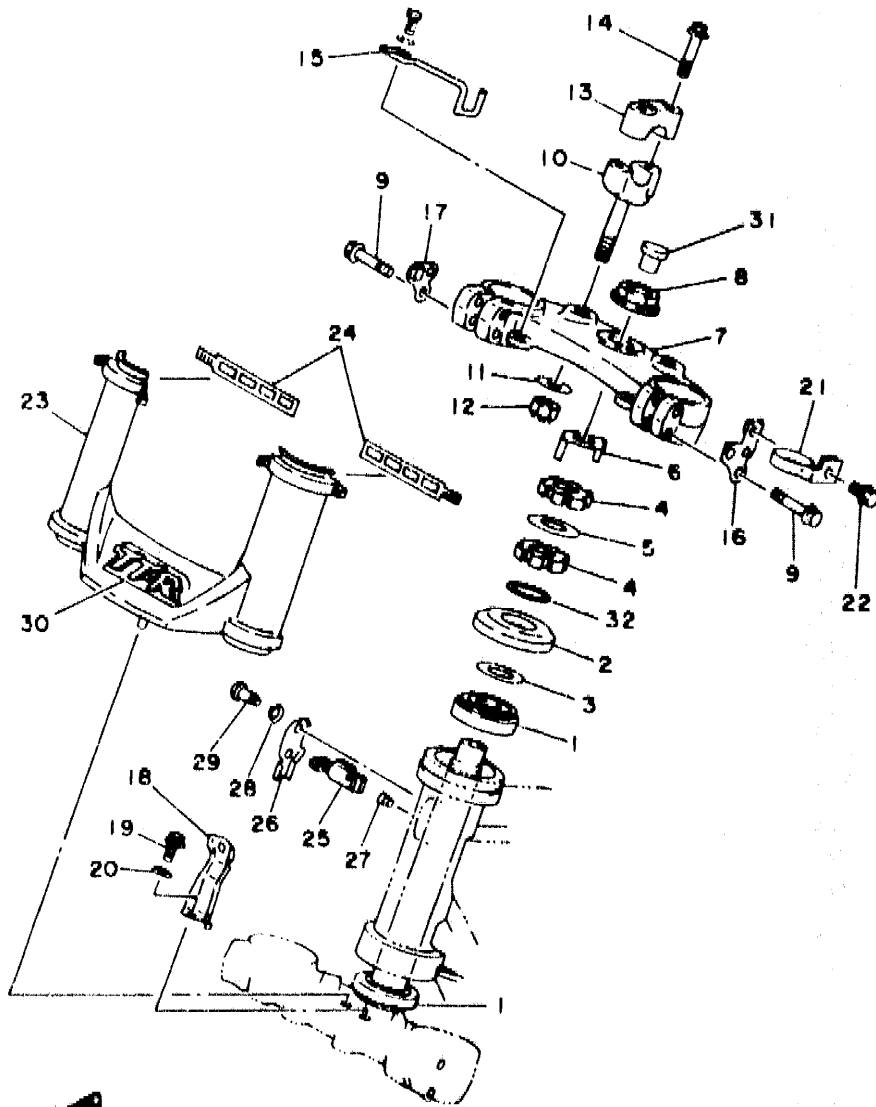
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-22210-10-PO	SHOCK ABSORBER ASSY, REAR	1	LIGHT REDDISH YELLOW SOLID 1
2	4GY-22219-00	.BRACKET, UPPER	1	
3	4GY-22212-00-PO	.SPRING	1	LIGHT REDDISH YELLOW SOLID 1
4	5LD-22214-01	.GUIDE, SPRING 1	1	
5	93399-99936	.BEARING	1	
6	93440-30113	.CIRCLIP	2	
7	9C387-100Y3	.COLLAR	2	
8	38V-22211-00	.COVER	2	
9	3XP-22224-00	.GUIDE, SPRING 2	1	
10	3SP-22241-00	BOLT 1	1	
11	95611-10200	NUT, SELF-LOCKING	1	
12	90105-10614	BOLT, WASHER BASED	1	
13	90201-08759	WASHER, PLATE	1	
14	4GY-22261-00	DAMPER, SUB TANK	1	
15	90460-55233	CLAMP, HOSE	2	

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FIG. 22 STEERING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	93332-00078	BEARING	2	
2	4GY-23416-00	COVER, BALL RACE 2	1	
3	90201-282R3	WASHER, PLATE	1	
4	90179-28543	NUT	2	
5	90202-28216	WASHER, PLATE	1	
6	4GY-23418-00	WASHER, SPECIAL	1	
7	4GY-23435-00	CROWN, HANDLE	1	
8	90179-24542	NUT	1	
9	95026-08040	BOLT, FLANGE	4	
10	3SR-23442-01	HOLDER, HANDLE LOWER	2	
11	92990-12200	WASHER, PLAIN	2	
12	95611-12100	NUT, U	2	
13	1E6-23441-10-35	HOLDER, HANDLE UPPER	2	SILVER
14	95023-08035	BOLT	4	
15	4GY-26279-00	GUIDE, CABLE	1	
16	4GY-2831V-00	STAY, HEAD LIGHT 1	1	
17	4GY-2832V-00	STAY, HEAD LIGHT 2	1	
18	4GY-23174-00	STAY, HEADLIGHT	1	
19	97026-06012	BOLT	1	
20	92906-06600	WASHER, PLATE	1	
21	4GY-23389-00	GUIDE, CABLE	1	
22	90105-05361	BOLT, WASHER BASED	1	
23	4GY-23472-00	PROTECTOR	1	
24	4GY-23192-00	BAND	2	
25	2A6-23408-00	STEERING LOCK ASSY	1	
26	4GY-23484-00	CAP, HANDLE LOCK	1	
27	90502-09024	SPRING, CONICAL	1	
28	90208-04029	WASHER, CONICAL SPRING	1	

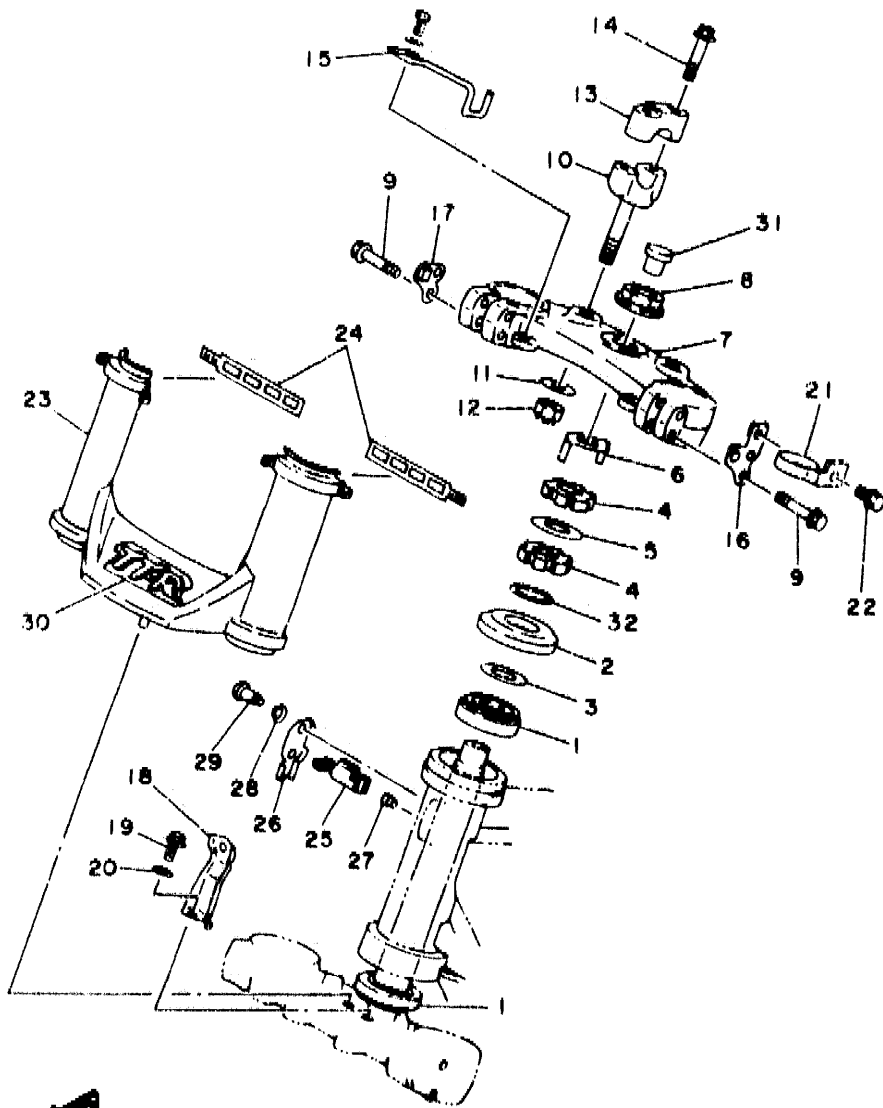


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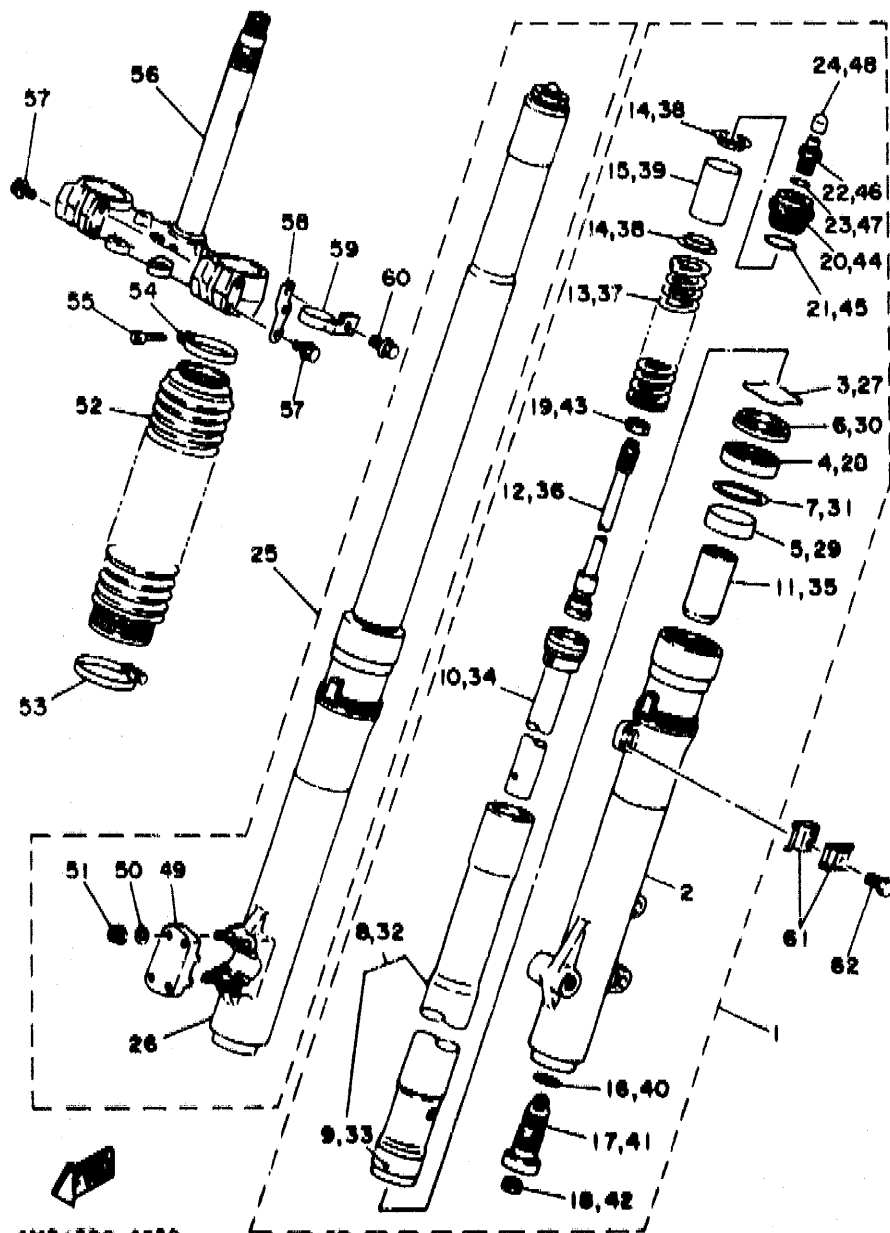
FIG. 22 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90269-04003	RIVET	1	
30	4GY-23395-00	EMBLEM	1	
31	3K7-84154-10	GROMMET	1	
32	90201-284R9	WASHER, PLATE	1	



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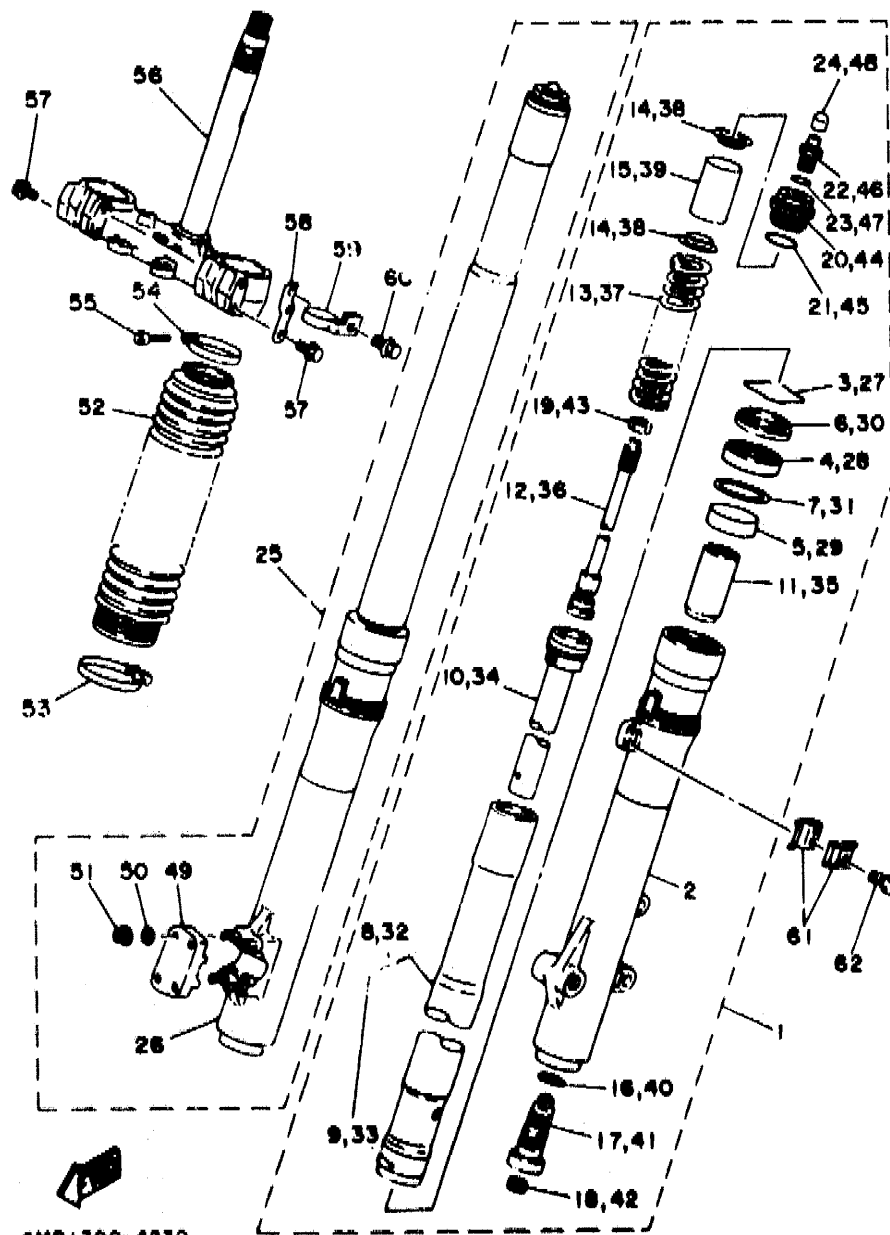


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FIG. 23 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-23102-00	FRONT FORK ASSY (L.H)	1	
2	4GY-23126-00	.TUBE, OUTER (LEFT)	1	
3	4V4-23153-LO	.RING, SNAP	1	
4	2VM-23145-LO	.OIL SEAL	1	
5	3XJ-23125-LO	.METAL, SLIDE 1	1	
6	2VM-23144-LO	.SEAL, DUST	1	
7	4V4-23146-LO	.WASHER, OIL SEAL	1	
8	4GY-23110-00	.INNER TUBE COMP. 1	1	
9	3XJ-23171-LO	.PISTON, FRONT FORK	1	
10	4GY-23170-00	.CYLINDER COMP., FRONT FORK	1	
11	2VM-23173-LO	.SPINDLE, TAPER	1	
12	4GY-2314A-00	.PISTON ROD ASSY	1	
13	4GY-23141-00	.SPRING, FRONT FORK	1	
14	4V4-23142-LO	.SEAT, SPRING UPPER	2	
15	4GY-23118-00	.SPACER	1	
16	2HH-23158-LO	.GASKET	1	
17	4GY-2316A-00	.VALVE COMP.	1	
18	55Y-2312G-MO	.PLUG	1	
19	3XJ-23357-LO	.NUT	1	
20	2VM-23111-LO	.BOLT, CAP	1	
21	4V4-23188-LO	.O-RING	1	
22	23X-23190-LO	.AIR VALVE COMP.	1	
23	3J2-23147-00	.O-RING	1	
24	2VN-23185-LO	.COVER, VALVE	1	
25	4GY-23103-00	FRONT FORK ASSY (R.H)	1	
26	4GY-23136-00	.TUBE, OUTER (RIGHT)	1	
27	4V4-23153-LO	.RING, SNAP	1	
28	2VM-23145-LO	.OIL SEAL	1	

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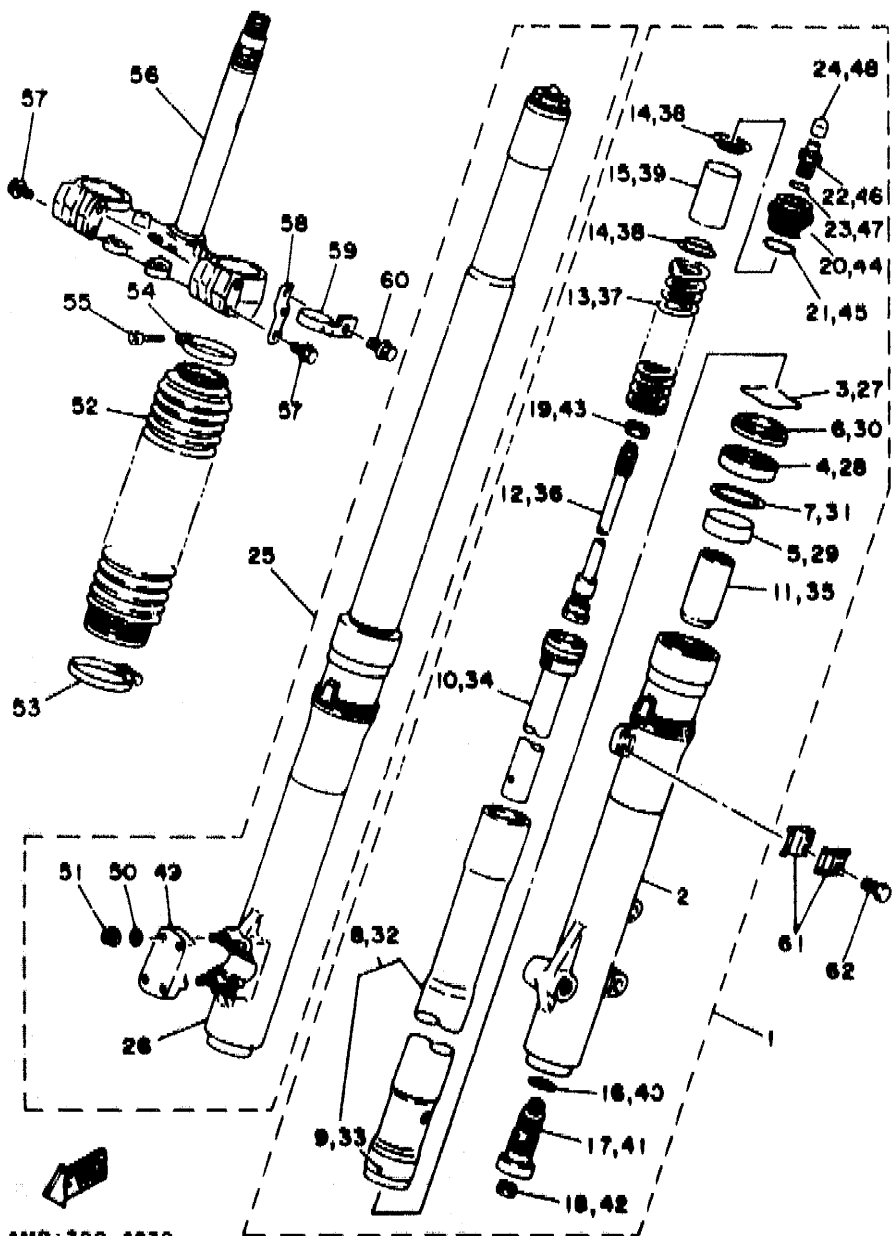


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FIG. 23 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3XJ-23125-LO	.METAL, SLIDE 1	1	
30	2VM-23144-LO	.SEAL, DUST	1	
31	4V4-23146-LO	.WASHER, OIL SEAL	1	
32	4GY-23110-00	.INNER TUBE COMP. 1	1	
33	3XJ-23171-LO	.PISTON, FRONT FORK	1	
34	4GY-23170-00	.CYLINDER COMP., FRONT FORK	1	
35	2VM-23173-LO	.SPINDLE, TAPER	1	
36	4GY-2314A-00	.PISTON ROD ASSY	1	
37	4GY-23141-00	.SPRING, FRONT FORK	1	
38	4V4-23142-LO	.SEAT, SPRING UPPER	2	
39	4GY-23118-00	.SPACER	1	
40	2HM-23158-LO	.GASKET	1	
41	4GY-2316A-00	.VALVE COMP.	1	
42	55Y-2312G-MO	.PLUG	1	
43	3XJ-23357-LO	.NUT	1	
44	2VM-23111-LO	.BOLT, CAP	1	
45	4V4-23188-LO	.O-RING	1	
46	23X-23190-LO	.AIR VALVE COMP.	1	
47	3J2-23147-00	.O-RING	1	
48	2VN-23185-LO	.COVER, VALVE	1	
49	3XJ-23167-LO	.HOLDER, AXLE	1	
50	9290-06600	.WASPER, PLATE	4	
51	5Y3-393-00	.NUT, SPECIAL	4	
52	4GY-23191-00	BOOT	2	
53	3LD-23489-00	BAND	2	
54	4GY-23489-00	BAND	2	
55	4GY-23181-00	BOLT, HEXAGON SOCKET HEAD	2	
56	4GY-23340-00	UNDER BRACKET COMP.	1	

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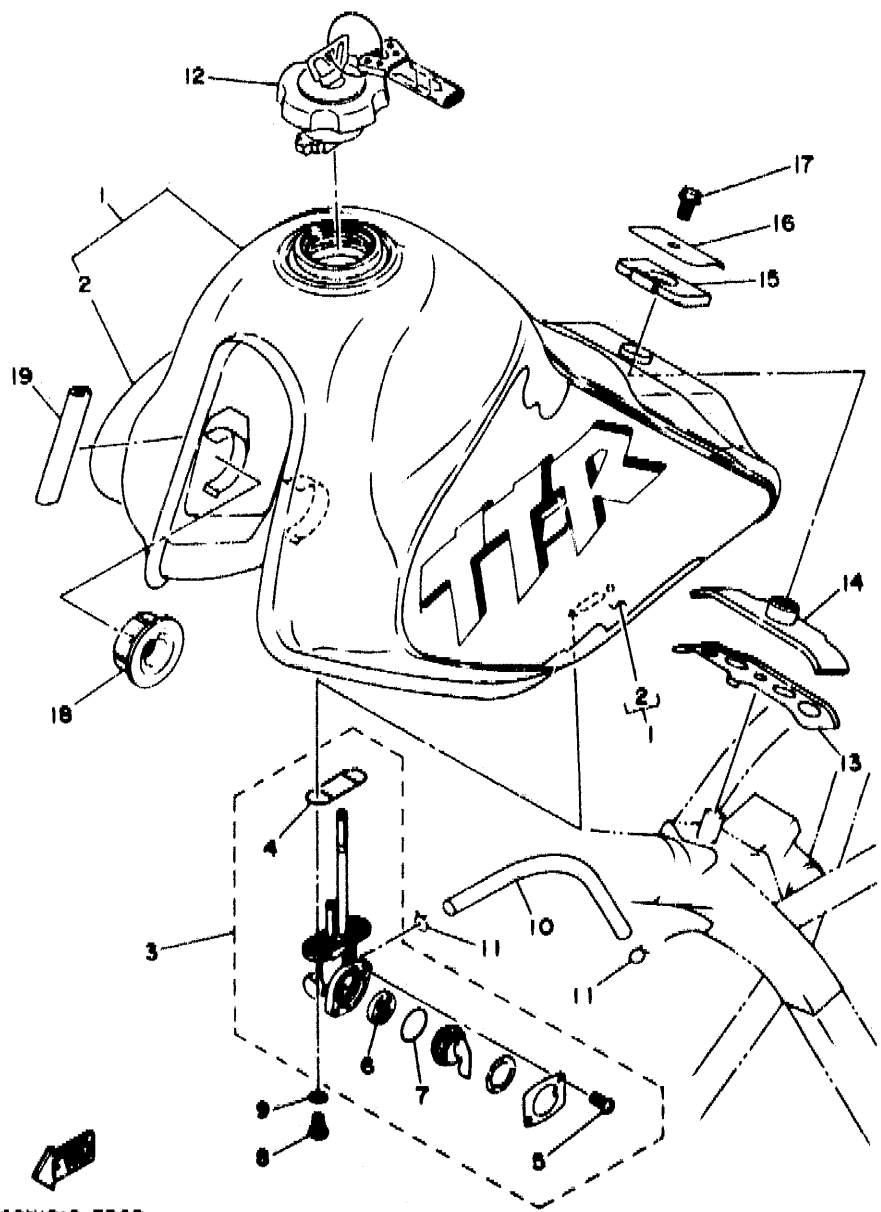


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FIG. 23 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	95023-08040	BOLT	4	
58	4GY-2331E-00	GUIDE, CABLE	1	
59	4GY-23389-00	GUIDE, CABLE	1	
60	90105-05361	BOLT, WASHER BASED	1	
61	90465-16258	CLAMP	2	
62	91316-06012	BOLT	2	

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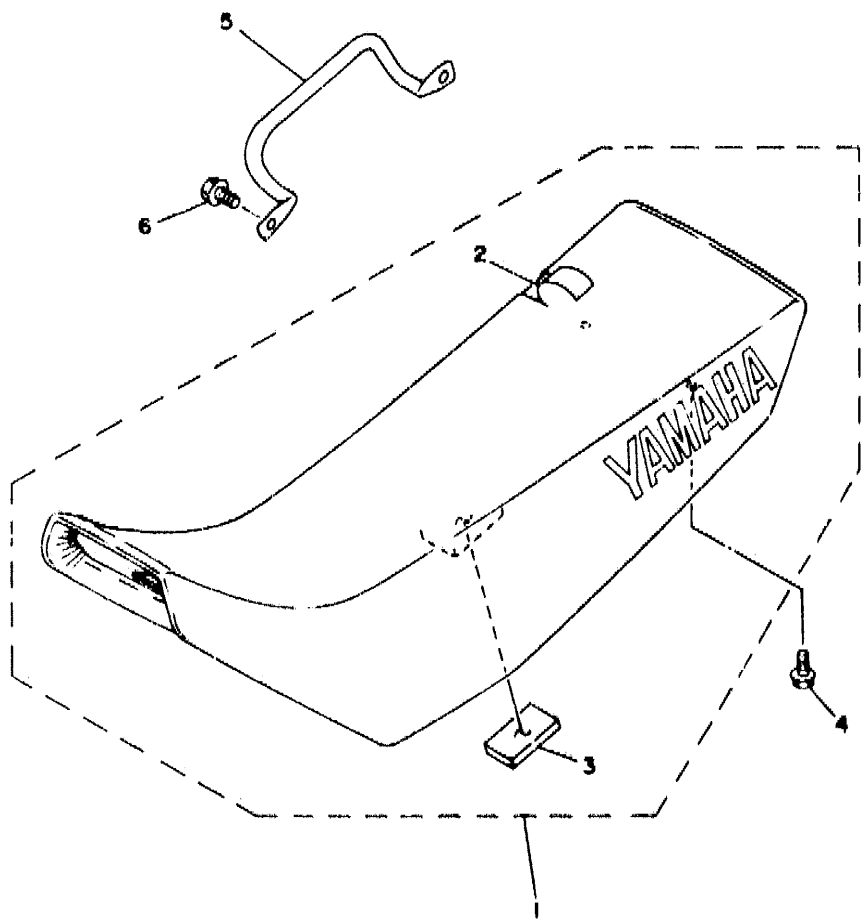
FIG. 24 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-24110-00-01	FUEL TANK COMP.	1	PURPLISH WHITE SOLID 1
2	4GY-24240-00	.GRAPHIC SET	1	
3	23F-24500-01	FUEL COCK ASSY 1	1	
4	4X8-24512-00	.O-RING	1	
5	98503-03008	.SCREW, PAN HEAD	2	
6	3AJ-24523-00	.VALVE	1	
7	3AJ-24534-00	.SEAL, COCK	1	
8	90149-06011	SCREW	2	
9	90202-05187	WASHER, PLATE	2	
10	90445-100E9	HOSE	1	
11	90467-09006	CLIP	2	
12	11H-24602-03	CAP ASSY	1	
13	4GY-24187-00	WASHER, SPECIAL	1	
14	1KH-24182-00	DAMPER, LOCATING 2	1	
15	30X-24183-01	DAMPER, LOCATING 3	1	
16	30X-24186-01	WASHER, SPECIAL	1	
17	95811-06012	BOLT, FLANGE	1	
18	4H7-24181-00	DAMPER, LOCATING 1	2	
19	4GY-24188-00	MOLD, FUEL TANK	1	

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FIG. 25 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-24730-10	DOUBLE SEAT ASSY	1	
2	4GY-24731-00	.COVER, SEAT	1	
3	3TB-24185-JJ	.DAMPER, LOCATING 5	1	
4	95811-06016	BOLT, FLANGE	2	
5	4GY-2127A-00	HANDLE, STANDING	1	
6	95811-08016	BOLT, FLANGE	1	



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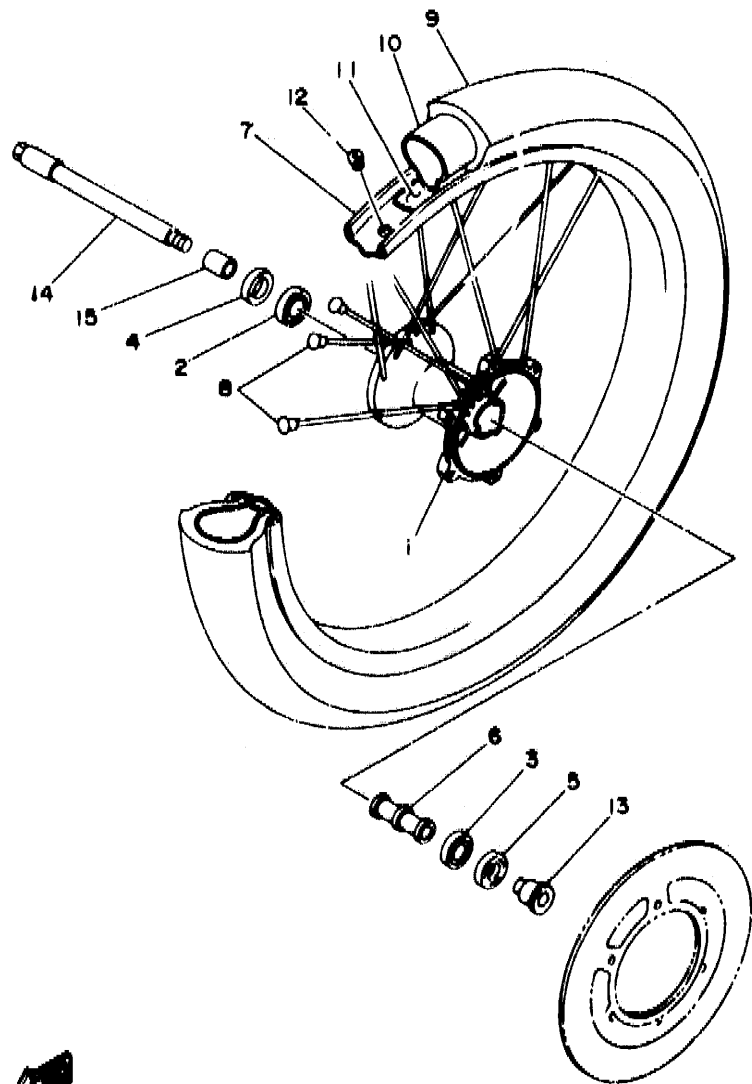


FIG. 26 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-25111-00-35	HUB, FRONT	1	SILVER
2	93306-20226	BEARING	1	KOYO
3	93306-00316	BEARING	1	
4	93106-20021	OIL SEAL	1	
5	93106-22032	OIL SEAL	1	
6	90560-15240	SPACER	1	
7	94416-21518	RIM (1.60-21)	1	
8	3LD-25104-00	SPOKE SET, FRONT	1	
9	94130-2101Y	TIRE (3.00-21 51P TW51)	1	BRIDGESTONE
10	94227-21123	TUBE (2.75-21)	1	
11	94330-21084	BAND, RIM (3.00-21)	1	
12	90480-10068	GROMMET	1	
13	90387-1501X	COLLAR	1	
14	4GY-25181-00	AXLE, WHEEL	1	
15	90387-156R7	COLLAR	1	

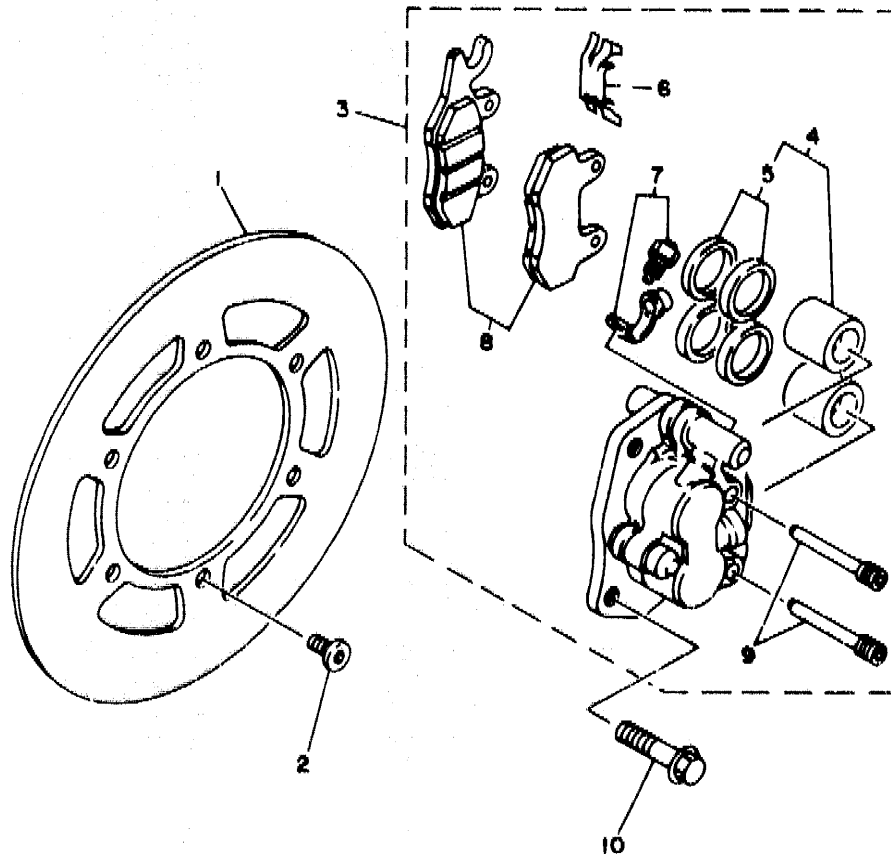


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FIG. 27 FRONT BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3XP-2582T-00	DISC, BRAKE	1	
2	90109-065F3	BOLT	6	
3	4GY-2580T-00	CALIPER ASSY (LEFT)	1	
4	4EW-W0057-00	.PISTON ASSY, CALIPER	1	
5	3JD-W0047-00	..CALIPER SEAL KIT	1	
6	3SP-25919-00	.SUPPORT, PAD	1	
7	36Y-W0048-00	.BREED SCREW KIT	1	
8	4GY-W0045-00	.BRAKE PAD KIT	1	
9	3GG-25933-00	.PIN, PAD	2	
10	90105-10316	BOLT, WASHER BASED	2	

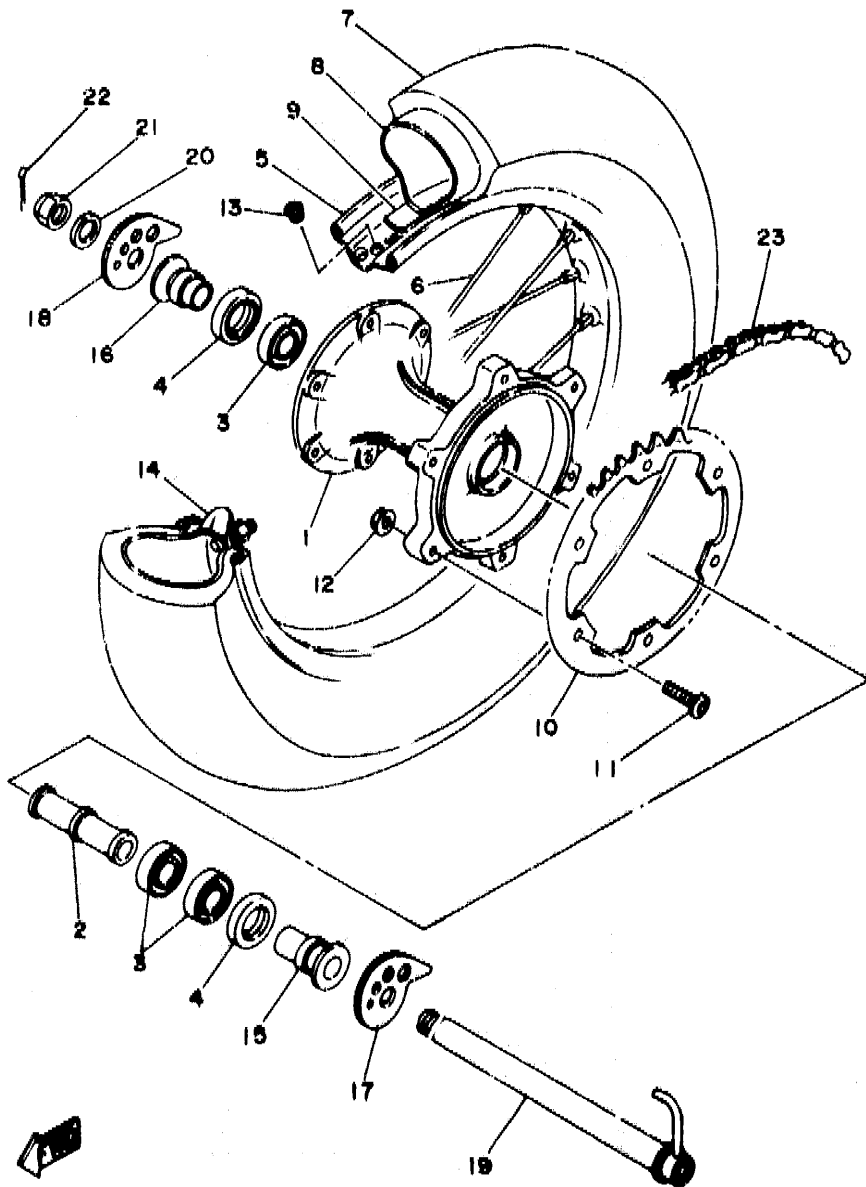


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FIG. 28 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-25311-00-35	HUB, REAR	1	SILVER
2	90560-20278	SPACER	1	
3	93306-07202	BEARING	3	
4	93106-28023	OIL SEAL	2	
5	94421-18519	RIM (2.15-18)	1	
6	2VN-25304-00	SPOKE SET, REAR	1	
7	94146-1802A	TIRE (4.60-18 63P TW52B)	1	BRIDGESTONE
8	94212-18188	TUBE (120/90-18)	1	
9	94340-18086	BAND, RIM (4.00-18)	1	
10	2YY-25444-01	SPROCKET, DRIVEN (44T)	1	
11	90110-08071	BOLT, HEXAGON SOCKET HEAD	6	
12	95611-08200	NUT, SELF-LOCKING	6	
13	90480-1006C	GROMMET	1	
14	39X-25394-00	SPACER, BEAD	1	
15	90387-2001U	COLLAR	1	
16	90387-2001V	COLLAR	1	
17	38N-25388-00	PULLER, CHAIN 1	1	
18	38N-25389-00	PULLER, CHAIN 2	1	
19	4GY-25381-00	AXLE, WHEEL	1	
20	90201-204M9	WASHER, PLATE	1	
21	95301-18900	NUT	1	
22	91401-25030	PIN, COTTER	1	
23	94581-51106	CHAIN, DRIVE (DID520V2-106L)	1	

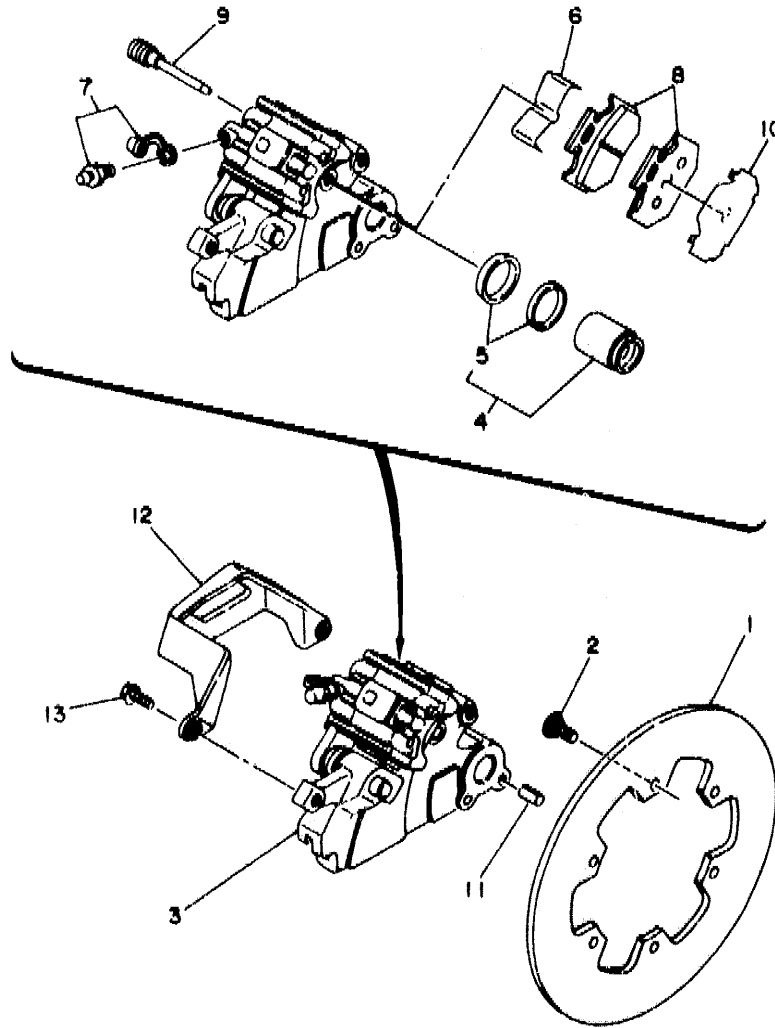


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FIG. 29 REAR BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3XP-2582W-00	DISC, REAR BRAKE 2	1	
2	90109-065F3	BOLT	6	
3	4GY-2580W-00	CALIPER ASSY, REAR 2	1	
4	3SP-W0057-50	.PISTON ASSY, CALIPER	1	
5	3JD-W0047-50	..CALIPER SEAL KIT	1	
6	4GY-25919-50	.SUPPORT, PAD	1	
7	36Y-W0048-00	.BREED SCREW KIT	1	
8	4GY-W0046-00	.BRAKE PAD KIT 2	1	
9	3SP-25924-51	.PIN, PAD	2	
10	4GY-25827-50	.SHIM, CALIPER	1	
11	91690-60016	PIN, SPRING	2	
12	4GY-27491-00	PROTECTOR	1	
13	95023-06016	BOLT	2	

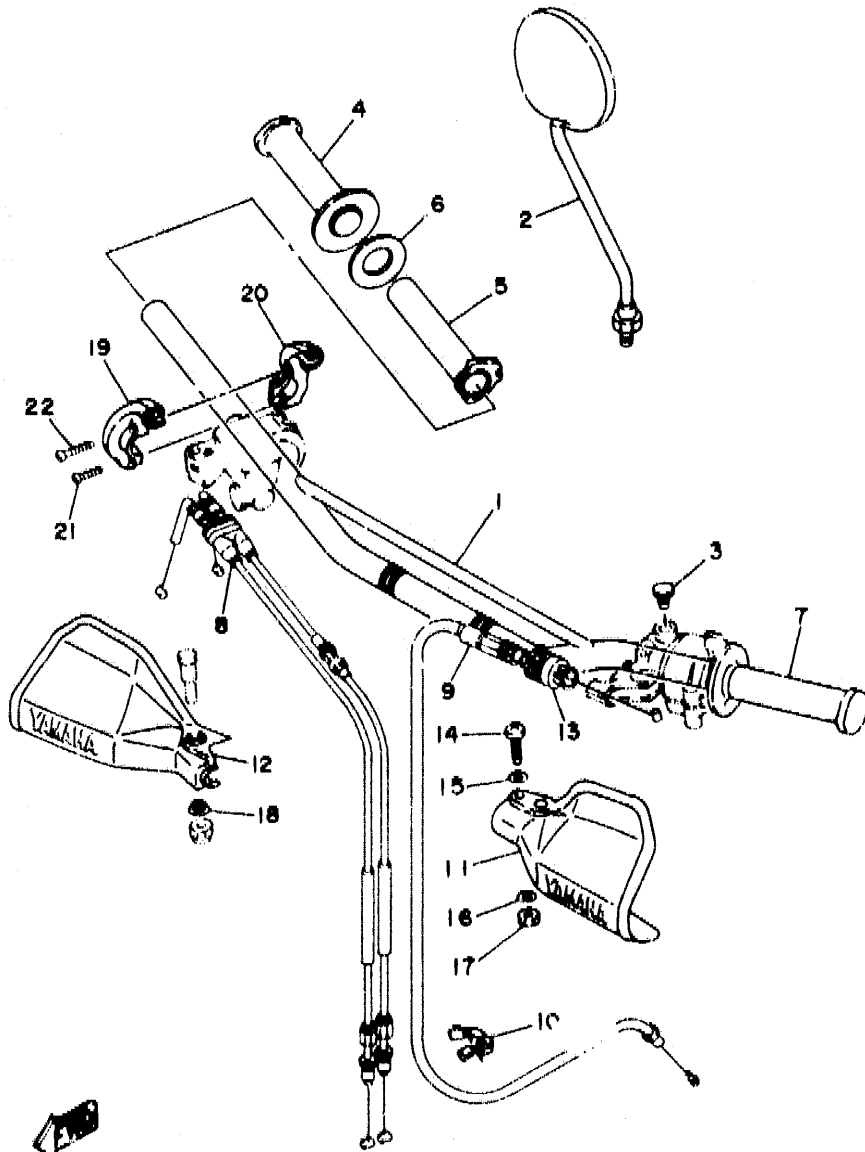


4GY1010-3290

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FIG. 30 STEERING HANDLE. CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-26111-00	HANDLEBAR	1	
2	1Y1-26290-60	BACK MIRROR ASSY (R.H)	1	
3	90338-09012	PLUG	1	
4	4GY-26242-00	GRIP (RIGHT)	1	
5	3Y1-26243-01	TUBE, THROTTLE GUIDE	1	
6	3Y1-26249-00	RING, LEAF	1	
7	4GY-26241-00	GRIP (LEFT)	1	
8	4GY-26302-00	THROTTLE CABLE ASSY	1	
9	4GY-26335-00	CABLE, CLUTCH	1	
10	90464-10193	CLAMP	1	
11	38N-26141-20	GUARD, BRUSH 1	1	PURPLISH WHITE SOLID 1
12	38N-26142-20	GUARD, BRUSH 2	1	PURPLISH WHITE SOLID 1
13	1E6-26342-00	BOOT, CABLE	1	
14	98506-06035	SCREW, PAN HEAD	1	
15	92906-06600	WASHER, PLATE	1	
16	92906-06600	WASHER, PLATE	1	
17	95616-06100	NUT, U	1	
18	90387-06500	COLLAR	1	
19	34K-26281-00	CAP, GRIP UPPER	1	
20	1VJ-26282-00	CAP, GRIP LOWER	1	
21	98506-05020	SCREW, PAN HEAD	1	
22	98506-05025	SCREW, PAN HEAD	1	



4MR1700-4300

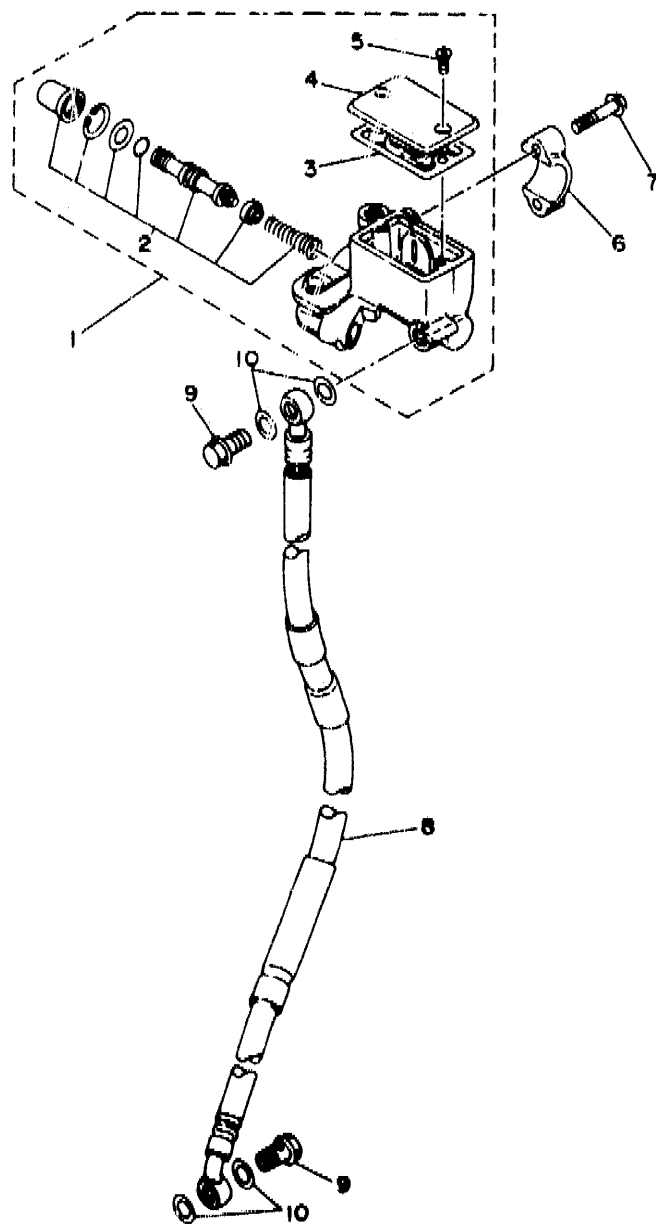


FIG. 31 FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-25870-00	MASTER CYLINDER SUB ASSY	1	
2	3RW-W0041-02	.CYLINDER KIT, MASTER	1	
3	3RW-25854-00	.DIAPHRAGM, RESERVOIR	1	
4	4GY-25852-00	.CAP, RESERVOIR	1	
5	98706-04012	.SCREW, FLAT HEAD	2	
6	56A-25867-00	BRACKET, MASTER CYLINDER	1	
7	95026-06025	BOLT, FLANGE	2	
8	4GY-25872-00	HOSE, BRAKE 1	1	
9	90401-10034	BOLT, UNION	2	
10	90201-10118	WASHER, PLATE	4	

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CONTENTS

ENGINE

Cylinder Head	B2
Cylinder	B3
Crankshaft, Piston	B4
Valve	B5~B6
Camshaft, Chain	B7
Oil Pump	B8~B9
Intake	B10~B11
Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam, Fork	C8
Shift Shaft	C9

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
Rear Master Cylinder	E3
Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
Electrical 2	E13

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Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
Rear Suspension	D2
Steering	D3~D4
Front Fork	D5~D7
Fuel Tank	D8
Seat	D9
Front Wheel	D10
Front Brake Caliper	D11

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ENGINE

Cylinder Head	B2
Cylinder	B3
Crankshaft, Piston	B4
Valve	B5~B6
Camschaft, Chain	B7
Oil Pump	B8~B9
Intake	B10~B11
Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam, Fork	C8
Shift Shaft	C9

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
Rear Master Cylinder	E3
Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	F10
Electrical 1	E11~E12
Electrical 2	E13

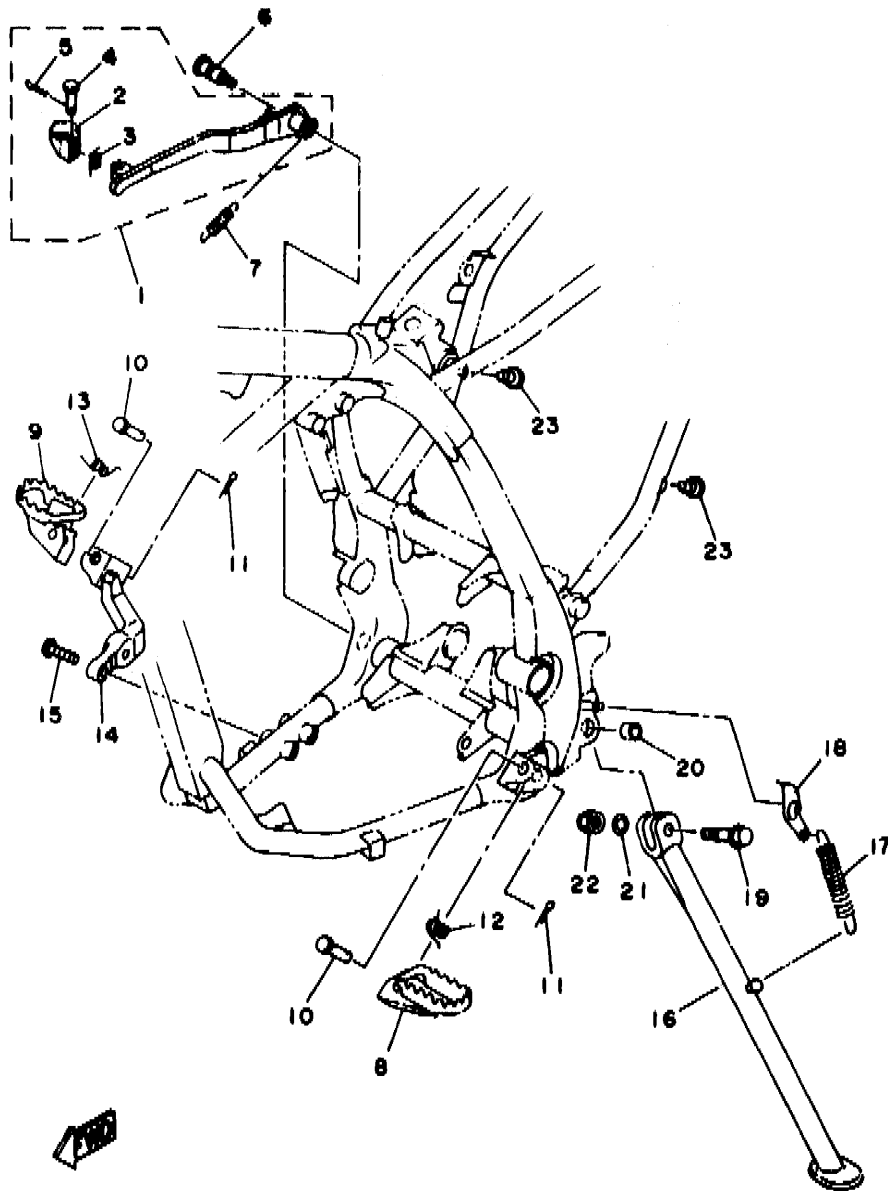
CHASSIS

Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
Rear Suspension	D2
Steering	D3~D4
Front Fork	D5~D7
Fuel Tank	D8
Seat	D9
Front Wheel	D10
Front Brake Caliper	D11

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FIG. 32 STAND, FOOTREST



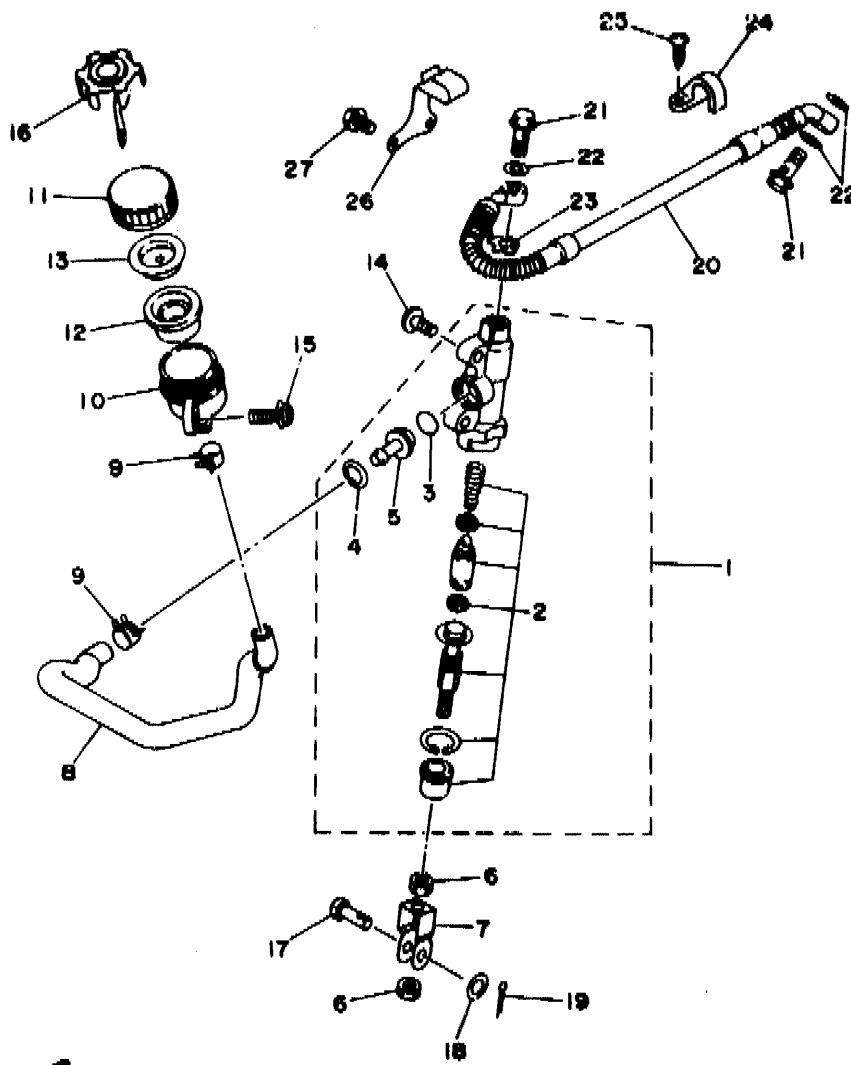
4MR1700-4320

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-27200-00	PEDAL, BRAKE	1	
2	55V-27242-00	.PEDAL, BRAKE	1	
3	90508-14352	.SPRING, TORSION	1	
4	91701-06022	.PIN, CLEVIS	1	
5	91490-20020	.PIN, COTTER	1	
6	4GY-27217-00	BOLT	1	
7	90506-20369	SPRING, TENSION	1	
8	4DA-27411-00	FOOTREST 1	1	
9	4GY-27421-00	FOOTREST 2	1	
10	90240-10117	PIN, CLEVIS	2	
11	91401-25020	PIN, COTTER	2	
12	90508-28777	SPRING, TORSION	1	
13	90508-28447	SPRING, TORSION	1	
14	4GY-27422-00	BRACKET, FOOTREST 2	1	
15	90111-10008	BOLT	2	
16	4GY-27311-00	STAND, SIDE	1	
17	90506-35473	SPRING, TENSION	1	
18	4GY-27315-00	LINK, SIDE STAND	1	
19	90105-10728	BOLT, WASHER BASED	1	
20	90387-1003G	COLLAR	1	
21	92990-10200	WASHER, PLAIN	1	
22	95611-10100	NUT, U	1	
23	90338-07124	PLUG	2	

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FIG. 33 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-2583V-00	RR. MASTER CYLINDER ASSY	1	
2	4GY-W0042-00	.CYLINDER KIT, MASTER	1	
3	93210-15620	.O-RING	1	
4	2VN-25866-00	.CIRCLIP	1	
5	3PA-2582A-50	.JOINT	1	
6	95333-08600	NUT	2	
7	4GY-27222-00	JOINT	1	
8	4GY-25895-00	HOSE, RESERVOIR	1	
9	90467-11044	CLIP	2	
10	2VN-25894-00	TANK, RESERVOIR	1	
11	3XP-25852-50	CAP, RESERVOIR	1	
12	2VN-25854-00	DIAPHRAGM, RESERVOIR	1	
13	2VN-25855-00	BUSH, DIAPHRAGM	1	
14	92011-08016	BOLT, BUTTON HEAD	2	
15	90159-06056	SCREW, WITH WASHER	1	
16	3ET-25888-00	COVER, RESERVOIR TANK	1	
17	90240-08120	PIN, CLÉVIS	1	
18	92901-08600	WASHER, PLATE	1	
19	91401-25020	PIN, COTTER	1	
20	4GY-25873-00	HOSE, BRAKE 2	1	
21	90401-10096	BOLT, UNION	2	
22	90201-10118	WASHER, PLATE	3	
23	4FU-25844-00	WASHER, LOCK	1	
24	2VM-25876-00	HOLDER, BRAKE HOSE 2	1	
25	97701-50510	SCREW, TAPPING	2	
26	90462-12195	CLAMP	1	
27	95023-06012	BOLT	2	

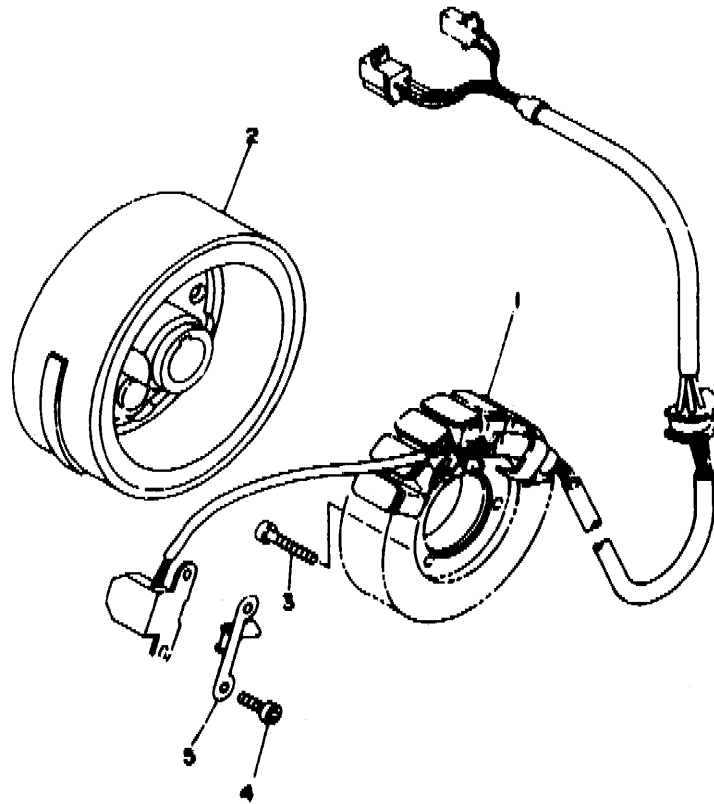


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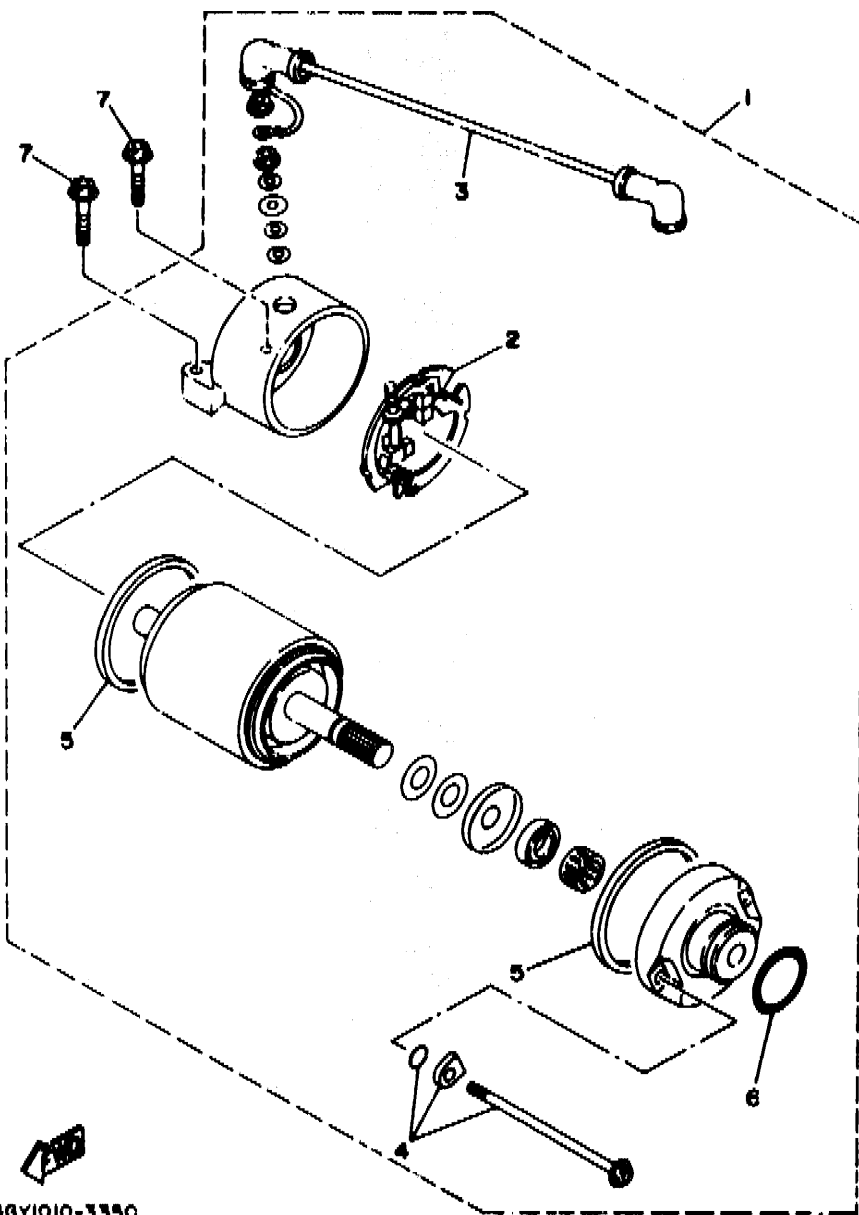
FIG. 34 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-81410-00	STATOR ASSY	1	
2	4GY-81450-00	ROTOR ASSY	1	
3	91311-05025	BOLT	3	
4	91311-05012	BOLT	2	
5	90465-08358	CLAMP	1	



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4GY1010-3350

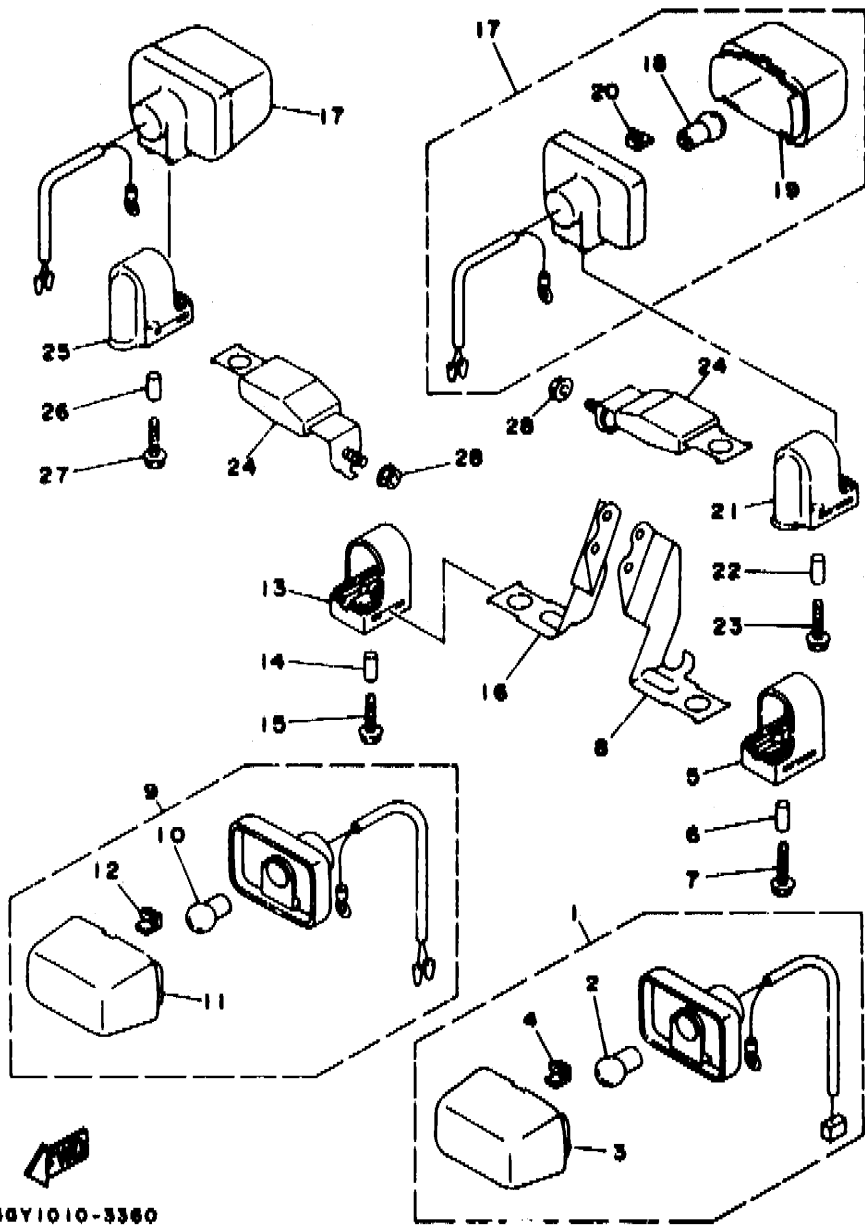
FIG. 36 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-81800-00	STARTING MOTOR ASSY	1	
2	3KS-81840-00	.BRUSH HOLDER ASSY	1	
3	4GY-81815-00	.CORD, STARTER MOTOR	1	
4	3WP-81826-00	.BOLT	2	
5	11H-81844-00	.GASKET	2	
6	26H-81847-00	.O-RING	1	
7	90105-06717	BOLT, WASHER BASED	2	

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FIG. 36 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3RW-83340-00	FLASHER LIGHT ASSY 2	1	
2	851-84744-00	.BULB (12V-10W)	1	
3	2T4-83312-00	.LENS, FLASHER	1	
4	1KH-83345-00	.PLUG, BLIND	1	
5	1KH-83321-00	DAMPER, FLASHER 1	1	
6	90387-05285	COLLAR	1	
7	90159-05011	SCREW, WITH WASHER	1	
8	4GY-83318-00	STAY, FLASHER 1	1	
9	4GY-83320-00	FRONT FLASHER LIGHT ASSY 2	1	
10	851-84744-00	.BULB (12V-10W)	1	
11	2T4-83312-00	.LENS, FLASHER	1	
12	1KH-83345-00	.PLUG, BLIND	1	
13	1KH-83321-00	DAMPER, FLASHER 1	1	
14	90387-05285	COLLAR	1	
15	90159-05011	SCREW, WITH WASHER	1	
16	4GY-83328-00	STAY, FLASHER 2	1	
17	3XP-83310-00	FRONT FLASHER LIGHT ASSY 1	2	
18	851-84744-00	.BULB (12V-10W)	1	
19	2T4-83312-00	.LENS, FLASHER	1	
20	1KH-83345-00	.PLUG, BLIND	1	
21	1KH-83321-00	DAMPER, FLASHER 1	1	
22	90387-05285	COLLAR	1	
23	90159-05011	SCREW, WITH WASHER	1	
24	4GY-83368-00	STAY, FLASHER 1	2	
25	1KH-83321-00	DAMPER, FLASHER 1	1	
26	90387-05285	COLLAR	1	
27	90159-05011	SCREW, WITH WASHER	1	
28	95706-08500	NUT, FLANGE	2	

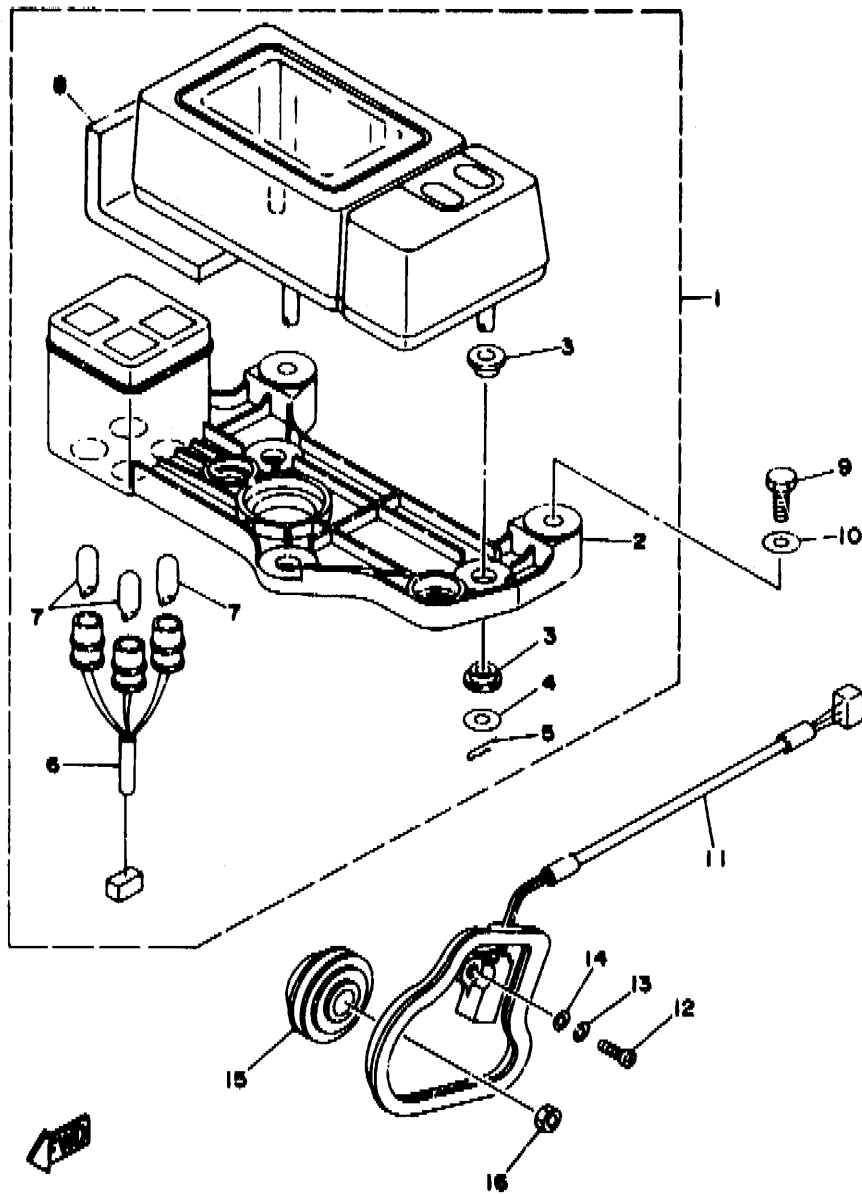


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FIG. 37 METER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-83500-00	SPEEDOMETER ASSY	1	
2	4GY-83519-00	.BRACKET, METER	1	
3	4GY-83523-00	.DAMPER	6	
4	90201-05033	.WASHER, PLATE	3	
5	90468-10050	.CLIP	3	
6	4GY-83586-00	.SOCKET ASSY	1	
7	4G1-84744-00	.BULB (12V-3.4W)	3	
8	4GY-83513-00	.DAMPER	1	
9	97021-06030	BOLT	2	
10	92901-06600	WASHER, PLATE	2	
11	4GY-83755-00	SENSOR, SPEED	1	
12	98580-05016	SCREW, PAN HEAD	1	
13	92990-05100	WASHER, SPRING	1	
14	92990-05200	WASHER, PLAIN	1	
15	4GY-8354W-00	ROTOR	1	
16	95303-10700	NUT	1	

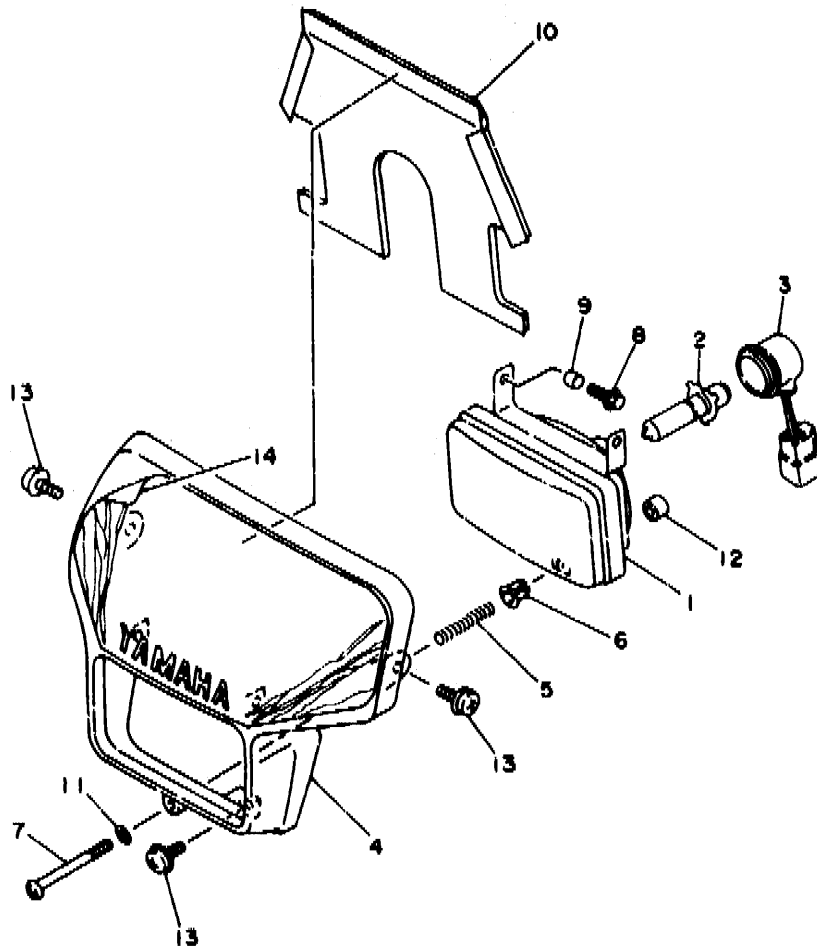


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FIG. 38 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-84320-00	LENS ASSY	1	
2	3FW-84314-00	BULB, HEADLIGHT	1	
3	3FW-84340-00	SOCKET CORD ASSY 1	1	
4	4GY-84311-00	BODY, HEADLIGHT	1	
5	4GY-84332-00	SPRING, SCREW	1	
6	50W-84334-00	NUT, ADJUSTING	1	
7	98580-04055	SCREW, PAN HEAD	1	
8	55U-84337-00	BOLT, SPECIAL	2	
9	55U-84328-00	SPACER	2	
10	3XP-84196-00	COVER, SOCKET	1	
11	92901-04600	WASHER, PLATE	1	
12	2RR-84178-00	PLUG	1	
13	90159-06189	SCREW, WITH WASHER	3	
14	4GY-28391-01	GRAPHIC 1	1	

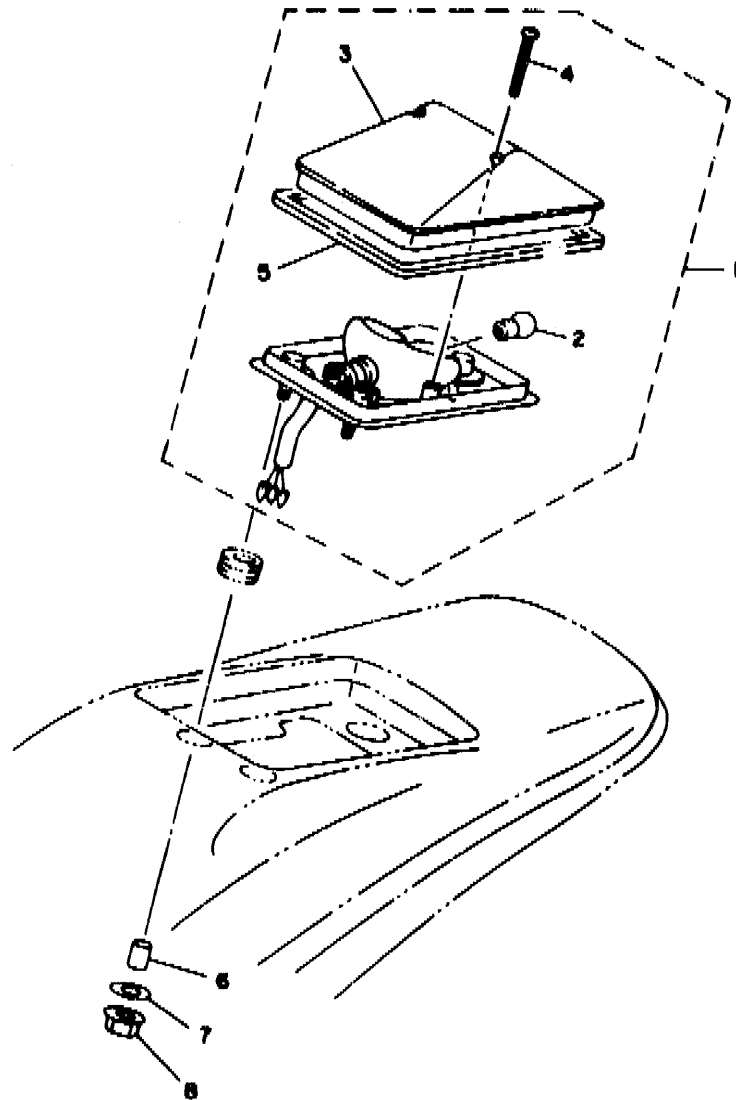


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FIG. 30 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-84710-00	TAILLIGHT UNIT ASSY	1	
2	31L-84714-00	.BULB, TAILLIGHT (12V-21/5W)	1	
3	4GY-84733-00	.LENS, TAILLIGHT	1	
4	97706-40530	.SCREW, TAPPING	2	
5	4GY-84723-00	.GASKET, TAIL LENS	1	
6	90387-065L5	COLLAR	3	
7	90201-06057	WASHER, PLATE	3	
8	95701-06500	NUT, FLANGE	3	

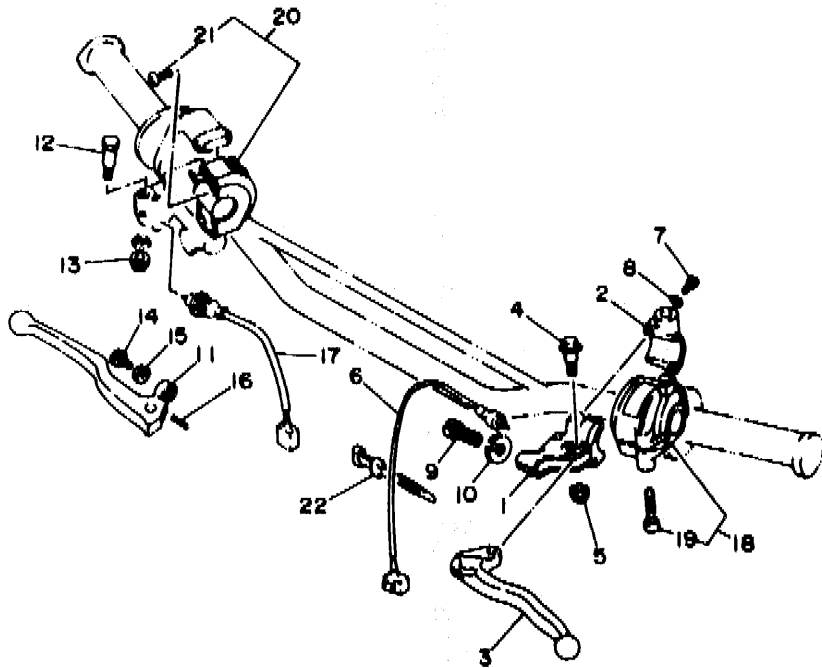


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FIG. 40 HANDLE SWITCH, LEVER

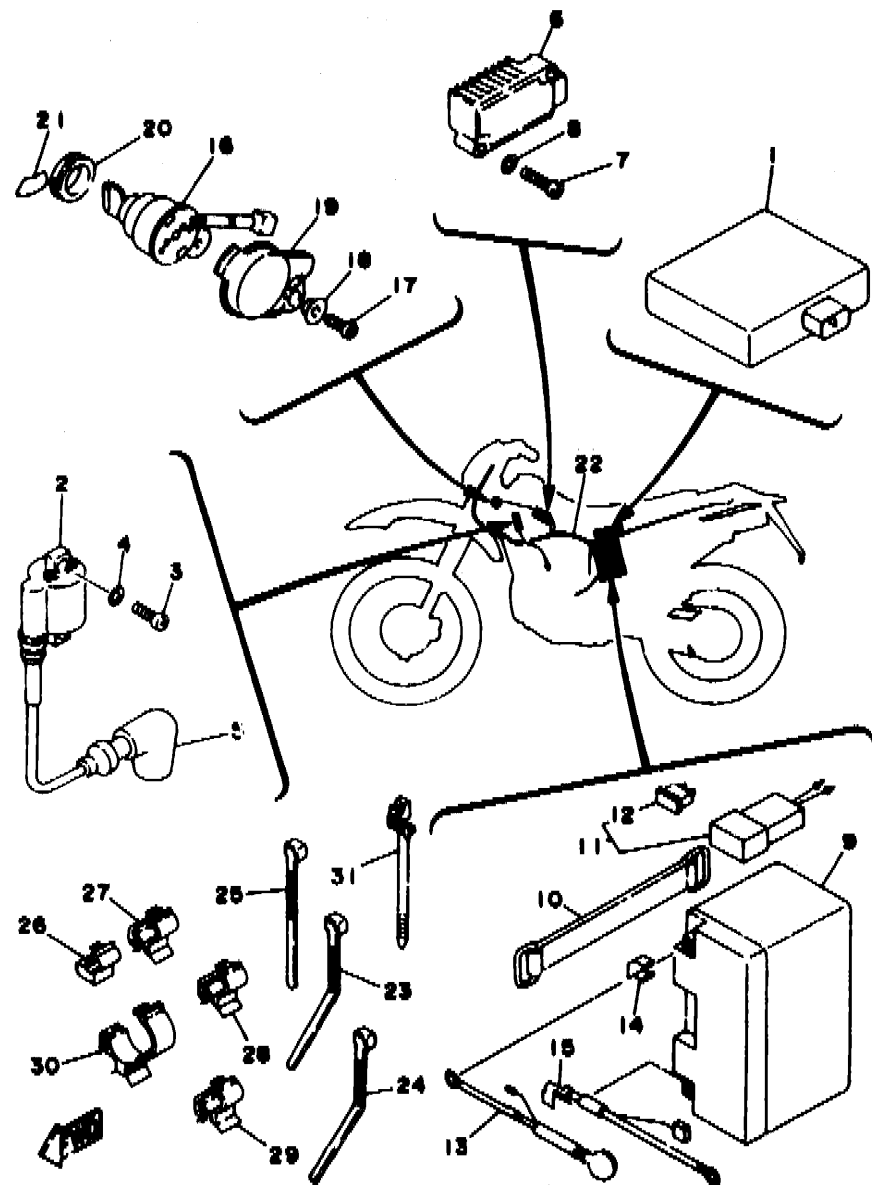
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1LN-82911-00	HOLDER, LEVER 1	1	
2	33G-82913-00	HOLDER, LEVER LOWER 1	1	
3	4GY-83912-00	LEVER 1	1	
4	90109-06799	BOLT	1	
5	95616-06100	NUT, U	1	
6	4GY-82917-00	SWITCH	1	
7	98506-05020	SCREW, PAN HEAD	2	
8	92906-05100	WASHER, SPRING	2	
9	90123-08046	BOLT	1	
10	90179-08148	NUT	1	
11	55Y-83922-00	LEVER 2	1	
12	90109-062A8	BOLT	1	
13	95616-06100	NUT, U	1	
14	90143-06024	SCREW, HEXAGON	1	
15	90170-06010	NUT	1	
16	90501-10312	SPRING, COMPRESSION	1	
17	2UJ-83980-00	FRONT STOP SWITCH ASSY	1	
18	4GY-83972-00	SWITCH, HANDLE 4	1	
19	98506-05030	SCREW, PAN HEAD	2	
20	4GY-83975-00	SWITCH, HANDLE 2	1	
21	98506-05018	SCREW, PAN HEAD	2	
22	437-83936-01	BAND, SWITCH CORD	4	



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FIG. 41 ELECTRICAL 1



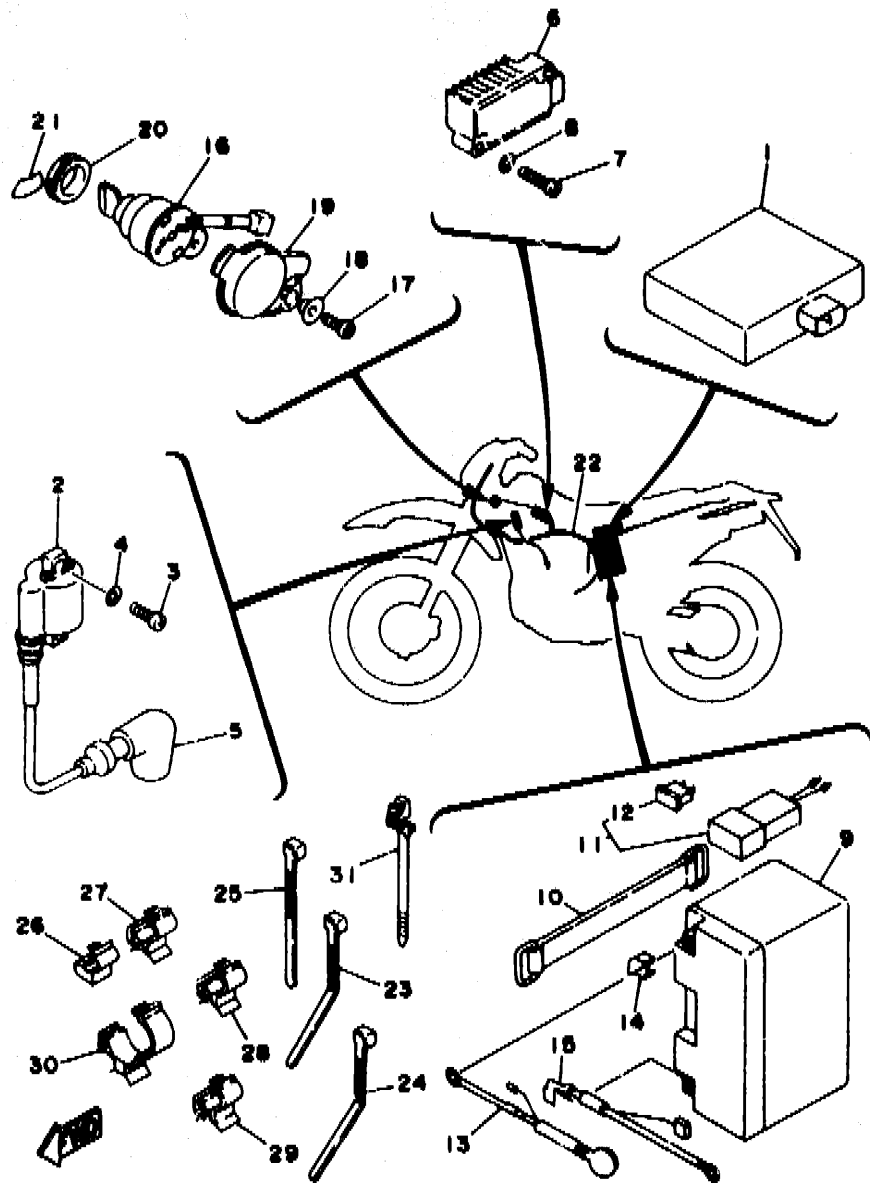
4MR1700-4410

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-85540-00	C.D.I. UNIT ASSY	1	
2	1UY-82310-41	IGNITION COIL ASSY	1	
3	98580-06020	SCREW, PAN HEAD	2	
4	92990-06600	WASHER, PLATE	2	
5	1LN-82370-00	PLUG CAP ASSY	1	
6	3TJ-81960-01	RECTIFIER & REGULATOR ASSY	1	
7	98580-06030	SCREW, PAN HEAD	2	
8	92990-06600	WASHER, PLATE	2	
9	4GY-82100-00	BATTERY (GS GT7B-4)	1	
10	133-82131-00	BAND, BATTERY	1	
11	4GY-82150-00	FUSE HOLDER ASSY	1	
12	36Y-82151-00	.FUSE (15A-BL)	1	
13	4GY-82115-00	WIRE, PLUS LEAD	1	
14	4GY-82119-00	COVER, LEAD WIRE	1	
15	4GY-82116-00	WIRE, MINUS LEAD	1	
16	4GY-82510-00	MAIN SWITCH ASSY	1	
17	90149-06228	SCREW	1	
18	90387-087L0	COLLAR	1	
19	4GY-82568-00	COVER, MAIN SWITCH	1	
20	90480-24222	GROMMET	1	
21	4GY-82505-00	EMBLEM, MAIN SWITCH	1	
22	4GY-82590-01	WIRE HARNESS ASSY	1	
23	12R-82591-00	BAND	4	
24	12R-82591-00	BAND	1	
25	437-83936-01	BAND, SWITCH CORD	1	
26	90464-05188	CLAMP	4	
27	90464-08189	CLAMP	1	
28	90464-15195	CLAMP	1	

ETI

FIG. 41 ELECTRIC 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90464-15192	CLAMP	4	
30	90464-20191	CLAMP	2	
31	90464-15200	CLAMP	1	

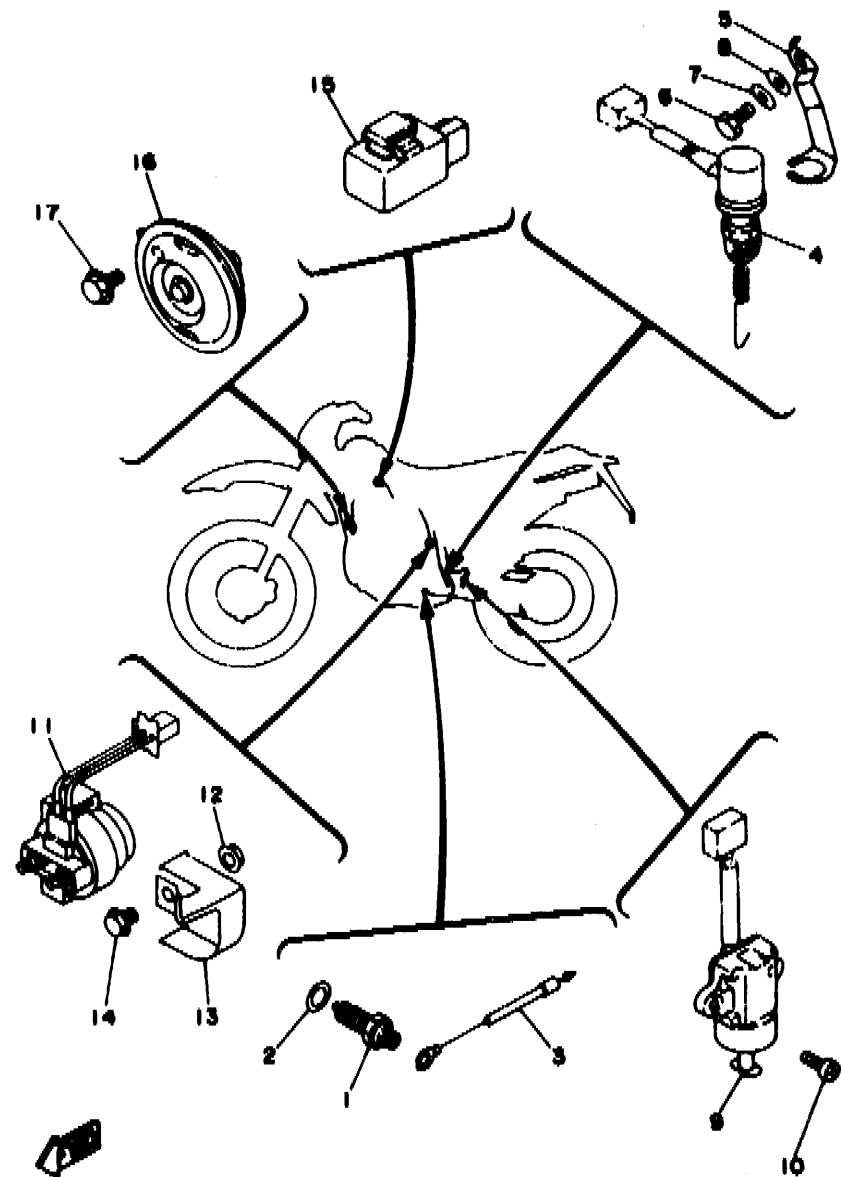


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FIG. 42 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GY-82540-00	NEUTRAL SWITCH ASSY	1	
2	90430-10148	GASKET	1	
3	4GY-82509-00	WIRE, SUB LEAD	1	
4	4GY-82530-00	STOP SWITCH ASSY	1	
5	4GY-82539-00	STAY, STOP SWITCH	1	
6	97016-06016	BOLT	1	
7	92906-06700	WASHER	1	
8	97906-06600	WASHER, PLATE	1	
9	3LD-82566-30	SWITCH, SIDE STAND	1	
10	98506-05014	SCREW, PAN HEAD	2	
11	3SX-81940-00	STARTER RELAY ASSY	1	
12	95701-06500	NUT, FLANGE	2	
13	4GY-81953-00	STAY, RELAY	1	
14	95026-06016	BOLT, FLANGE	1	
15	3TY-83350-00	FLASHER RELAY ASSY	1	
16	3FW-83371-00	HORN	1	
17	95816-06012	BOLT, FLANGE	1	



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CONTENTS

ENGINE

Cylinder Head	B2
Cylinder	B3
Crankshaft, Piston	B4
Valve	B5~B6
Camshaft, Chain	B7
Oil Pump	B8~B9
Intake	B10~B11
Carburetor	B12~B13
Exhaust	B14
Crankcase	B15
Crankcase Cover 1	C2~C3
Starter Clutch	C4
Clutch	C5~C6
Transmission	C7
Shift Cam. Fork	C8
Shift Shaft	C9

Rear Wheel	D12
Rear Brake Caliper	D13
Steering Handle, Cable	D14
Front Master Cylinder	D15
Stand, Footrest	E2
Rear Master Cylinder	E3
Generator	E4
Starting Motor	E5
Flasher Light	E6
Meter	E7
Headlight	E8
Taillight	E9
Handle Switch, Lever	E10
Electrical 1	E11~E12
Electrical 2	E13

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Frame	C10~C11
Fender	C12
Side Cover	C13
Rear Arm	C14~C15
Rear Suspension	D2
Steering	D3~D4
Front Fork	D5~D7
Fuel Tank	D8
Seat	D9
Front Wheel	D10
Front Brake Caliper	D11

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PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
3RW-W0041-02	D-15	4GY-12121-00	B- 5	4GY-13591-00	B-10	4GY-14628-00	B-14	4GY-17241-00	C- 7	3JD-22147-00	C-14
4GY-W0042-00	E- 3	1WG-12153-21	B- 6	2KF-1410A-00	B-12	4GY-14711-00	B-14	4GY-17251-00	C- 7	4GY-22151-00	C-14
4GY-W0045-00	D-11	1MG-12153-31	B- 6	14T-14104-00	B-12	4EL-14714-00	B-14	4GY-17261-01	C- 7	4GY-22165-00	C-14
4GY-W0046-00	D-13	3LD-12168-A0	B- 5	4GY-14105-00	B-12	4BD-14766-00	B-14	4GY-17402-00	C- 7	4GY-2217A-00	C-14
3JD-W0047-00	D-11	3LD-12168-F0	B- 5	4GY-14107-00	B-12	4GY-14799-00	B-14	4GY-17411-00	C- 7	4GY-2217F-00	C-15
3JD-W0047-50	D-13	3LD-12168-H1	B- 5	5HO-14126-00	B-13	4GY-1490J-00	B-12	4GY-17460-00	C- 7	4GY-22177-00	C-14
36Y-W0048-00	D-11	3LD-12168-K1	B- 5	1HV-14147-00	B-12	3GV-1490K-00	B-12	4GY-18101-00	C- 9	4ES-22178-00	C-11
	D-13	3LD-12168-M1	B- 5	3YF-14149-00	B-13	4GY-1490K-00	B-13	4GY-18102-00	C- 9	4EW-22178-00	C-11
35P-W0057-50	D-13	3LD-12168-R1	B- 5	4GY-14149-00	B-13	4GY-14940-00	B-13	4GY-18110-00	C- 9	29L-22184-00	C-14
4EW-W0057-00	D-11	3LD-12168-U1	B- 5	4GY-14149-10	B-13	4GY-14958-00	B-13	1WG-18113-00	C- 9	30X-2219X-00	C-14
4GY-W1142-00	B- 4	3LD-12168-W1	B- 5	4GY-14149-20	B-13	5HO-14991-00	B-13	4GY-18120-00	C- 9	3XP-22199-02	C-14
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4GY-Y2171-00	C-13	3LD-12168-00	B- 5	3YF-14159-00	B-13	4GY-15118-00	C- 2	4GY-18511-00	C- 8	38V-22211-00	D- 2
4GY-Y2172-00	C-13	3LD-12168-20	B- 5	24W-14193-00	B-13	55X-15167-00	C- 4	4GY-18512-00	C- 8	4GY-22212-00-PO	D- 2
4GY-11102-00	B- 2	3LD-12168-40	B- 5		B-13	3Y1-15361-00	C- 3	4GY-18513-00	C- 8	3LD-22214-01	D- 2
2GH-11116-00	B- 2	3LD-12168-60	B- 5	3YF-14196-00	B-13	4GY-15370-00	B-10	4GY-18531-00	C- 8	4GY-22219-00	D- 2
4BR-11116-09	B- 2	3LD-12168-80	B- 5	1JK-14197-00	B-13	4GY-1541E-00	C- 2	4GY-18540-00	C- 8	3XP-22224-00	D- 2
4GY-11133-10	B- 2	3LD-12169-E0	B- 5	4GY-14198-00	B-12	4GY-15411-01	C- 2	136-18542-00	C- 8	35P-22241-00	D- 2
4GY-11145-00	B-15	3LD-12169-G0	B- 5	4GY-14272-00	B-13	4GY-15415-01	C- 3	4GY-21105-00-PO	C-10	4GY-22261-00	D- 2
4GY-11165-00	B-15	3LD-12169-J0	B- 6	6G8-14275-00	B-13	4GY-15421-00	C- 2	4GY-21107-00	C-11	34K-22311-01	C-14
4GY-11166-00	B-15	3LD-12169-L0	B- 6	4GY-14276-00	B-13	4GY-15431-00	C- 2	4GY-21110-01-PO	C-10	3XJ-22475-00	C-15
4GY-11167-00	B-10	3LD-12169-N0	B- 6	4GY-14292-00	B-12	4GY-15441-00	B-15	1JK-21268-00	C-11	4GY-23102-00	D- 5
4GY-11181-00	B- 2	3LD-12169-T0	B- 6	4GY-14293-00	B-12	4GY-15451-00	C- 2	4GY-2127A-00	D- 9	4GY-23103-00	D- 5
4GY-11191-00	B- 2	3LD-12169-11	B- 5	4GY-14301-00	B-12	4GY-15461-00	C- 2	55E-21308-00	C-11	4GY-23110-00	D- 5
4GY-11193-00	B- 2	3LD-12169-31	B- 5	4GY-14312-40	B-12	4GY-15512-00	C- 4	4GY-21315-00	C-10		D- 6
4GY-11310-00	B- 3	3LD-12169-50	B- 5	4GY-14326-00	B-12	4GY-15515-00	C- 4	4GY-21317-00	C-10	2VM-23111-10	D- 5
4GY-11351-00	B- 3	3LD-12169-70	B- 5	288-14329-71	B-12	4GY-15517-00	C- 4	4GY-21318-00	C-10		D- 6
4GY-11400-00	B- 4	3LD-12169-90	B- 5	4GY-14341-00	B-12	4GY-15521-00	C- 4	4GY-21319-00	C-10	4GY-23118-00	D- 5
4GY-11412-00	B- 4	4GY-12171-00	B- 7	43F-14342-24	B-12	4GY-15590-00	C- 4	1HX-2135F-10	C-15		D- 6
4GY-11454-00	B- 4	4GY-12176-00	B- 7	4GY-14384-00	B-12	4GY-16111-00	C- 5	4GY-21365-00	C-13	55Y-23126-M0	D- 5
4GY-11496-00	B- 4	3GC-12210-10	B- 7	2JN-14385-00	B-12	4GY-16150-00	C- 5	22F-2139X-00	C-14		C- 6
4GY-11531-00	B- 4	4BE-12213-00	B- 7	6E5-14386-01	B-12	30X-16154-00	C- 5	4GY-21471-00	C-10	3XJ-23125-10	D- 5
4GY-11533-00	B- 4	4GY-12241-00	B- 7	5Y1-14397-00	B-13	3XJ-16321-00	C- 5	4GY-21486-00	C-10		D- 6
4GY-11603-00	B- 4	4GY-12251-00	B- 7	4GY-14401-00	B-10	3XJ-16324-00	C- 5	4GY-21511-00	C-12	4GY-23126-00	D- 5
4GY-11605-00	B- 4	4GY-12252-00	B- 7	4GY-14412-00	B-10	3YX-1635A-00	C- 5	4GY-21642-00	C-12	4GY-23136-00	D- 5
4GY-11607-00	B- 4	296-13147-00	C- 4	4GY-14413-00	B-10	4GY-16351-00	C- 5	4GY-2165A-00	C-12	4GY-2314A-00	D- 5
4GY-11631-00-C1	B- 4	4GY-13151-00	B- 8	3AJ-1443E-00	B- 8	4DN-16356-00	C- 5	3XV-21717-00	C-12		D- 6
30X-11633-03	B- 4	4GY-13161-00	B- 8	4GY-1443E-00	B-10	4GY-16357-00	C- 5	4GY-2173E-00	C-13	4GY-23141-00	D- 5
4GY-11636-00	B- 4	4GY-13300-00	B- 8	4GY-14437-00	B-10	30X-16358-00	C- 5	4GY-2173F-00	C-13		D- 6
4GY-11638-00	B- 4	4GY-13326-00	B- 8	1LN-14451-00	B-10	4GY-16371-00	C- 5	4GY-2174A-00	C-13	4V4-23142-10	D- 5
4GY-11651-00	B- 4	4GY-13327-00	B- 8	4GY-14453-00	B-10	4GY-16380-00	C- 5	4GY-2174T-00	C-13		D- 6
4GY-11681-00	B- 4	4GY-13329-00	B- 8	4GY-14458-00	B-10	51Y-17121-00	C- 7	4GY-21746-00	C-13	2VM-23144-10	D- 5
4GY-12111-00	B- 5	4GY-13356-00	B- 8	4GY-14459-00	B-10	4GY-17131-00	C- 7	4GY-21747-00	C-13		D- 6
4GY-12113-00	B- 5	22F-13411-00	B- 8	1LN-14462-00	B-10	55V-17151-01	C- 7	2TK-21757-00	B-10	2VM-23145-10	D- 5
2GH-12116-00	B- 5	1UY-13440-02	B- 8	1VJ-14462-00	B-10	4GY-17161-00	C- 7	4GY-21775-00	C-13		D- 5
4GY-12117-00	B- 5	4GY-13447-00	B- 8	4GY-14485-00	B-11	4GY-17211-00	C- 7	4GY-22110-00	C-14	4V4-23146-10	D- 5
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33M-12119-00	B- 5	4GY-13586-00	B-10	4FM-14613-00	B-14	4GY-17231-00	C- 7	5X6-22141-01	C-14	3JD-22147-00	D- 5

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4V4-23153-L0	D-5	4GY-24187-00	D-8	3BN-26142-20	D-14	4GY-82150-00	E-11	4GY-83975-00	E-10	90109-06419	B-8
		4GY-24188-00	D-8	4GY-26241-00	D-8	36Y-82151-00	E-11	2UJ-83980-00	E-10	90109-065F3	D-11
2HH-23158-L0	D-5	4GY-24240-00	D-8	4GY-26242-00	D-14	1UY-82310-41	E-11	3K7-84154-10	D-4		D-13
	D-6	23F-24500-01	D-8	3Y1-26243-01	D-14	1LN-82370-00	E-11	2RR-84178-00	E-8	90109-066F0	B-2
4GY-2316A-00	D-5	4X8-24512-00	D-8	3Y1-26249-00	D-8	4GY-82505-00	E-11	3XP-84196-00	E-8	90109-06605	B-2
	D-6	3AJ-24523-00	D-8	4GY-26279-00	D-3	4GY-82509-00	E-13	4GY-84311-00	E-8	90109-06799	E-10
3XJ-23167-L0	D-6	3AJ-24534-00	D-8	34K-26281-00	D-14	4GY-82510-00	E-11	3FW-84314-00	E-8	90109-085E2	B-14
4GY-23170-00	D-5	11H-24602-03	D-8	1VJ-26282-00	D-8	4GY-82530-00	E-13	4GY-84320-00	E-8	90110-06091	C-4
	D-6	4GY-24730-10	D-9	1Y1-26290-60	D-14	4GY-82539-00	E-13	55U-84328-00	E-8	90110-06138	B-15
3XJ-23171-L0	D-5	4GY-24731-00	D-9	4GY-26302-00	D-14	4GY-82540-00	E-13	4GY-84332-00	E-8		C-2
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	D-6	4GY-25181-00	D-10	4GY-27200-00	E-2	4GY-82590-01	E-11	3FW-84340-00	E-8	90110-08071	D-12
4GY-23174-00	D-3	2VN-25304-00	D-12	4GY-27217-00	E-2	12R-82591-00	E-11	4GY-84710-00	E-9	90111-10008	E-2
4GY-23181-00	D-6	4GY-25311-00-35	D-12	4GY-27222-00	E-3		E-11	31L-84714-00	E-9	90116-10578	B-2
2VN-23185-L0	D-5	4GY-25381-00	D-12	55V-27242-00	E-2	1LN-82911-00	E-10	4GY-84723-00	E-9	90119-06063	C-12
	D-6	3BN-25388-00	D-12	4GY-27311-00	E-2	33G-82913-00	E-10	4GY-84733-00	E-9	90119-06094	C-13
4V4-23188-L0	D-5	3BN-25389-00	D-12	4GY-27315-00	E-2	4GY-82917-00	E-10	4G1-84744-00	E-7	90119-06096	B-11
	D-6	39X-25394-00	D-12	4DA-27411-00	E-2	3XP-83310-00	E-6	851-84744-00	E-6		C-14
23X-23190-L0	D-5	2YY-25444-01	D-12	4GY-27421-00	E-2	2T4-83312-00	E-6		E-6	90119-06097	B-11
	D-6	4GY-25807-00	D-11	4GY-27422-00	E-2		E-6		E-6	90119-06118	C-11
4GY-23191-00	D-6	4GY-2580W-00	D-13	4GY-27491-00	D-13		E-6	4GY-85540-00	E-11	90119-06194	C-12
4GY-23192-00	D-3	3PA-2582A-50	E-3	4GY-28100-00	C-11	4GY-83318-00	E-6	90101-06664	C-13	90119-06203	C-14
4GY-2331E-00	D-7	3XP-25821-00	D-11	4K5-2814E-10	C-13	4GY-83320-00	E-6	90105-05361	D-3	90123-08046	E-10
4GY-23340-00	D-6	3XP-2582W-00	D-13	4U7-28186-00	C-13	1KH-83321-00	E-6		D-7	90143-06024	E-10
3XJ-23357-L0	D-5	4GY-25827-50	D-13	4GY-28267-00	C-11		E-6	90105-06384	B-2	90149-06011	D-8
	D-6	4GY-2583V-00	E-3	4GY-2831V-00	D-3		E-6	90105-06406	B-3	90149-06228	E-11
4GY-23389-00	D-3	4FU-25844-00	E-3	4GY-2832V-00	D-3		E-6	90105-06553	B-9	90149-08067	C-5
	D-7	3XP-25852-50	E-3	4GY-28386-00	B-10	4GY-83328-00	E-6		B-15	90150-06031	C-13
5Y3-23393-00	D-6	4GY-25852-00	D-15	4GY-28391-01	E-8	3RW-83340-00	E-6		C-2	90150-06036	C-13
4GY-23395-00	D-4	2VN-25854-00	E-3	4GY-81410-00	E-4	1KH-83345-00	E-6	90105-06601	C-14	90151-06025	C-11
2A6-23408-00	D-3	3RW-25854-00	D-15	4GY-81450-00	E-4		E-6	90105-06717	E-5	90153-06045	B-8
4GY-23416-00	D-3	2VN-25855-00	E-3	4GY-81800-00	E-5		E-6	90105-07385	B-7	90154-05004	B-10
4GY-23418-00	D-3	2VN-25866-00	E-3	4GY-81815-00	E-5	3TY-83350-00	E-13	90105-10050	C-10	90159-05011	E-6
4GY-23435-00	D-3	56A-25867-00	D-15	3WP-81826-00	E-5	4GY-83368-00	E-5	90105-10183	C-10		E-6
1E6-23441-10-35	D-3	4GY-25870-00	D-15	3KS-81840-00	E-5	3FW-83371-00	E-13	90105-10232	C-10		E-6
3SR-23442-01	D-3	4GY-25872-00	D-15	11H-81844-00	E-5	4GY-83500-00	E-7	90105-10316	D-11		E-6
4GY-23472-00	D-3	4GY-25873-00	E-3	26H-81847-00	E-5	4GY-83513-00	E-7	90105-10430	B-4	90159-06010	C-5
4GY-23484-00	D-3	2VM-25876-00	E-3	3SX-81940-00	E-13	4GY-83519-00	E-7	90105-10444	C-10	90159-06056	B-10
3LD-23489-00	D-6	3ET-25888-00	E-3	4GY-81953-00	E-13	4GY-83523-00	E-7	90105-10608	B-2		E-3
4GY-23489-00	D-6	2VN-25894-00	E-3	3TJ-81960-01	E-11	4GY-8354W-00	E-7	90105-10609	C-10	90159-06189	E-8
4GY-24110-00-01	D-8	4GY-25895-00	E-3	4GY-82100-00	E-11	4GY-83586-00	E-7	90105-10614	D-2	90170-06010	E-10
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4H7-24181-00	D-8	4GY-25919-50	D-13	4GY-82116-00	E-11	4GY-83912-00	E-10	90106-08053	C-10	90170-16182	C-5
1KH-24182-00	D-8	3SP-25924-51	D-13	4GY-82119-00	E-11	55Y-83922-00	E-10	90109-06288	E-10	90170-16326	C-5
30X-24183-01	D-8	3GD-25933-00	D-11	4GY-82123-00	C-13	437-83936-01	E-10	90109-063f7	C-9	90179-08148	E-10
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90179-12643	C-15	90267-32071	C-10		B-15	90560-15240	D-10	92990-10200	E- 2	93410-26067	C- 7
90179-18552	C- 7	90269-04003	D- 4	90445-10029	D- 8	90560-17265	C- 4	92990-12200	D- 3	93440-09141	B- 2
90179-24542	D- 3	90280-07055	C- 5	90460-52210	B-10	90560-20278	D-12	93101-14164	C- 2	93440-30113	C-15
90179-28543	D- 3	90280-16053	B- 4	90460-55233	D- 2	91311-05012	C- 2	93102-12224	C- 5		D- 2
90185-14070	C-15	90338-07124	E- 2	90460-58015	B-11		E- 4	93102-14209	C- 9	93450-19052	B- 4
90185-16127	C-14	90338-09012	D-14	90462-08194	B-15	91311-05025	E- 4	93102-25226	C- 7	93511-32027	C- 6
90201-03313	C-10	90338-18067	B- 7	90462-10215	B-15	91311-06025	B- 7	93105-15054	C- 2	93605-10090	B- 4
90201-05033	E- 7	90340-12059	B-15	90462-12195	E- 3	91316-06012	D- 7	93106-20021	D-10	93608-43228	C- 9
90201-06057	E- 9	90340-12065	B- 8	90464-05188	E-11	91316-06016	C- 2	93106-22032	D-10	93700-06M03	C-15
90201-06734	C-15	90340-14128	C- 2	90464-08189	E-11	91316-06020	B- 8	93106-28023	D-12	93700-06005	C-15
90201-08086	C-10	90340-20143	C- 3	90464-10193	D-14		B-10	93108-35004	C-14	94130-2101Y	D-10
90201-08087	B- 8	90340-32126	C- 2	90464-15192	E-12	91316-06025	C- 2	93109-20029	C-14	94146-1802A	D-12
	C- 5	90387-05285	E- 6	90464-15195	E-11	91316-05035	C- 2		C-15	94212-18188	D-12
	B-14		E- 6	90464-15200	E-12	91316-06040	C- 2	93210-07135	B- 8	94227-21123	D-10
90201-086P8	C-11		E- 6	90464-20191	E-12		C- 2	93210-10096	B- 8	94330-21084	D-10
90201-08759	D- 2		E- 6	90465-08358	E- 4	91316-06045	B-15	93210-14369	C- 2	94340-18086	D-12
90201-09461	B- 3	90387-06216	C-11	90465-10359	C- 2		C- 2	93210-15620	E- 3	94416-21518	D-10
90201-10118	D-15	90387-064J1	C-12	90465-16258	D- 7	91316-06050	C- 3	93210-19123	C- 3	94421-18519	D-12
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90201-10269	B- 2	90387-06500	D-14	90467-11044	E- 3		B-15	93210-40659	B-10	94591-43122	B- 7
90201-102R1	B- 4	90387-06648	C-12	90467-11106	B-10	91401-25020	E- 2	93210-54175	B- 8	94701-00318	B- 2
90201-106F2	C-15	90387-06681	C-12	90467-13064	B-10		E- 3	93210-74M35	C- 3	94701-00319	B- 2
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